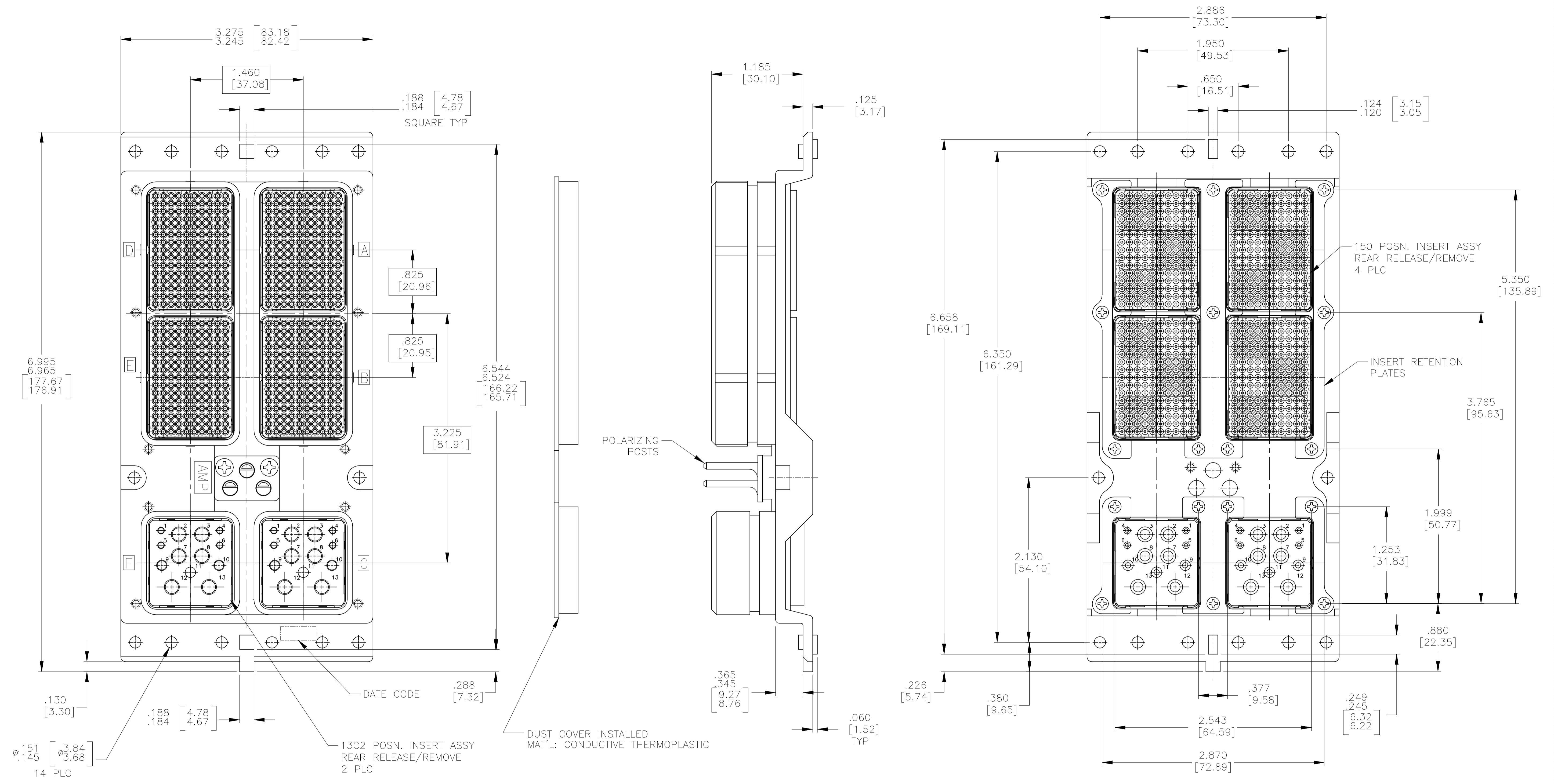


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
D	REVISED PER ECO	20-004365	2-4-21	CT	RL



- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION
- DUST COVER INSTALLED FOR SHIPPING. QTY = 2
- KEYING SHOWN IN POSITION "01" FOR REFERENCE ONLY. SEE TABLE FOR KEYING POSITION. FOR POSITION "00" KEYING SHIPPED UNASSEMBLED.
- ASSEMBLY SHOWN WITH DIE-CAST SHELL. ASSEMBLIES WITH MACHINED SHELLS MAY VARY SLIGHTLY IN APPEARANCE.

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85 OR ASTM-B-211 6061-T6 OR ASTM-B-209 2024-T4/T351	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 4, GRADE B
INSERT RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 4, GRADE B
SCREWS	STEEL OR STAINLESS STEEL	PASSIVATED
POLARIZING POSTS	ZINC ALLOY PER ASTM-B-86	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 4, GRADE B
POLARIZING POST RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
ALL INSERTS	THERMOSET	-

"01"	MODULE A,B,D & E 208262-3 (#22 PIN CONTACT; QTY=600)	2101253-1
	MODULE C & F 208273-2 (#12 SOCKET CONTACT; QTY=12) 208270-2 (#16 SOCKET CONTACT; QTY=6) 208267-2 (#20 SOCKET CONTACT; QTY=8)	
KEYING POSITION	CONTACTS INCLUDED WITH CONNECTOR NOT INSTALLED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIN C.C.THOMAS 6-23-09	TE Connectivity
CHK K.THACKSTON 6-23-09	
APVD K.THACKSTON 6-23-09	NAME
DIMENSIONS: INCHES	PLUG ASSY, SIZE 3, ARINC 600 (150/150/13C2/150/150/13C2)
TOLERANCES UNLESS OTHERWISE SPECIFIED:	APPLICATION SPEC
0 PLC ± -	SIZE
1 PLC ± -	CAGE CODE
2 PLC ± -	DRAWING NO
3 PLC ± .005 [0.13]	RESTRICTED TO
4 PLC ± -	WEIGHT 0.000000
ANGLES ± -	A1 00779 C=2101253
MATERIAL SEE TABLE	FINISH SEE TABLE
CUSTOMER DRAWING	SCALE 1:1 SHEET 1 of 1 REV D