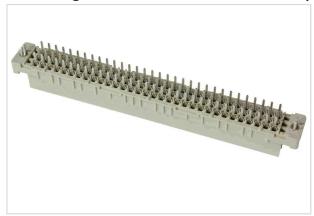


DIN-Signal C032FS-4,5C1-2-clip



Part number	09 03 432 6825
Specification	DIN-Signal C032FS-4,5C1-2-clip
HARTING eCatalogue	https://b2b.harting.com/09034326825

Image is for illustration purposes only. Please refer to product description.

Identification

Category	Connectors
Series	DIN 41612
Identification	Type C
Element	Female connector
Description of the contact	Straight
Features	lead-free

Version

Termination method	Wave soldering termination
Connection type	Motherboard to daughtercard Mezzanine
Number of contacts	32
Contact configuration	Rows a and c, positions 2, 4, , 30, 32
Termination length	4.5 mm
Coding	Coding with loss of contacts
PCB fixing	With fixing flange With snap-in clip

Technical characteristics

Contact rows	3
Contact spacing (termination side)	2.54 mm
Contact spacing (mating side)	2.54 mm
Rated current	2 A
Rated current	Rated current measured at 20 °C, see derating curve for details



Technical characteristics

Clearance distance	≥1.2 mm
Creepage distance	≥1 mm
Insulation resistance	>10 ¹² Ω
Contact resistance	≤20 mΩ
Limiting temperature	-55 +125 °C
Insertion and withdrawal force	≤30 N
Performance level	2
	acc. to IEC 60603-2
Mating cycles	≥400
Test voltage U _{r.m.s.}	1 kV
Isolation group	IIIa (175 ≤ CTI < 400)
PCB thickness	1.6 mm +2.4
Hot plugging	No

Material properties

Thermoplastic resin, glass-fibre filled
RAL 7032 (pebble grey)
Copper alloy
Noble metal over Ni Mating side Sn over Ni Termination side
V-0
compliant
compliant
e
Not contained
Not contained
Not contained
Yes
Antimony trioxide Nickel
R26

Specifications and approvals

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Specifications and approvals

UL / CSA	UL 1977 ECBT2.E102079
	CSA-C22.2 No. 182.3 ECBT8.E102079
Railway classification	F4/I3 acc. to NFF 16-101/102

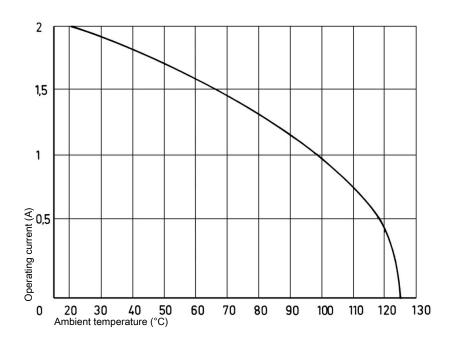
Commercial data

Packaging size	100
Net weight	11.82 g
Country of origin	Germany
European customs tariff number	85366990
GTIN	5713140007703
eCl@ss	27460201 PCB connector (board connector)

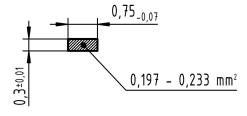
Current carrying capacity

The current carrying capacity of the connectors is limited by the thermal load capability of the contact element material including the connections and the insulating parts. The derating curve is therefore valid for currents which flow constantly (non-intermittent) through each contact element of the connector evenly, without exceeding the allowed maximum temperature.

Measuring and testing techniques acc. to IEC 60512-5-2



Cross section of solder termination





Coding with loss of contacts

To avoid cross-plugging of adjacent connectors a coding system is required.

The coding is achieved by means of a code pin which is inserted into the selected chamber of the female connector (the contact cavity must be filled with a female contact!).

The opposite male contact must be removed with the help of the specially designed tool. It's recommended to use a number of code pins in relation to the total number of contacts per connector: 3 pins for 64 contacts, 7 pins for 160 contacts

Coding pin 09 02 000 9901

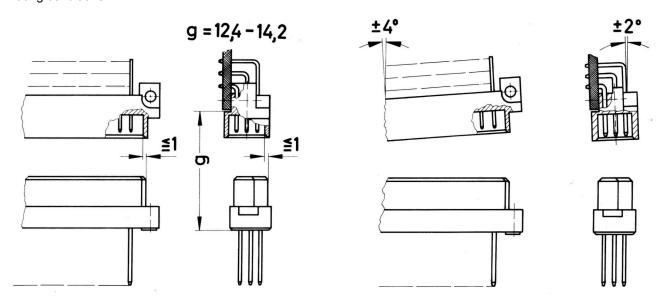
Removal tool for male contacts 09 99 000 0133

Soldering instructions

The connectors should be protected when being soldered. Otherwise, they might become contaminated as a result of soldering operations or deformed as a result of overheating.

- 1) For prototypes and short runs protect the connectors with an industrial adhesive tape, e.g. Tesaband 4331 (www.tesa.de). Cover the underside of the connector moulding and the adjacent parts of the pcb as well as the open sides of the connector. This will prevent heat and gases of the soldering apparatus from damaging the connector. About 140 + 5 mm of the tape should suffice.
- 2) For large series a jig is recommended. Its protective cover with a fast action mechanical locking devie shields the connectors from gas and heat generated by the soldering apparatus. As an additional protection a foil can be used for covering the parts that should not be soldered.

Mating conditions



To ensure reliable connections and prevent unnecessary damage, please refer to the application data diagrams. These recommendations are set out in IEC 60603-2.

The connectors should not be coupled and decoupled under electrical load.