## SIEMENS

## Data sheet

## 6AG1223-1BL32-4XB0



SIPLUS S7-1200 SM 1223 16DI/16DQ based on 6ES7223-1BL32-0XB0 with conformal coating, -20...+60  $^\circ$ C, digital input/output 16 DI/16 DQ, 16 DI 24 V DC, sink/source, 16 DQ, transistor 0.5 A

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General information	
Product type designation	SM 1223, DI 16x24 V DC, DQ 16x24 V DC
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Input current	
from backplane bus 5 V DC, max.	185 mA
Digital inputs	
<ul> <li>from load voltage L+ (without load), max.</li> </ul>	4 mA; per channel
output voltage / header	
supply voltage of the transmitters / header	
<ul> <li>product function / supply voltage for transmitters</li> </ul>	Yes
Power loss	
Power loss, typ.	4.5 W
Digital inputs	
Number of digital inputs	16
• in groups of	2
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	16
horizontal installation	
— up to 40 °C, max.	16
— up to 50 °C, max.	16
vertical installation	
— up to 40 °C, max.	16
Input voltage	
<ul> <li>Type of input voltage</li> </ul>	DC
Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input current	4 4
<ul> <li>for signal "0", max. (permissible quiescent current)</li> </ul>	1 mA
• for signal "1", min.	2.5 mA
• for signal "1", typ.	4 mA
Input delay (for rated value of input voltage)	

for standard inputs	
— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms,
	selectable in groups of four
for interrupt inputs	
— parameterizable	Yes
Cable length	
<ul> <li>shielded, max.</li> </ul>	500 m
• unshielded, max.	300 m
Digital outputs	
Number of digital outputs	16
• in groups of	1
Short-circuit protection	No; to be provided externally
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
<ul> <li>with resistive load, max.</li> </ul>	0.5 A
<ul> <li>on lamp load, max.</li> </ul>	5 W
Output voltage	
Rated value (DC)	24 V
● for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V DC
Output current	
<ul> <li>for signal "1" rated value</li> </ul>	0.5 A
<ul> <li>for signal "1" permissible range, max.</li> </ul>	0.5 A
<ul> <li>for signal "0" residual current, max.</li> </ul>	10 µA
Output delay with resistive load	
• "0" to "1", max.	50 µs
• "1" to "0", max.	200 µs
Total current of the outputs (per group)	
horizontal installation	
— up to 50 °C, max.	8 A; Current per mass
Relay outputs	
Switching capacity of contacts	
— with inductive load, max.	0.5 A
— on lamp load, max.	5 W
— with resistive load, max.	0.5 A
Cable length	
<ul> <li>shielded, max.</li> </ul>	500 m
• unshielded, max.	150 m
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes
Alarms	
	Yes
Diagnostic alarm     Diagnostics indication LED	
-	Yes
<ul><li>for status of the inputs</li><li>for status of the outputs</li></ul>	Yes
for maintenance	
	Yes
Potential separation	
Potential separation digital inputs	
between the channels, in groups of	2
Potential separation digital outputs	
• between the channels, in groups of	1
<ul> <li>between the channels and backplane bus</li> </ul>	500 V AC
Degree and class of protection	
IP degree of protection	IP20
Ambient conditions	
Free fall	
<ul> <li>Fall height, max.</li> </ul>	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C

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• max.	60 °C; = Tmax
At cold restart, min.	0 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m
Ambient air temperature-barometric pressure- altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
<ul> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Coolants and lubricants — Resistant to commercially available coolants and lubricants	Yes
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
<ul> <li>— to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	Very Olean O (evolution tricklandhulann)
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA- 71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul> <li>— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability
Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
<ul> <li>Military testing according to MIL-I-46058C, Amendment 7</li> </ul>	Yes; Discoloration of coating possible during service life
<ul> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Conformal coating, Class A
connection method / header	
required front connector	Yes
Mechanics/material	
Enclosure material (front)	
Plastic	Yes
Dimensions	
Width	70 mm
Height	100 mm
Depth	75 mm
Weights	240 -
Weight, approx.	310 g
last modified:	4/1/2022 🖸