

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C <sup>(1)</sup>	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C <sup>(2)</sup>	
	VOLTAGE	125 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %	
	CURRENT	0.5 A	STORAGE HUMIDITY RANGE	60 % MAX <sup>(2)</sup>	
SPECIFICATIONS					
ITEM	TEST METHOD		REQUIREMENTS	QT	AT
<b>CONSTRUCTION</b>					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	x	x
MARKING	CONFIRMED VISUALLY.			x	x
<b>ELECTRIC CHARACTERISTICS</b>					
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz).		45 mΩ MAX.	x	
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD	20 mV MAX, 1 mA(DC OR 1000Hz)		55 mΩ MAX.	x	
INSULATION RESISTANCE	250 V DC		100 MΩ MIN.	x	
VOLTAGE PROOF	300 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.	x	
<b>MECHANICAL CHARACTERISTICS</b>					
MECHANICAL OPERATION	300 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE: 55 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	
VIBRATION	FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.52 mm, AT 2 h FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	
SHOCK	490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.			x	
<b>ENVIRONMENTAL CHARACTERISTICS</b>					
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.		① CONTACT RESISTANCE: 55 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN.	x	
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 10~15 → 30 → 10~15 min UNDER 5 CYCLES.		③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		① CONTACT RESISTANCE: 55 mΩ MAX. ② NO HEAVY CORROSION.	x	
HYDROGEN SULPHIDE	EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38)			x	
RESISTANCE TO SOLDERING HEAT	1)REFLOW SOLDERING : 240 °C 5 s MAX, : 220 °C MIN, FOR 10 s 2) SOLDERING IRONS : 360 °C, FOR 5 s		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	x	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 240±3°C, FOR IMMERSION DURATION, 2 s.		A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMersed.	x	
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△					
REMARK <sup>(1)</sup> TEMPERATURE RISE INCLUDED WHEN ENERGIZED. <sup>(2)</sup> THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.			APPROVED	HS. OKAWA	10.07.12
			CHECKED	HT. YAMAGUCHI	10.07.12
			DESIGNED	SY. KAMIGA	10.07.12
Unless otherwise specified, refer to MIL-STD-1344.			DRAWN	HK. SUNADORI	10.07.09
Note QT:Qualification Test AT:Assurance Test X:Applicable Test		DRAWING NO.	ELC4-084009-21		
<b>HRS</b>	SPECIFICATION SHEET		PART NO.	FX4B3-80P-1. 27SV (71)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL574-0237-7-71	△ 1/1