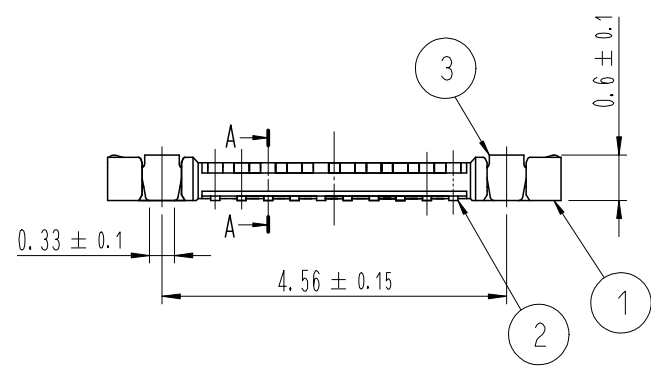
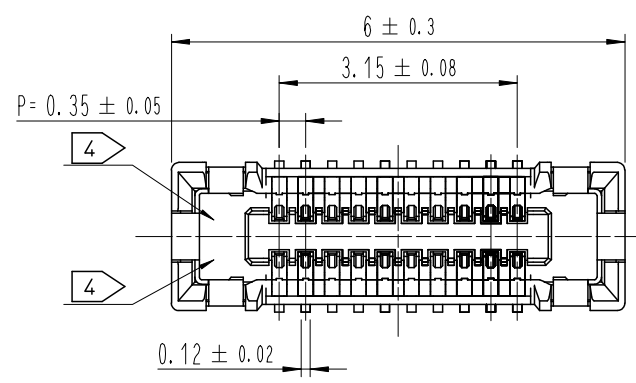


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1 2 3 4 5 6 7 8

A
B
C
D
E
F

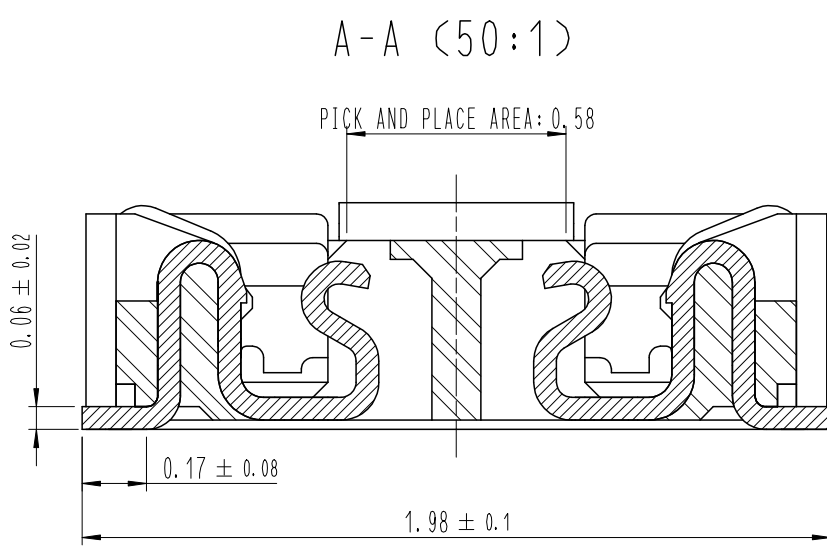
COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE
△						△					
△						△					
△						△					



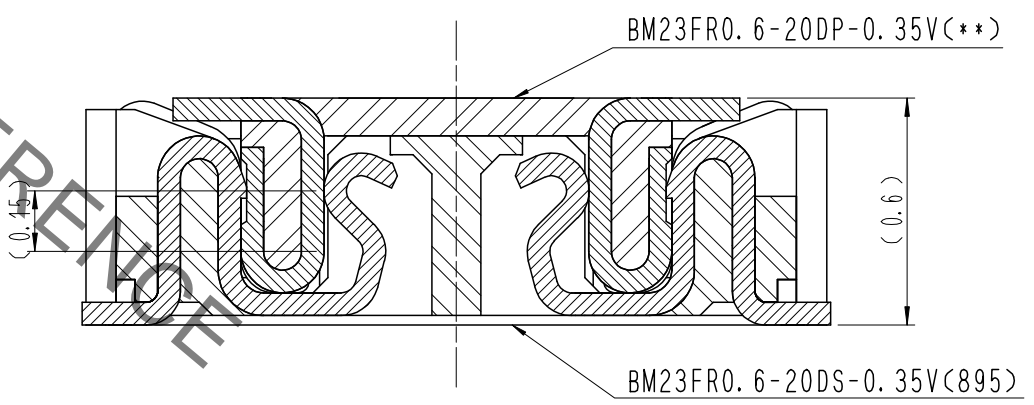
HRS DRAWING FOR REFERENCE

DRAWING FOR REFERENCE
This is subject to change without notice

- NOTE
- 1 . ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.
 - ② CONTACT PLATING SPECIFICATIONS.
CONTACT AREA : GOLD 0.05 μm MIN.
SMT LEAD : GOLD 0.05 μm MIN.
UNDERPLATING : NICKEL 1 μm MIN.
(SURFACE : SEALING)
 - ③ MATAL FITTING PLATING SPECIFICATIONS.
SMT LEAD : GOLD 0.05 μm MIN.
UNDERPLATING : NICKEL 1 μm MIN.
(SURFACE : SEALING)
 - ④ HRS MARK AND CAV NO. ARE INDICATED IN APPROX POSITION SHOWN.



ENGAGEMENT FIGURE (50:1)

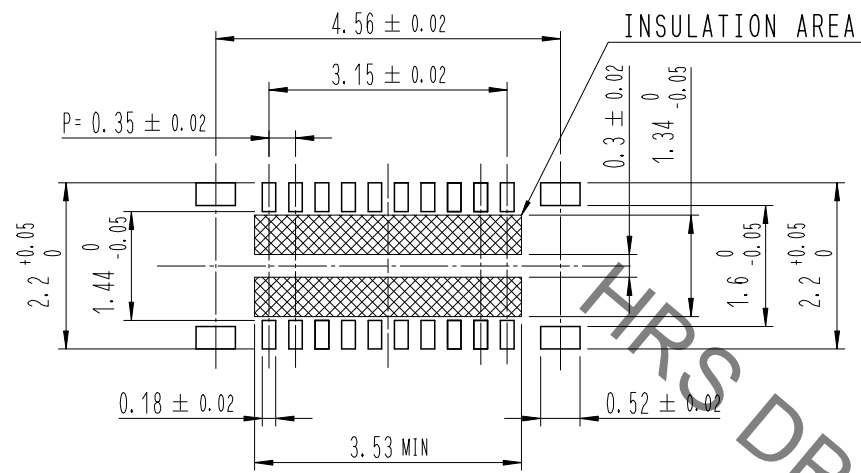


4	PS	CLEAR (EMBOSSD CARRIER TAPE)								
3	COPPER ALLOY	③	7	PS	CLEAR (REINFORCEMENT COLLAR)					
2	COPPER ALLOY	②	6	PS	BLACK (PLASTIC REEL)					
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)					
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS					
REMARKS						DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
						S. H. JUNG	S. H. JUNG	H. W. JO	T. S. KANG	17.05.08
						17.05.08	17.05.08	17.05.08	17.05.08	
CODE NO. (OLD)		DRAWING NO.		PART NO.						
		EDC3-631851		BM23FR0.6-20DS-0.35V(895)						
SCALE		UNITS		HRS HIROSE KOREA CO.,LTD.		CODE NO		CL 6644-0010-8-895		1/3
10:1		mm								

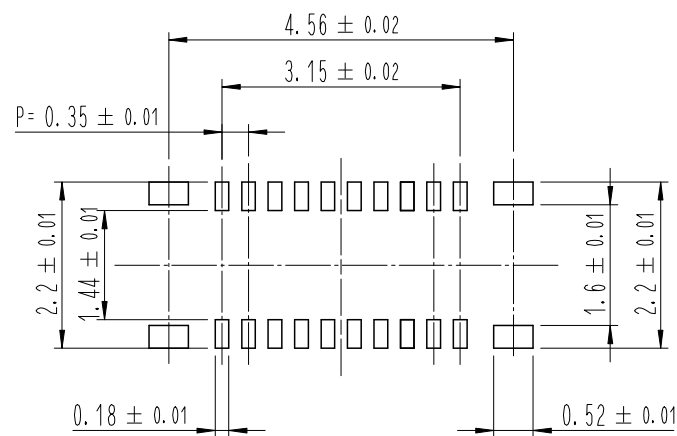
1 2 3 4 5 6 7 8

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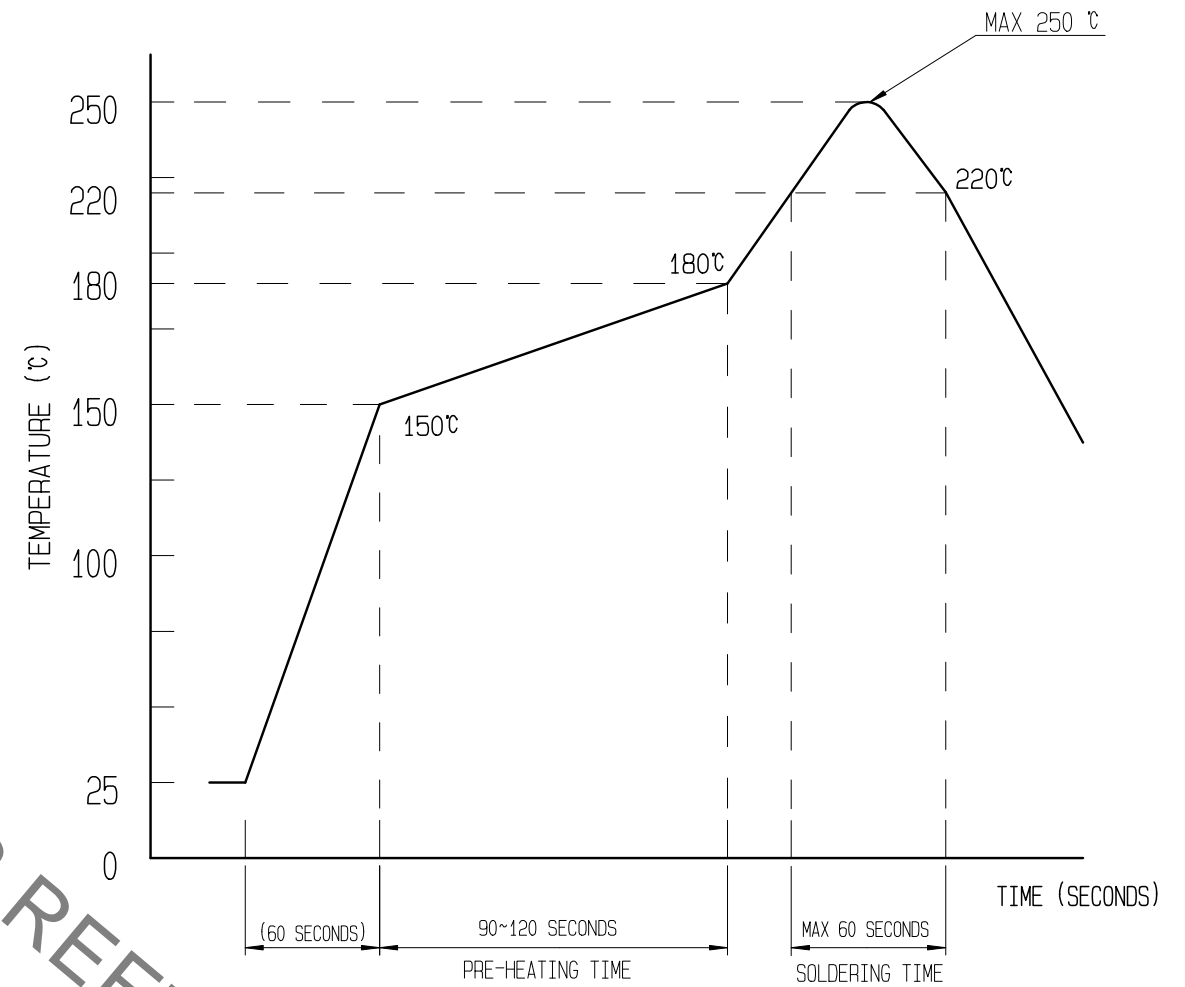
6 RECOMMENDED PCB LAYOUT



RECOMMENDED METAL MASK DIMENSIONS
MATAL MASK THICKNESS : 100 μm



5 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



REFLOW METHOD: N2 REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.
1) REFLOW TIME
DURATION ABOVE 220°C: 60 SEC MAX.
(PEAK TEMPERATURE: 250°C MAX)
2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150°C
PRE-HEAT TEMPERATURE(MAX): 180°C
PRE-HEAT TIME: 90-120 SEC.

- 5 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.
- 6 PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.

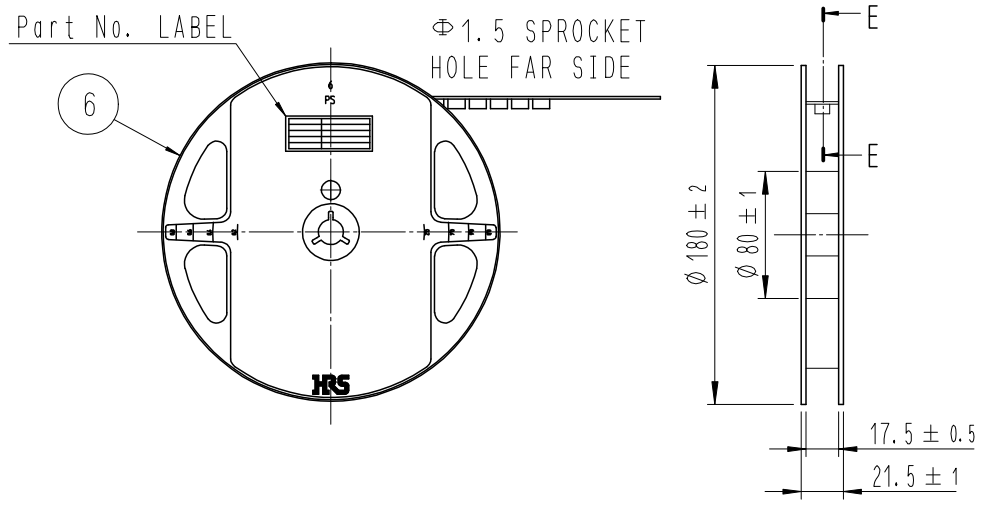
	DRAWING NO.	EDC3-631851	PART NO.	BM23FR0.6-20DS-0.35V(895)	
	SCALE	10:1	CODE NO	CL 6644-0010-8-895	2/3
UNITS	mm		HRS HIROSE KOREA CO., LTD.		

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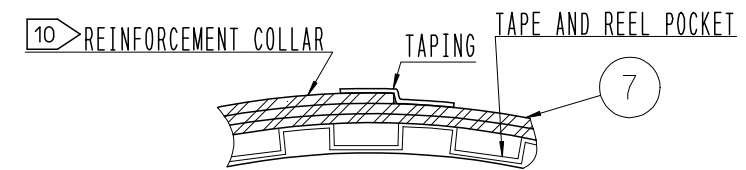
STYLE AND DIMENTION OF REEL (FREE)

EMBOSSED CARRIER TAPE PACKAGING (5:1)

C-C (5:1)



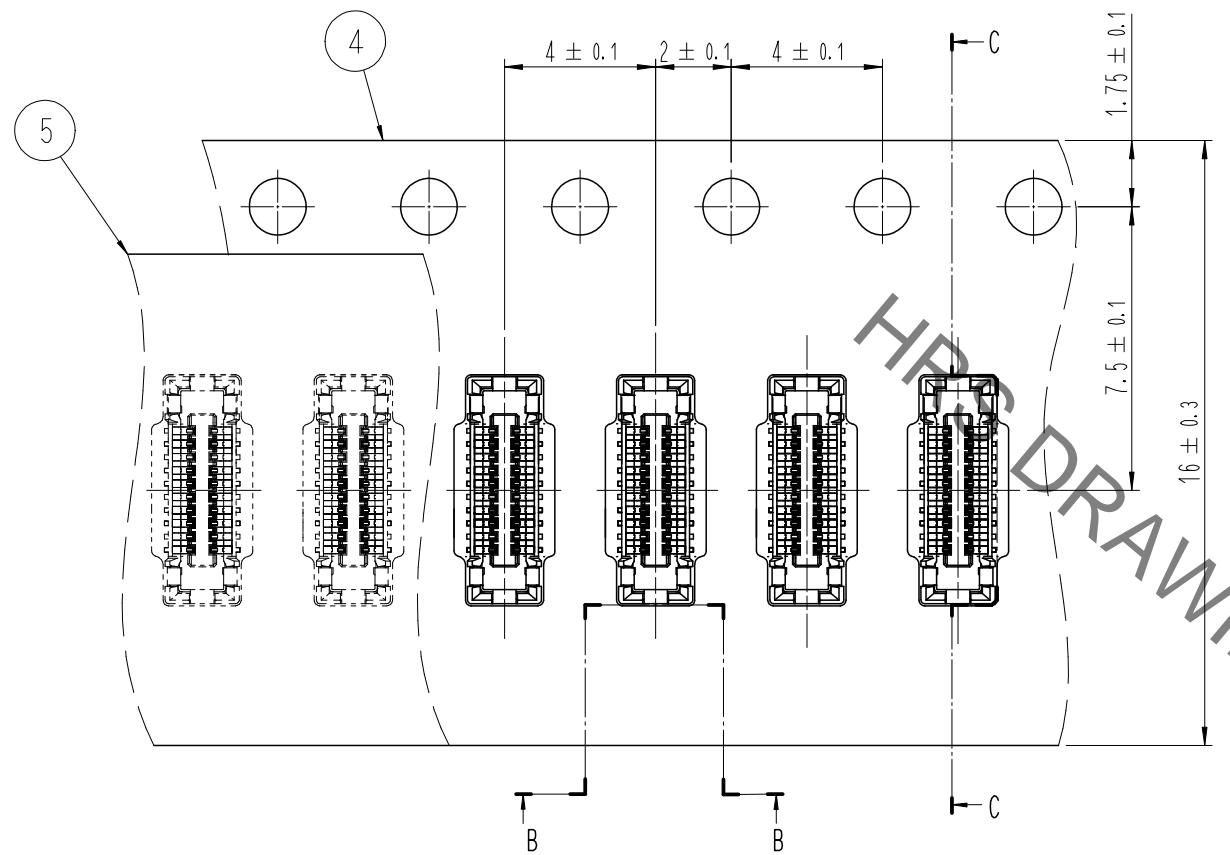
E-E (FREE)



DETAIL OF PART No. LABEL

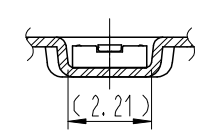
SUPPLIER	QUANTITY	PART NO.	CODE NO.	DATE OF MANUFACTURED
生産月日	年月日	図番	** ** *	品名
		BM23FR0.6-20DS-0.35V(895)		納入数量
		1,000個		納入者
		HIROSE KOREA		

- 7 . PER REEL 1,000 CONNECTORS.
- 8 . THE DIMENSIONS IN PARENTHESSES ARE FOR REFERENCE.
- 9 REFER TO JIS C 0806, IEC-60286-3 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 10 AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

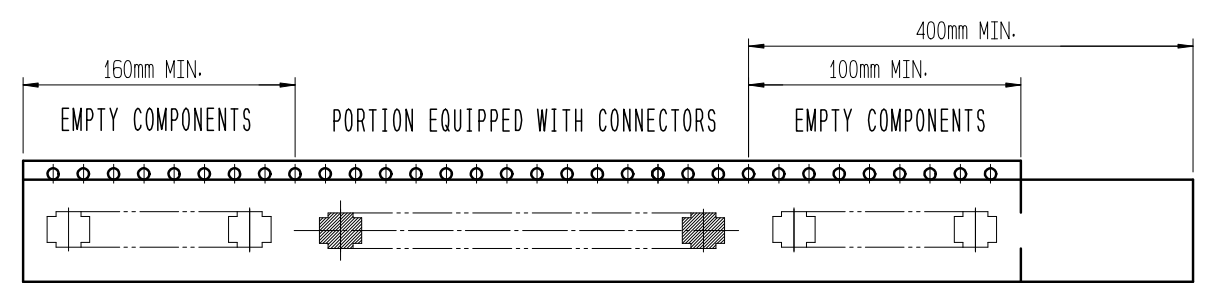


B-B (5:1)

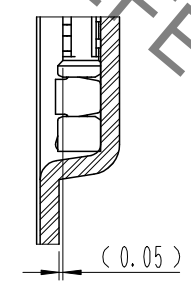
DIRECTION OF UNREELING



9 TAPING(FREE)



D (10:1)



DRAWING NO. EDC3-631851	PART NO. BM23FR0.6-20DS-0.35V(895)	CODE NO. CL 6644-0010-8-895	3/3
HRS HIROSE KOREA CO., LTD.			