## **SIVI** 3M™ Composite Film Electrical Tape 44D-A with Acrylic Adhesive

Data Sheet	October 2021
Product Description	3M™ Composite Film Electrical Tape 44D-A is a tan, 10.5-mil (0.267 mm) thick tape composed of a polyester film/nonwoven composite reinforced backing coated on one side with an acrylic pressure-sensitive adhesive.
	<ul> <li>Commonly used in building coil barriers</li> <li>Thicker (2x) version of 3M<sup>™</sup> Composite Film Electrical Tape 44, helps reduce number of wraps and provides higher dielectric strength</li> </ul>

- Adhesive requires no heat, moisture or other manner of preparation to affect application
- Designed for continuous operation not exceeding 130°C (266°F) per UL listing

Physical Properties	Value Imperial (Metric)	Electrical Properties	Value Imperial (Metric)		
Color - Visual	Tan	Comparative Tracking Index (CTI) <sup>3</sup>	Ι		
Adhesive	Acrylic	Dielectric Breakdown <sup>1</sup> - Minimum	5450 V		
Backing	Polyester Film/Nonwoven Composite	Electrolytic Corrosion Factor <sup>2</sup>	1.0		
Mechanical Properties	Value Imperial (Metric)	Insulation Resistance <sup>1</sup> - Minimum	1x10 <sup>12</sup> Ω		
Total Thickness <sup>1</sup>	10.5 +/- 0.7 mils (0.267 +/- 0.018 mm)				
Adhesion to Steel <sup>1</sup> - Minimu	<b>um</b> 25 oz/in (2.7 N/cm)				
Breaking Strength <sup>1</sup> - Minim	<i>um</i> 30 lb/in (53 N/cm)				
Elongation <sup>1</sup> - Minimum	15%				
<ul> <li>3. UL tested and meets the listed UL840 Material Group when tested to IEC 60112 on both sides of the tape</li> <li>Agency Approvals &amp;         <ul> <li>UL Component Recognized: UL510A Standard, Category OANZ2, File No. E17385</li> <li>Self Certifications</li> <li>For Regulatory information including RoHS, REACH, please visit <u>www.3M.com/regs</u></li> </ul> </li> </ul>					
Shelf Life & Storage	This product has a 5-year shelf life (from date of manufacture) when stored in humidity- controlled storage (50°F/10°C to 80°F/27°C and <75% relative humidity).				
Availability	ailability 3M™ Composite Film Electrical Tape 44D-A available from 3M authorized distributors/co				
Also available from <u>3M.com/oem</u> or call 1.800.245.3573.					

## Properties

## 3M<sup>™</sup> Composite Film Electrical Tape 44D-A with Acrylic Adhesive <u>TECHNICAL STATEMENT</u>

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Electrical Markets Division 13011 McCallen Pass, Bldg. C Austin, TX 78753 Phone: 800.676.8381 www.3M.com/oem

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