

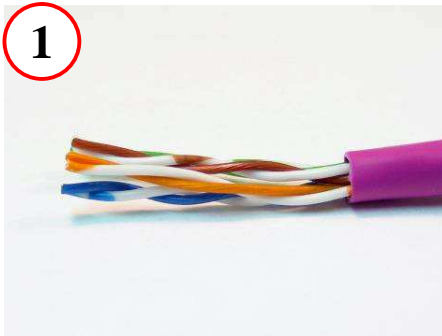
Stewart Connector

UNSHIELDED 30 SERIES PLUG
ASSEMBLY INSTRUCTIONS

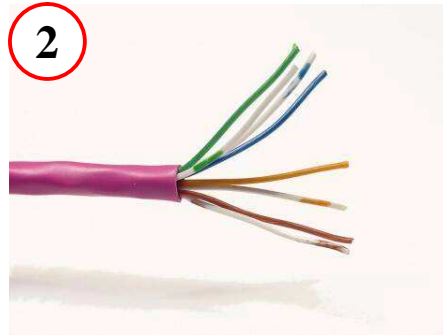
11118 Susquehanna Trail South Glen Rock, PA 17327

STEWART CONNECTOR UNSHIELDED 30 SERIES PLUG ASSEMBLY INSTRUCTIONS

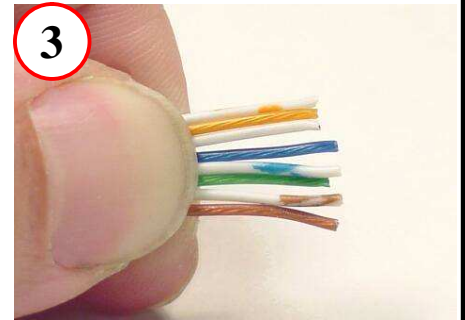
Assembly steps 1 – 8:



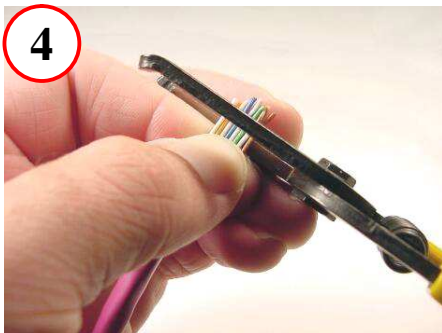
1
Remove approximately 1 inch of
Cable Jacket



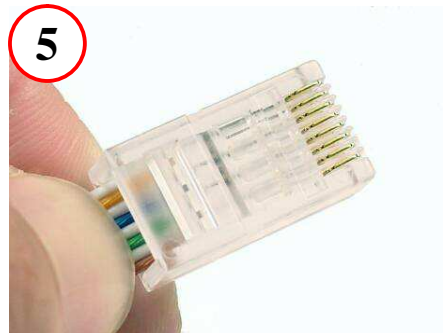
2
Untwist the pairs and Straighten the
Wires



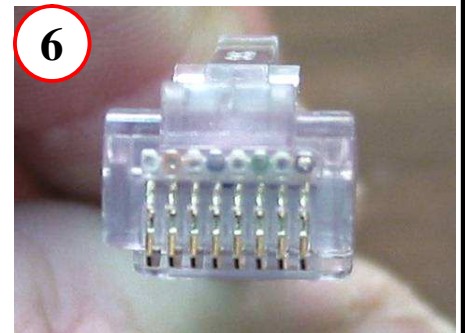
3
Position Wires into Correct
Configuration (568-B Shown)



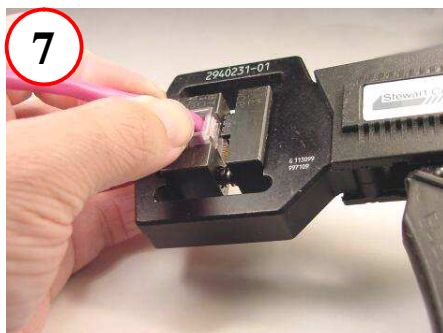
4
Trim Wire Ends at 90°, Approx.
9/16" From Jacket



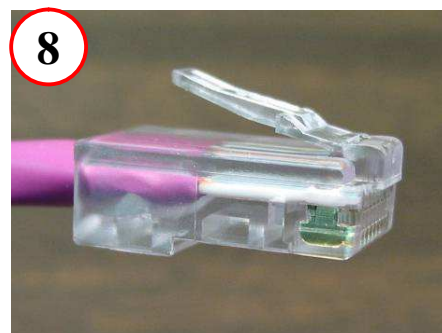
5
Insert Wires Along Plug Top,
Maintaining Correct Alignment



6
Inspect The Plug; Wires Should Be
Visible from Plug Front



7
Crimp Contacts and Strain Relief



8
Construction Complete