

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾	
	VOLTAGE	125 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %	
	CURRENT	0.5 A	STRAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾	
SPECIFICATIONS					
ITEM	TEST METHOD		REQUIREMENTS	QT	AT
CONSTRUCTION					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	x	x
MARKING	CONFIRMED VISUALLY.			x	x
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz).		45 mΩ MAX .	x	-
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD	20 mV MAX, 1 mA(DC OR 1000Hz)		55 mΩ MAX .	x	-
INSULATION RESISTANCE	250 V DC		100 MΩ MIN.	x	-
VOLTAGE PROOF	300 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.	x	-
MECHANICAL CHARACTERISTICS					
INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.		INSERTION FORCE: 70.6 N MAX. WITHDRAWAL FORCE: 7.8 N MIN.	x	-
MECHANICAL OPERATION	500 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE: 55 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	-
VIBRATION	FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.52 mm, AT 2 h FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	-
SHOCK	490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.		② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	-
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.		① CONTACT RESISTANCE: 55 mΩ MAX. ② INSULATION RESISTANCE:100 MΩ MIN.	x	-
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 10~15 → 30 → 10~15 min. UNDER 5 CYCLES.		③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	-
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		① CONTACT RESISTANCE: 55 mΩ MAX. ② NO HEAVY CORROSION.	x	-
HYDROGEN SULPHIDE	EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38)			x	-
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING : 250 °C MAX, : 220 °C MIN, FOR 60 s		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	x	-
	2) SOLDERING IRONS : 360 °C, FOR 5 s			x	-
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 240±3°C, FOR IMMERSION DURATION, 2s.		A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSERD.	x	-
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
REMARK ⁽¹⁾ TEMPERATURE RISE INCLUDED WHEN ENERGIZED. ⁽²⁾ THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.			APPROVED	HS. OKAWA	09.12.21
			CHECKED	HT. YAMAGUCHI	09.12.21
			DESIGNED	SY. KAMIGA	09.12.21
Unless otherwise specified, refer to MIL-STD-1344.			DRAWN	HK. SUNADORI	09.12.16
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.	ELC4-082423-01	
	SPECIFICATION SHEET		PART NO.	FX2-80S-1. 27SVL (95)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL572-2157-8-95	1/1