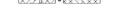
MDCS57-28-25-A

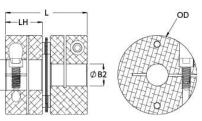
Ruland MDCS57-28-25-A, 28mm x 25mm Single Disc Coupling, Aluminum, Clamp Style, 57.2mm OD, 58.8mm Length

Description Ruland MDCS57-28-25-A is a clamp single disc coupling with 28mm x 25mm bores, 57.2mm OD, and 58.8mm length. It is zero-backlash and has a balanced design for reduced vibration at high speeds. The single disc design is comprised of two anodized aluminum hubs and two sets of thin stainless steel disc springs which can accommodate angular misalignment and axial motion, however does not allow for any parallel misalignment. MDCS57-28-25-A is lightweight and has low inertia making it well suited for applications with speeds up to 10,000 RPM. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. Ruland manufactures MDCS57-28-25-A to be torisionally rigid and an excellent fit for precise positioning stepper servo applications commonly found in semiconductor, solar, printing, machine tool, and test and measurement systems. It is machined from solid bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. MDCS57-28-25-A is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product	Specification	S

28 mm 27.6 mm 57.2 mm 58.8 mm	Small Bore (B2) B2 Max Shaft Penetration Bore Tolerance	25 mm 27.6 mm +0.03 mm / -0.00 mm
57.2 mm		
	Bore Tolerance	$\pm 0.03 \text{ mm} / -0.00 \text{ mm}$
58.8 mm		+0.00 mm / =0.00 mm
00.0 mm	Hub Width (LH)	26.7 mm
+0.000 mm / -0.013 mm	Forged Clamp Screw	M6
Alloy Steel	Hex Wrench Size	5.0 mm
Black Oxide	Seating Torque	16 Nm
2 ea	Dynamic Torque Reversing	12.73 Nm
1.0°	Dynamic Torque Non-Reversing	25.45 Nm
0.00 mm	Static Torque	50.9 Nm
0.38 mm	Torsional Stiffness	113.0 Nm/Deg
1.465 x 10 ⁻⁴ kg-m ²	Maximum Speed	10,000 RPM
Yes	Zero-Backlash?	Yes
Yes	Torque Wrench	<u>TW:BT-4C-3/8-140</u>
Metric Hex Keys	Material Specification	Hubs: 2024-T351 Aluminum Bar, Disc Springs: Type 302 Stainless Steel
-40°F to 200°F (-40°C to 93°C)	Finish Specification	Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize
Ruland Manufacturing	Country of Origin	USA
0.659400	UPC	634529154311
8483.60.8000	UNSPC	31163008
Stainless steel hubs are available	upon request.	
Torque ratings are at maximum misalignment.		
Performance ratings are for guidance only. The user must determine suitability for a particular application.		
normal/typical conditions the hubs cases, especially when the smalle shaft is possible below the rated to	are capable of holding up to the rated st standard bores are used or where s orque of the disc springs. Keyways are	d torque of the disc springs. In some shafts are undersized, slippage on the e available to provide additional
	Black Oxide 2 ea 1.0° 0.00 mm 0.38 mm 1.465 x 10 ⁻⁴ kg-m ² Yes Yes Metric Hex Keys -40°F to 200°F (-40°C to 93°C) Ruland Manufacturing 0.659400 8483.60.8000 Stainless steel hubs are available Torque ratings are at maximum m Performance ratings are for guidal Torque ratings for the couplings at normal/typical conditions the hubs cases, especially when the smalle shaft is possible below the rated to the shaft	Black OxideSeating Torque2 eaDynamic Torque Reversing1.0°Dynamic Torque Non-Reversing0.00 mmStatic Torque0.38 mmTorsional Stiffness1.465 x 10 ⁻⁴ kg-m²Maximum SpeedYesZero-Backlash?YesTorque WrenchMetric Hex KeysMaterial Specification-40°F to 200°F (-40°C to 93°C)Finish SpecificationRuland ManufacturingCountry of Origin0.659400UPC8483.60.8000UNSPCStainless steel hubs are available upon request.Torque ratings are at maximum misalignment.











WARNING This product can expose you to chemicals including Ethylene Thiourea and Nickel (metallic), known to the State of California to cause cancer, and Ethylene Thiourea known to the State of California to cause birth defects or other reproductive harm. For more information go to <u>www.P65Warnings.ca.gov</u>.

Installation Instructions

- Align the bores of the MDCS57-28-25-A single disc coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (*Angular Misialignment:* 1.0°, *Parallel Misalignment:* 0.00 mm, *Axial Motion:* 0.38 mm)
- 2. Fully tighten the M6 screw on the first hub to the recommended seating torque of 16 Nm using a 5.0 mm hex torque wrench.
- 3. Before tightening the screw on the second hub, rotate the coupling by hand to allow it to reach its free length.
- Tighten the screw on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
- 5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 27.6 mm.