AN205406

Dead Time Compensation Implementation In MB9Bxxxx/MB9Axxxx Series

Associated Part Family: MB9BFXXXX/ MB9AFXXXX Series

This application note describes dead-time compensation implementation in- MB9Bxxxx/MB9Axxxx Series and the algorithm implementation of software and test performance.

Contents

1 Introduction

This application note describes the algorithm implementation of software and test performance. Error voltage vectors caused by dead-time effects of PWM inverter were given, the vector synthesis method was adapted to reduce amplitude and phase formulas of synthesized voltage vector produced by 3-phase stator windings under dead-time effects, the characteristic of synthesize voltage vector was analyzed with simulations. In order to make practical conduct time equal to ideal given time of switching devices, a dead-time compensation method based on time was proposed, simple arithmetic was obtained with the characteristic of space vector PWM (SVPWM). A dead-time compensation method based on voltage was proposed also to eliminate error voltage vector, compensation formulas were calculated in 3-phase and 2-phase static reference frame respectively corresponding to SPWM and SVPWM. Experimental results show that the proposed method can make motor phase current waveform sinusoidal, and improved the output performance of the inverter.

### 1.1 Advantages and disadvantages of using a dead-time compensation function

Advantages

One of most important reasons for dead-time compensation and perfect the sinusoidal wave is harmonious wave reduction. Which in turn , Because the six phase inverter IPM of the upper arm and the lower arm don't allow open together, so we need add the delay time at the upper arm and the lower arm switching that will abstain up and down IGBT short circuit cause the IPM destroyed. But this modifying cause the efficiency vector voltage changed. So we add the dead-time compensation reduce this modify effecting. Moreover, add the dead-time compensation can reduce the noise and vibration that motor torque change caused.

Disadvantages

During the dead-time compensation function, a modification on the sinusoidal-modulation pattern needs to be made in order to allow current to be real current. This pattern modification could generate some current ripple. If you detect the current positive or negative polar is error. Due to modification of patterns and correction of the same modifications, more CPU is used to implement this algorithm. Current sector define as shown bellows:

Figure 1. dead-time compensation sector region
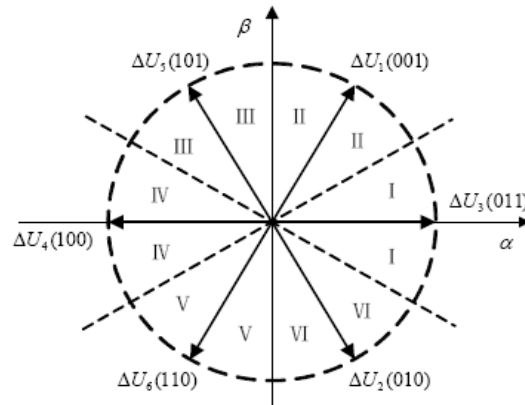
1.2   How to realize type

One possible solution to this problem is to ignore current polar detect during these zero cross periods. This is not desirable since some algorithms, including the one used in this application note, require information from all three currents polar in order to add the dead-time compensation to cause the current is sinusoidal. Another solution is to base the estimate position to detect the three phase current polar. This could be one good solution, but this type will have some error at the current D-axis don't be equal to zero. The third solution is to using the assemble current to detect the three phase current polar. Moreover, to add the filters reduce the current wave. This would real detect the three phase current polar. Moreover, we can use the hall sensor to detect the current polar, but this need add the hardware cost. So the third solution is good type. We will focus on this type to describe the algorithm.
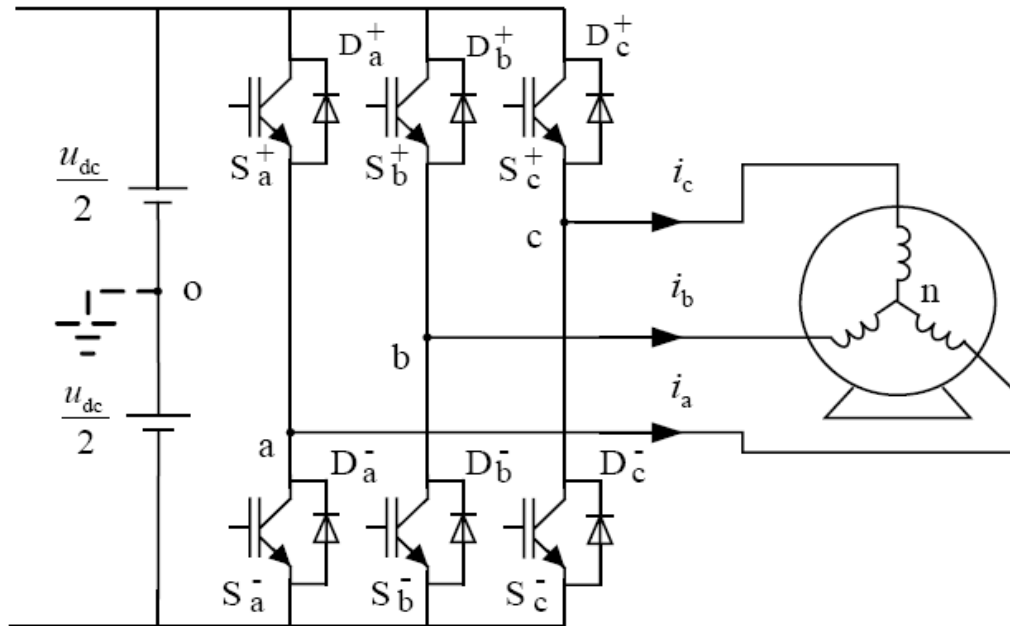
2   Dead-time Compensation Principle

2.1   Six phases inverter IPM Structure

2.1.1   Three phases current module

The PM synchronous motor is a rotating electric machine with a classic three-phase stator like that of an induction motor; the rotor has surface-mounted permanent magnets. IPM work in order to change DC voltage to sinusoidal wave. But such as upper arm IGBT S_a^+ and lower arm IGBT S_a^- at switching need add delay time to prevent the IGBT short circuit. So the real voltage will not the need vector if don't add the dead-time compensation. The IPM and the motor connect and structure as bellow:
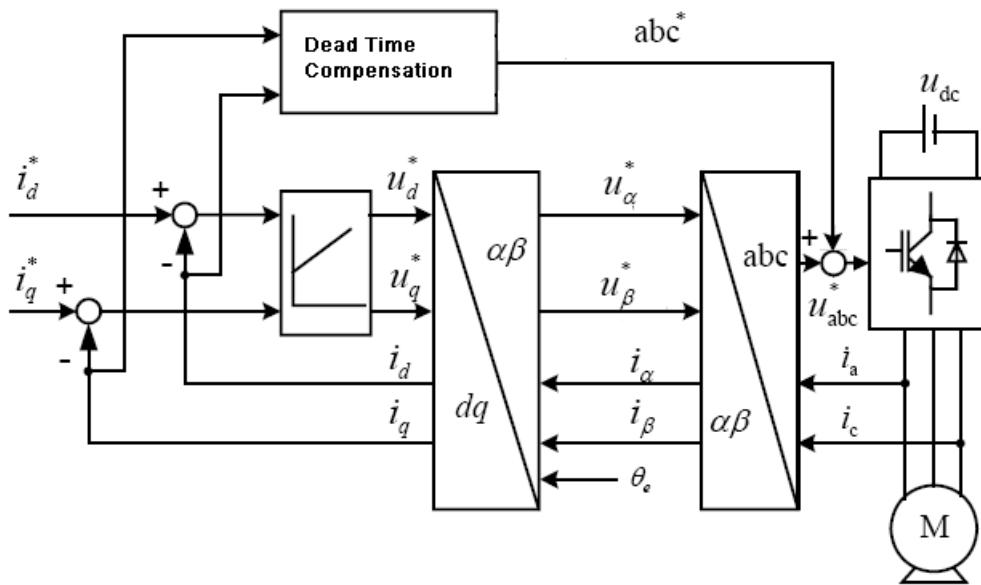
Figure 2. inverter and motor structure

2.2   Motor Control Block Overview

This section describes the PMSM FOC control theory with dead-time compensation. Figure 3 below shows the whole block.

Figure 3. PMSM FOC Block with Dead-time Compensation

Modules explanation:

1. When U_a、U_b、U_c change to the voltage vector, the right switching time will change because the delay time work after adding the dead-time .

2. Base the Id and Iq filter value can obtain the current polar, so the dead-time infection can reduce overpass the dead-time compensation.

 And ia、ib and ic compare with the Ter base on the dead-time compensation table as shown below.

Table 1. three phase current positive or negative polar and dead-time compensation

Current Polars	Compensation value
$+\quad-\quad-$	$t'_{\text{aon}}= t_{\text{aon}}-T_{\text{er}}$
$+\quad+\quad-$	$t'_{\text{con}}= t_{\text{con}}+T_{\text{er}}$
$-\quad+\quad-$	$t'_{\text{bon}}= t_{\text{bon}}-T_{\text{er}}$
$-\quad+\quad+$	$t'_{\text{aon}}= t_{\text{aon}}+T_{\text{er}}$
$-\quad-\quad+$	$t'_{\text{con}}= t_{\text{con}}-T_{\text{er}}$
$+\quad-\quad+$	$t'_{\text{bon}}= t_{\text{bon}}+T_{\text{er}}$

The 3-phase currents are converted to a two axis system. This conversion provides the variables iα and iβ from the measured ia and ib and the calculated ic values. iα and iβ are time-varying quadrature current values as viewed from the perspective of the stator.

3. The two axis coordinate system is rotated to align with the rotor flux using a transformation angle calculated at the last iteration of the control loop. This conversion provides the Id and Iq variables from iα and iβ. Id and Iq are the quadrature currents transformed to the rotating coordinate system. For steady state conditions, Id and Iq are constant. We need filter the Id and Iq value to obtain the standard value, using the value can calculate the theta of current.

4. Error signals are formed using Id, Iq and reference values for each. The Id reference controls rotor magnetizing flux. The Iq reference controls the torque output of the motor. The error signals are input to PI controllers. The output of the controllers provides Vd and Vq, which is a voltage vector that will be sent to the motor.

5. A new transformation angle is estimated where vα, vβ, iα and iβ are the inputs. The new angle guides the FOC algorithm as to where to place the next voltage vector.

2.3   Current aberration and compensation implement

It is nature to insert a switching delay time in sinusoidal pulse width modulation (PWM) voltage fed inverters to prevent a short circuit in the DC link. This causes well known dead-time effects which distorts the output voltage and current. Many compensation schemes are proposed to overcome the drawbacks. Based on the traditional average dead-time compensation techniques, an improved method was proposed to advance the performance of dead-time compensation. The method is based on SVPWM strategy and it can be implemented with software without any extra hardware. Simulation results demonstrate the validity of the proposed method.

The current only across maintain current diode at the dead-time moment. At this moment the current will decrease until zero value whatever the current polar. Such as the Sa phase as the below structure, if we set the current is positive that flow from the inverter to motor. Otherwise, the current will define the negative polar.

When Sa >0, the current will has two statement, one is normal work statement that upper arm IGBT VT1 will close and the lower arm IGBT VT4 will open, the current flow from the inverter to the motor cross the VT1. The other statement is dead-time moment. The IGBT VT1 and VT4 will shut together, this moment the current will cross maintain current diode VD4 as the same as upper flow. At this condition, the upper IGBT work time will decrease about the dead-time long. So need to add as equal to the decrease time.

When Sa <0, the current will has two statement also, one is normal work statement that lower arm IGBT VT4 will open and the upper arm IGBT VT1 will close, the current flow from the motor to the inverter cross the VT4. The other statement is dead-time moment. The IGBT VT1 and VT4 will shut together, this moment the current will cross maintain current diode VD1 as the same as upper flow. At this condition, the lower IGBT work time will increase about the dead-time long. So need to reduce the time for the dead-time long.

As below topic, due to the dead-time exist, the current don't control by the IGBT switching at the dead-time moment. But the current increase or decrease is confirmed by the current polar. Moreover, IGBT need some time at switching and IGBT and diode will engross the voltage. So all the condition will cause the voltage are not real vector.

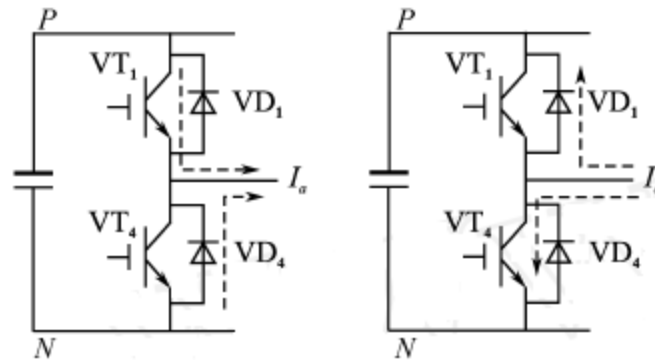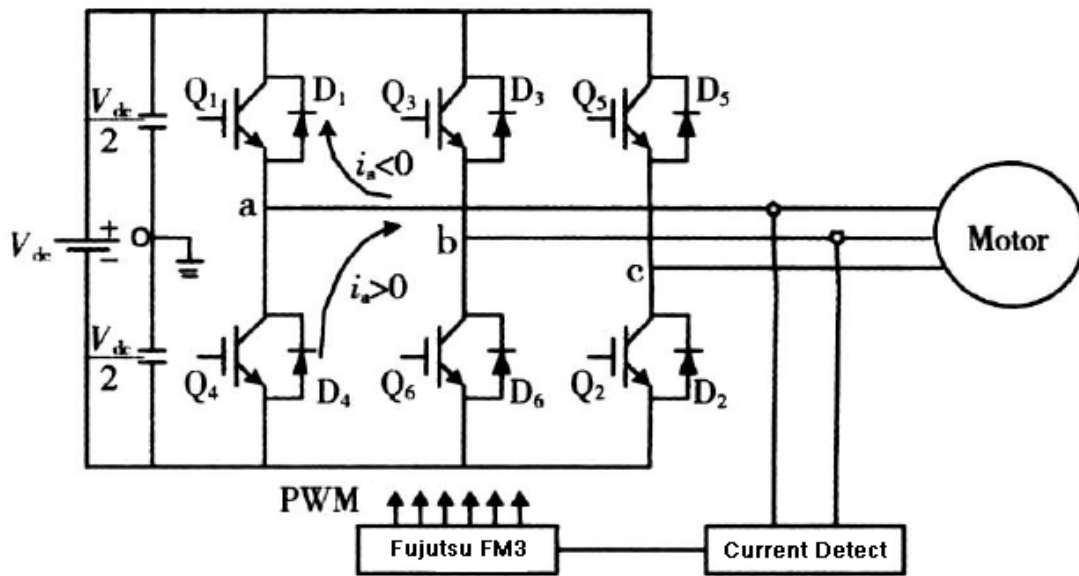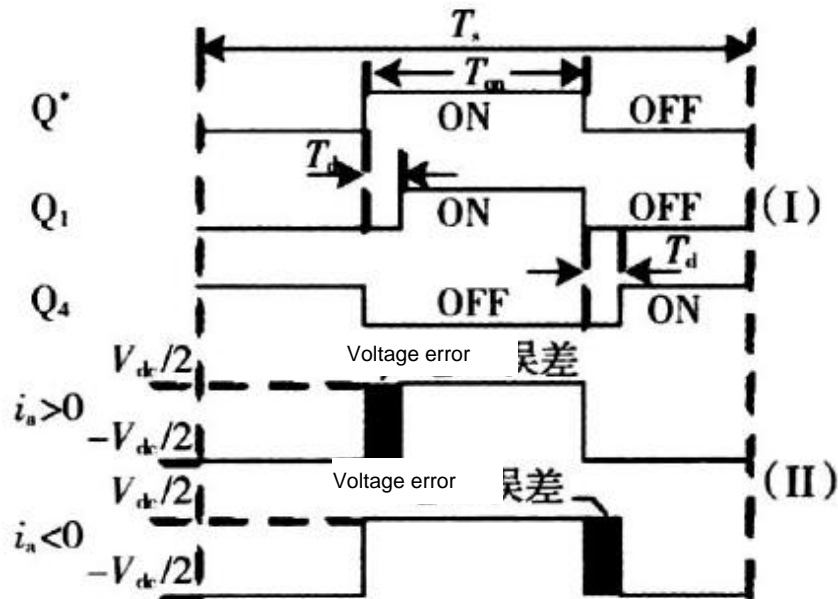Figure 4. one phase different current polar

Figure 5. Current polar director

So we will to modify the pulse by below figure base on the current polar.

Figure 6. Compensation the time of PWM

Moreover, some motor don't have the sinusoidal wave and that have the harmonious wave, and the phase current will became as below figure. So add upper dead-time compensation don't change the wave to sinusoidal. We must to reduce the harmonious wave, that wave may be change to sinusoidal. Such as the Ia, we reduce the harmonious wave, the Ia current will reach the sinusoidal as below figure.
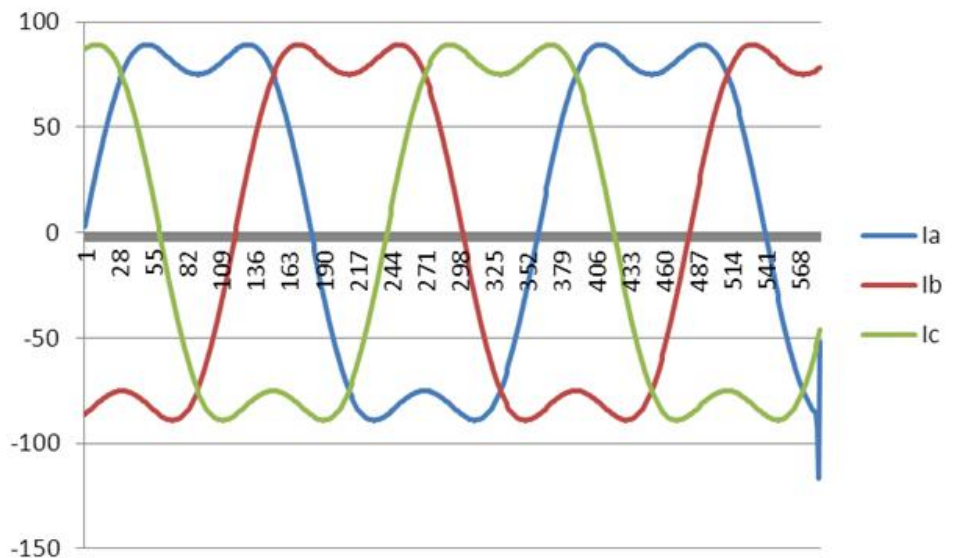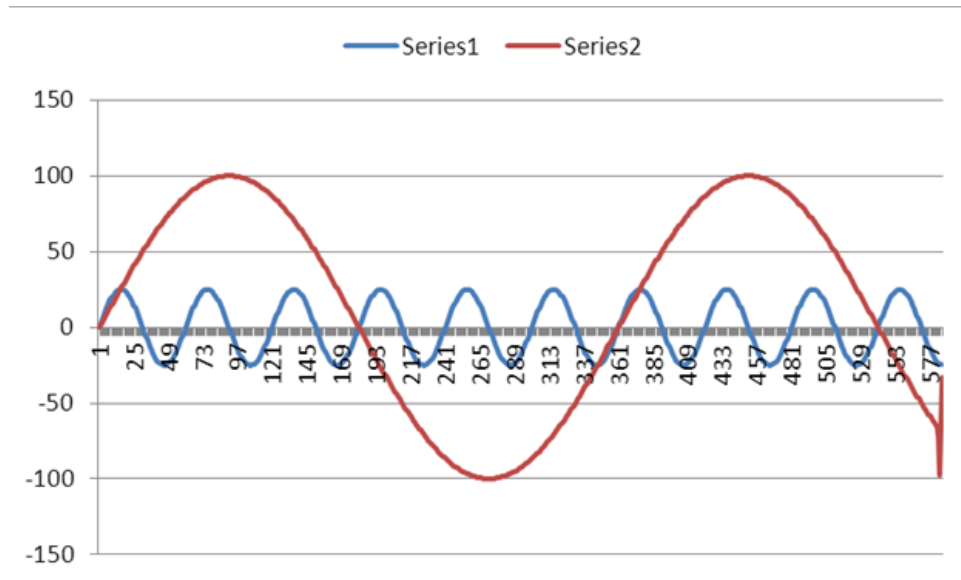
Figure 7. Simulator the three phase's current

Figure 8. decrease the harmonious wave current

3 Dead-time compensation Implementation

3.1 How to detect current polar correctly

3.1.1 Obtain the current vector

In control system has some yawp, in order to obtain the data cleanly, we will add the low pass filter. The Iq and Id input and Iqf and Idf will output. So the high frequency yawp will be filtered. And the flow chart as below:

Figure 9. Dead-time low pass filter
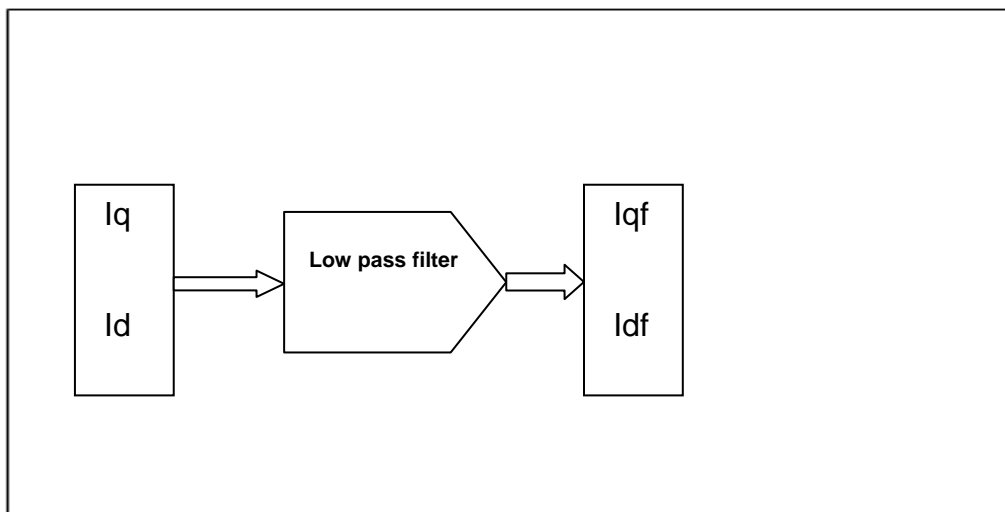
The rotor axis Iqf and Idf change to state axis Iα and Iβ by inverse Clarke transforms. At the same time we can obtain the current angle. The equation as below:

Figure 10. Clarke transforms equation

$$\begin{bmatrix} i_\alpha \\ i_\beta \end{bmatrix} = \begin{bmatrix} \cos \omega t & -\sin \omega t \\ \sin \omega t & \cos \omega t \end{bmatrix} \begin{bmatrix} i_{df} \\ i_{qf} \end{bmatrix} = I_s \begin{bmatrix} \cos \theta_i \\ \sin \theta_i \end{bmatrix}$$

Figure 11. sector and current polar

By the current angle θi from the equation was calculated. We can judge the current vector what it is sector at state axis. Also the compensation vector will be ensured.

Sector	i_a	i_b	i_c
I	+	−	−
II	+	+	−
III	−	+	−
IV	−	+	+
V	−	−	+
VI	+	−	+

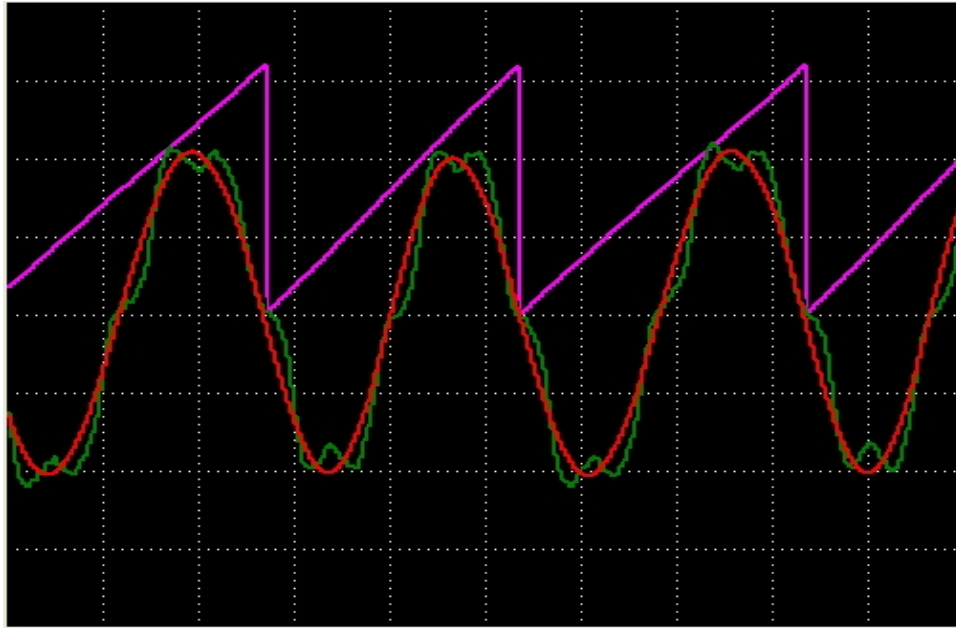### 3.1.2 Special motor dead-time compensation

Now has many motor has sinusoidal wave. But a lot of motor using isn't sinusoidal wave now. So we need reduce this characteristic effect. The operation as shown bellows:

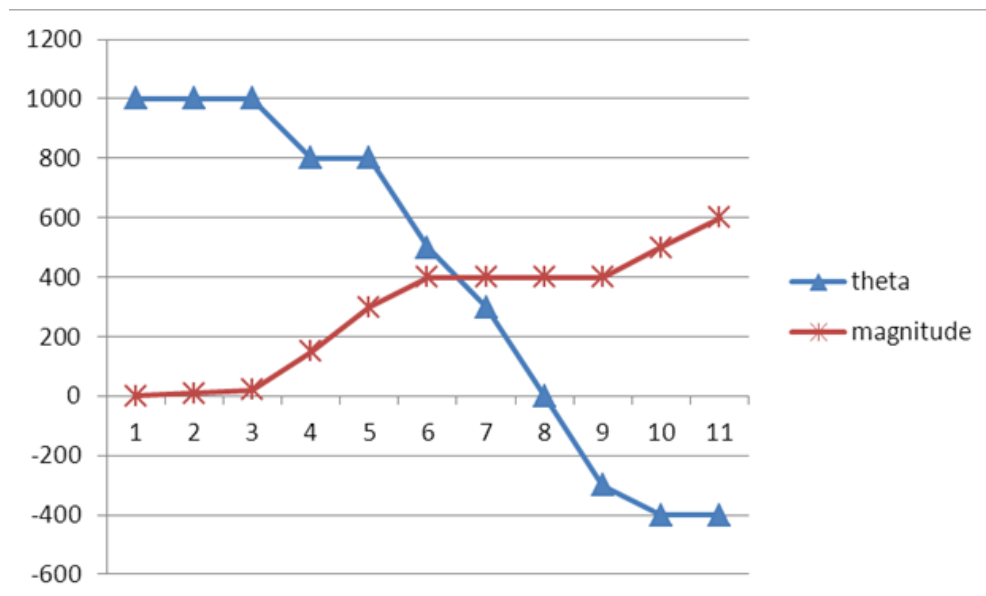Figure 12. torque effect at no-sinusoidal BEMF
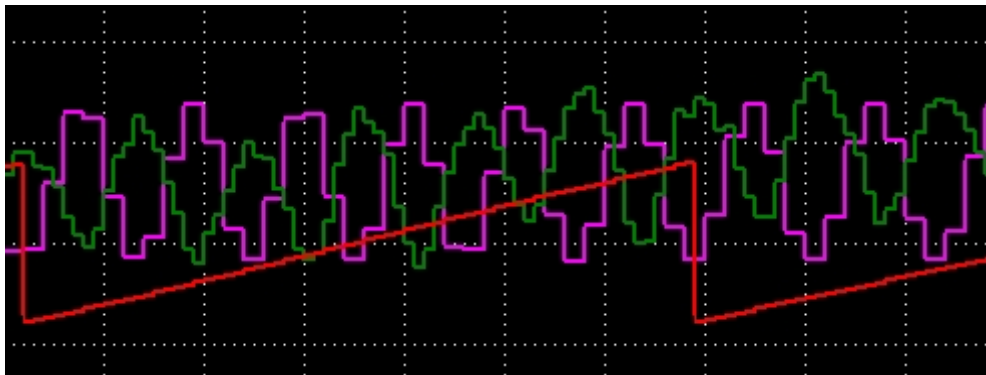
We add harmonious wave compensation. The torque will become stand.

Figure 13. Add compensation phase current

But the motor run at different current. It has different harmonious waveform. So we need add the different phase angle and magnitude. As follow figure.

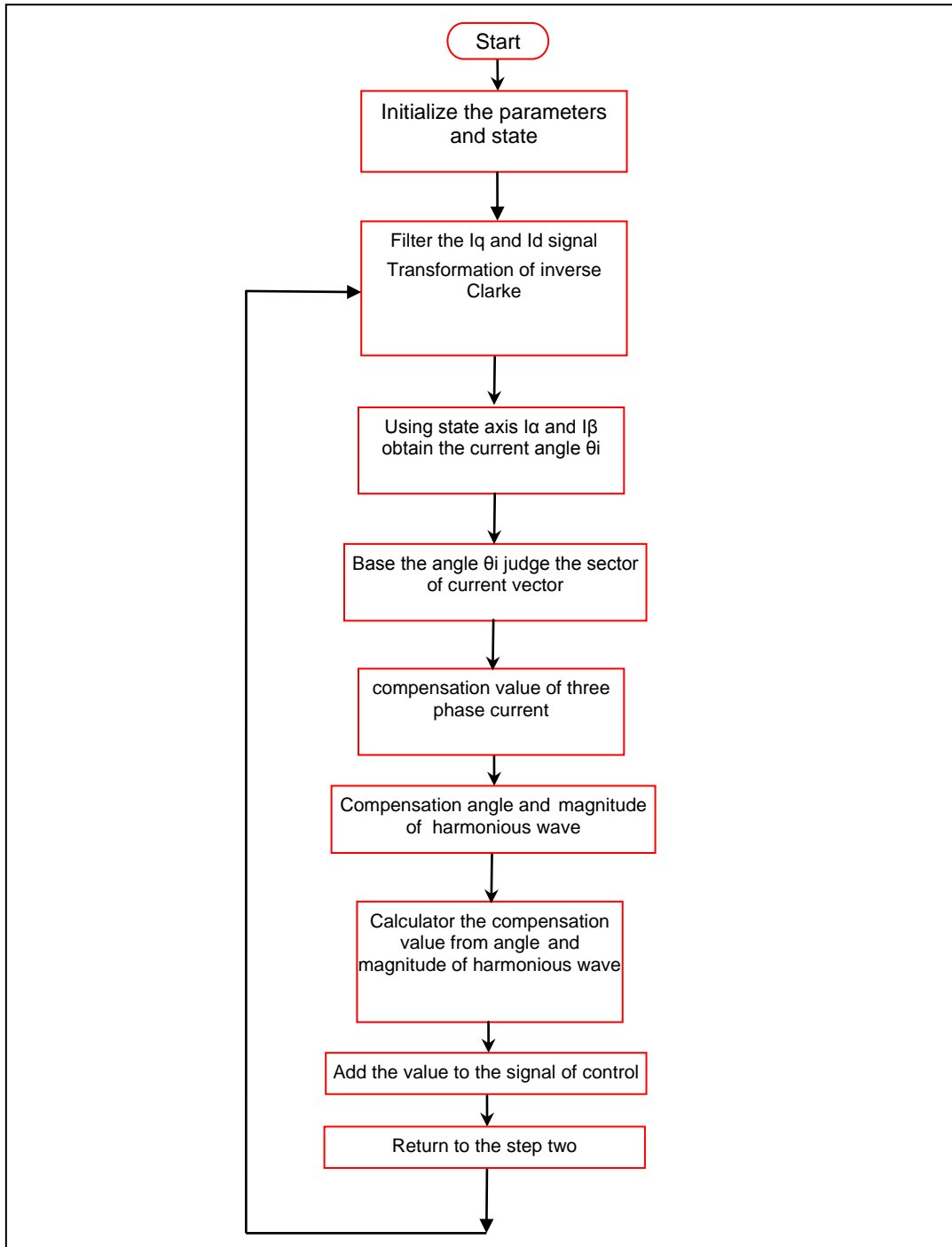Figure 14. Relationship Between current and angle

3.2 Dead-time compensation Software implementation

3.2.1 Software Flowchart

By up explain to write the flow chart as below.

Figure 15. Dead-time Compensation Software Flowchart

```
                        ┌──────────┐
                        │  Start   │
                        └────┬─────┘
                             ↓
                 ┌─────────────────────────┐
                 │ Initialize the parameters│
                 │       and state          │
                 └───────────┬──────────────┘
                             ↓
                 ┌─────────────────────────┐
                 │ Filter the Iq and Id signal│
                 │ Transformation of inverse │
                 │         Clarke            │
                 └───────────┬──────────────┘
                             ↓
                 ┌─────────────────────────┐
                 │ Using state axis Iα and Iβ│
                 │ obtain the current angle θi│
                 └───────────┬──────────────┘
                             ↓
                 ┌─────────────────────────┐
                 │ Base the angle θi judge the sector│
                 │    of current vector     │
                 └───────────┬──────────────┘
                             ↓
                 ┌─────────────────────────┐
                 │ compensation value of three│
                 │      phase current       │
                 └───────────┬──────────────┘
                             ↓
                 ┌─────────────────────────┐
                 │ Compensation angle and magnitude│
                 │   of harmonious wave     │
                 └───────────┬──────────────┘
                             ↓
                 ┌─────────────────────────┐
                 │ Calculator the compensation│
                 │  value from angle and    │
                 │ magnitude of harmonious wave│
                 └───────────┬──────────────┘
                             ↓
                 ┌─────────────────────────┐
                 │ Add the value to the signal of control│
                 └───────────┬──────────────┘
                             ↓
                 ┌─────────────────────────┐
                 │   Return to the step two │
                 └───────────┬──────────────┘
```

Algorithm flow explanation:

1. Initialize the parameters and state.
2. Filter the Iq and Id signal, using filter signal to transformation of inverse Clarke.

Using state axis Iα and Iβ obtain the current angle θ_i;

Base the angle θ_i judge the sector of current vector.

Base the table to compensation value of three phase current;

If the motor is no-sinusoidal wave BEMF, to obtain the compensation angle and magnitude of harmonious wave.

Calculator the compensation value from angle and magnitude of harmonious wave.

Add the value to the signal of control.

Return to the step two.

3.2.2 Software code implement

Function name: DT_Compensation

Description: realize the dead-time compensation

Input: none

Output: none

void DT_Compensation(void)

{

//to realize the dead-time function

DT_Compensation:

```
    PUSH    {R4-R7,LR}
    SUB     SP,SP,#+4
    LDR.N   R0,??DT_Compensation_1
    LDR     R0,[R0, #+0]
    CMP     R0,#+0
    BNE.N   ??DT_Compensation_2
    LDR.N   R5,??DT_Compensation_1+0x4
    LDR.N   R3,??DT_Compensation_1+0x8
    LDR.N   R1,??DT_Compensation_1+0xC
    LDRSH   R0,[R1, R0]
    MOVW    R2,#+2501
    CMP     R0,R2
    ITT     GE
    LDRHGE  R4,[R3, #+20]
    LDRSHGE R6,[R5, #+20]
    BGE.N   ??DT_Compensation_3
    LDRSH   R0,[R1, #+0]
```

```
        ASRS    R4,R0,#+8
        LDRH    R2,[R3, R4, LSL #+1]
        LDRSH   R0,[R5, R4, LSL #+1]
        ADD     R3,R3,R4, LSL #+1
        LDRH    R3,[R3, #+2]
        SUBS    R3,R3,R2
        ADD     R4,R5,R4, LSL #+1
        LDRSH   R4,[R4, #+2]
        SUBS    R5,R0,R4
        LDRSH   R1,[R1, #+0]
        ADD     R4,R1,R1, LSL #+2
        LSLS    R1,R4,#+1
        ASRS    R1,R1,#+8
        MOVS    R6,#+10
        SDIV    R4,R1,R6
        ADD     R7,R4,R4, LSL #+2
        SUB     R1,R1,R7, LSL #+1
        MULS    R3,R3,R1
        SDIV    R3,R3,R6
        ADDS    R4,R3,R2
        MULS    R1,R1,R5
        SDIV    R1,R1,R6
        SUBS    R6,R0,R1
??DT_Compensation_3:
        LDR.N   R5,??DT_Compensation_1+0x10
        LDR.N   R7,??DT_Compensation_1+0x14
        LDRH    R0,[R7, #+0]
        ADD     R1,R0,R0, LSL #+1
        ADD     R0,R6,R1, LSL #+1
        ADDW    R0,R0,#+1000
        UXTH    R0,R0
        BL      Sin
        MULS    R0,R0,R4
        ASRS    R0,R0,#+12
        STR     R0,[R5, #+16]
        LDRH    R0,[R7, #+0]
        ADD     R1,R0,R0, LSL #+1
        ADD     R0,R6,R1, LSL #+1
```

```
        UXTH    R0,R0
        BL      Sin
        MULS    R0,R0,R4
        ASRS    R0,R0,#+12
        B.N     ??DT_Compensation_4
??DT_Compensation_2:
        LDR.N   R5,??DT_Compensation_1+0x10
        MOVS    R0,#+0
        STR     R0,[R5, #+16]
??DT_Compensation_4:
        STR     R0,[R5, #+12]
        LDR.N   R0,??DT_Compensation_1+0x18
        LDR.N   R1,??DT_Compensation_1+0x1C
        LDR.N   R2,??DT_Compensation_1+0x20
        LDR     R3,[R2, #+0]
        LDRSH   R4,[R1, #+0]
        MULS    R3,R3,R4
        STR     R3,[R0, #+0]
        LDR.N   R3,??DT_Compensation_1+0x24
        LDR.N   R6,??DT_Compensation_1+0x28
        LDR.N   R4,??DT_Compensation_1+0x2C
        LDR     R5,[R4, #+0]
        LDRSH   R7,[R6, #+0]
        MULS    R5,R5,R7
        STR     R5,[R3, #+0]
        LDR     R5,[R0, #+0]
        LDR     R7,[R3, #+0]
        SUBS    R5,R5,R7
        ASRS    R5,R5,#+8
        LDR     R2,[R2, #+0]
        LDRSH   R6,[R6, #+0]
        MULS    R2,R2,R6
        STR     R2,[R0, #+0]
        LDR     R2,[R4, #+0]
        LDRSH   R1,[R1, #+0]
        MULS    R1,R1,R2
        STR     R1,[R3, #+0]
        LDR     R0,[R0, #+0]
```

```
        LDR     R1,[R3, #+0]
        ADDS    R0,R1,R0
        ASRS    R0,R0,#+1
        SDIV    R1,R0,R5
        CMP     R5,#+1
        BLT.N   ??DT_Compensation_5
        CMP     R0,#+1
        BLT.N   ??DT_Compensation_6
        CMP     R1,#+222
        BLT.N   ??DT_Compensation_7
??DT_Compensation_8:
        MOVS    R0,#+1
        B.N     ??DT_Compensation_9
??DT_Compensation_7:
        MOVS    R0,#+6
        B.N     ??DT_Compensation_9
??DT_Compensation_6:
        CMN     R1,#+221
        BGE.N   ??DT_Compensation_10
??DT_Compensation_11:
        MOVS    R0,#+4
        B.N     ??DT_Compensation_9
??DT_Compensation_10:
        MOVS    R0,#+5
        B.N     ??DT_Compensation_9
??DT_Compensation_5:
        CMP     R0,#+1
        BLT.N   ??DT_Compensation_12
        CMN     R1,#+221
        BLT.N   ??DT_Compensation_8
        MOVS    R0,#+2
        B.N     ??DT_Compensation_9
??DT_Compensation_12:
        CMP     R1,#+222
        BGE.N   ??DT_Compensation_11
        MOVS    R0,#+3
??DT_Compensation_9:
        LDR.N   R5,??DT_Compensation_1+0x10
```

```
        STRB    R0,[R5, #+0]
        LDR.N   R0,??DT_Compensation_1+0x30
        LDRH    R0,[R0, #+0]
        LSRS    R1,R0,#+1
        STR     R1,[R5, #+8]
        LDRH    R0,[R5, #+6]
        LDRB    R2,[R5, #+0]
        SUBS    R2,R2,#+1
        CMP     R2,#+5
        BHI.N   ??DT_Compensation_13
        TBB     [PC, R2]
        DATA
??DT_Compensation_0:
        DC8     0x3,0x17,0x20,0x2F
        DC8     0x3E,0x4D
        THUMB
??DT_Compensation_14:
        LDRH    R2,[R5, #+2]
        ADDS    R2,R1,R2
        STRH    R2, [R5, #+2]
        LDRH    R3, [R5, #+4]
        SUBS    R3, R3, R1
        STRH    R3, [R5, #+4]
        SUBS    R0, R0, R1
        LDR.N   R1,?? DT_Compensation_1+0x34
        LDRH    R2, [R1, #+0]
        UXTH    R3, R3
        CMP     R3, R2
        ITT     CS
        MOVCS   R2, #+0
        STRHCS  R2, [R5, #+4]
??DT_Compensation_15:
        LDRH    R1,[R1, #+0]
        UXTH    R0, R0
        CMP     R0, R1
        BCC.N   ??DT_Compensation_13
        MOVS    R0, #+0
        B.N     ??DT_Compensation_13
```

```
??DT_Compensation_16:
      LDRH    R2, [R5, #+2]
      ADDS    R2, R1, R2
      STRH    R2, [R5, #+2]
      LDRH    R2, [R5, #+4]
      ADDS    R2, R1, R2
      STRH    R2, [R5, #+4]
      SUBS    R0, R0, R1
      LDR.N   R1,??DT_Compensation_1+0x34
      B.N     ??DT_Compensation_15
??DT_Compensation_17:
      LDRH    R2, [R5, #+2]
      SUBS    R2,R2,R1
      STRH    R2,[R5, #+2]
      LDRH    R3,[R5, #+4]
      ADDS    R3,R1,R3
      STRH    R3,[R5, #+4]
      SUBS    R0,R0,R1
      LDR.N   R1,??DT_Compensation_1+0x34
      LDRH    R3,[R1, #+0]
      UXTH    R2,R2
      CMP     R2,R3
      ITT     CS
      MOVCS   R2,#+0
      STRHCS  R2,[R5, #+2]
      B.N     ??DT_Compensation_15
??DT_Compensation_18:
      LDRH    R2,[R5, #+2]
      SUBS    R2,R2,R1
      STRH    R2,[R5, #+2]
      LDRH    R3,[R5, #+4]
      ADDS    R3,R1,R3
      STRH    R3,[R5, #+4]
      ADDS    R0,R1,R0
      LDR.N   R1,??DT_Compensation_1+0x34
      LDRH    R1,[R1, #+0]
      UXTH    R2,R2
      CMP     R2,R1
```

```
        BCC.N    ??DT_Compensation_13
        MOVS     R1,#+0
        STRH     R1,[R5, #+2]
        B.N      ??DT_Compensation_13
    ??DT_Compensation_19:
        LDRH     R2,[R5, #+2]
        SUBS     R2,R2,R1
        STRH     R2,[R5, #+2]
        LDRH     R3,[R5, #+4]
        SUBS     R3,R3,R1
        STRH     R3,[R5, #+4]
        ADDS     R0,R1,R0
        LDR.N    R1,??DT_Compensation_1+0x34
        LDRH     R4,[R1, #+0]
        UXTH     R2,R2
        CMP      R2,R4
        BCC.N    ??DT_Compensation_20
        MOVS     R2,#+0
        STRH     R2,[R5, #+2]
        B.N      ??DT_Compensation_20
    ??DT_Compensation_21:
        LDRH     R2,[R5, #+2]
        ADDS     R2,R1,R2
        STRH     R2,[R5, #+2]
        LDRH     R3,[R5, #+4]
        SUBS     R3,R3,R1
        STRH     R3,[R5, #+4]
        ADDS     R0,R1,R0
        LDR.N    R1,??DT_Compensation_1+0x34
    ??DT_Compensation_20:
        LDRH     R1,[R1, #+0]
        UXTH     R3,R3
        CMP      R3,R1
        ITT      CS
        MOVCS    R1,#+0
        STRHCS   R1,[R5, #+4]
    ??DT_Compensation_13:
        STRH     R0,[R5, #+6]
```

```
ADD    SP,SP,#+4
POP    {R4-R7,PC}        ;; return
Nop
DATA
SECTION `.iar_vfe_header`:DATA:REORDER:NOALLOC:NOROOT(2)
SECTION_TYPE SHT_PROGBITS, 0
DATA
DC32 0


SECTION __DLIB_PERTHREAD:DATA:REORDER:NOROOT(0)
SECTION_TYPE SHT_PROGBITS, 0


SECTION __DLIB_PERTHREAD_init:DATA:REORDER:NOROOT(0)
SECTION_TYPE SHT_PROGBITS, 0


END
}
```

4 Dead-time compensation Function Performance

4.1 Basic Verification

4.1.1 Simulator of algorithm

The signal of control adding the compensation of dead-time and no compensation of dead-time compared. As below figure:

Figure 16. three phases current no compensation
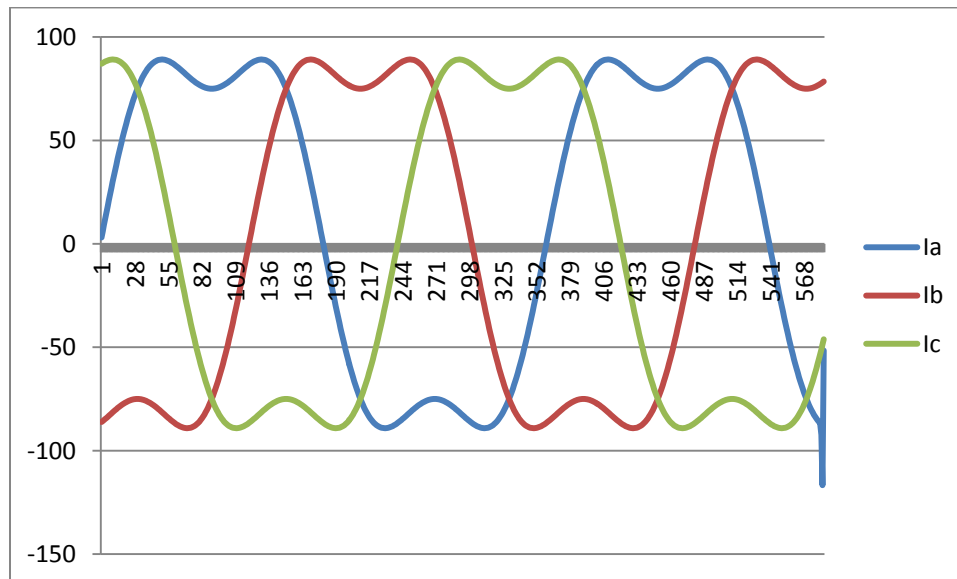
Figure 17. state axis current no compensation
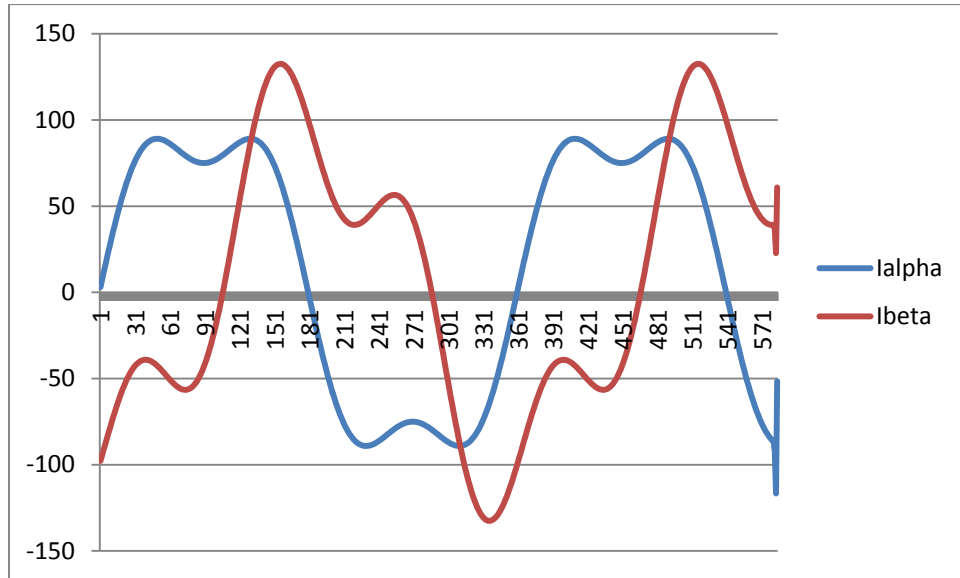
Figure 18. rotor axis current no compensation
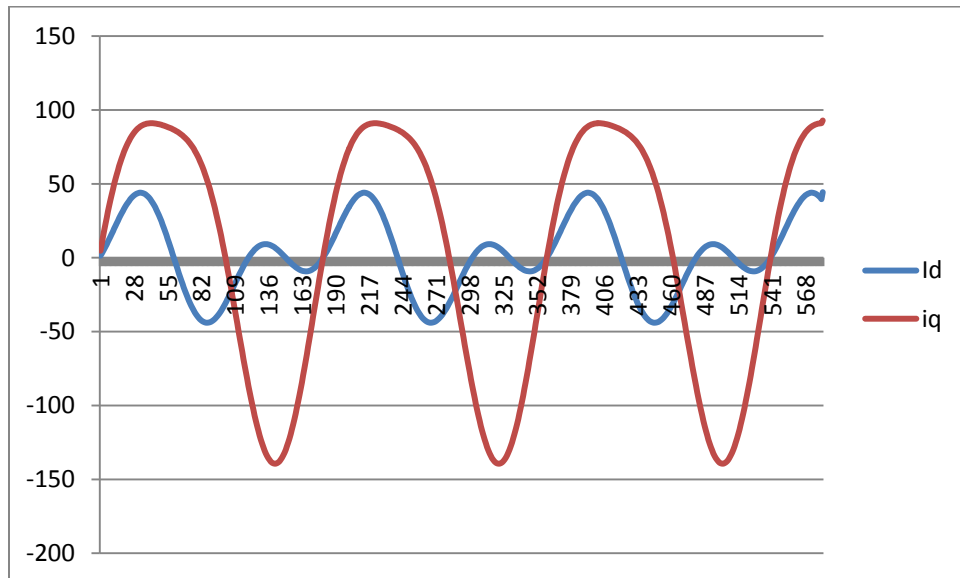
Figure 19. three phases current add compensation
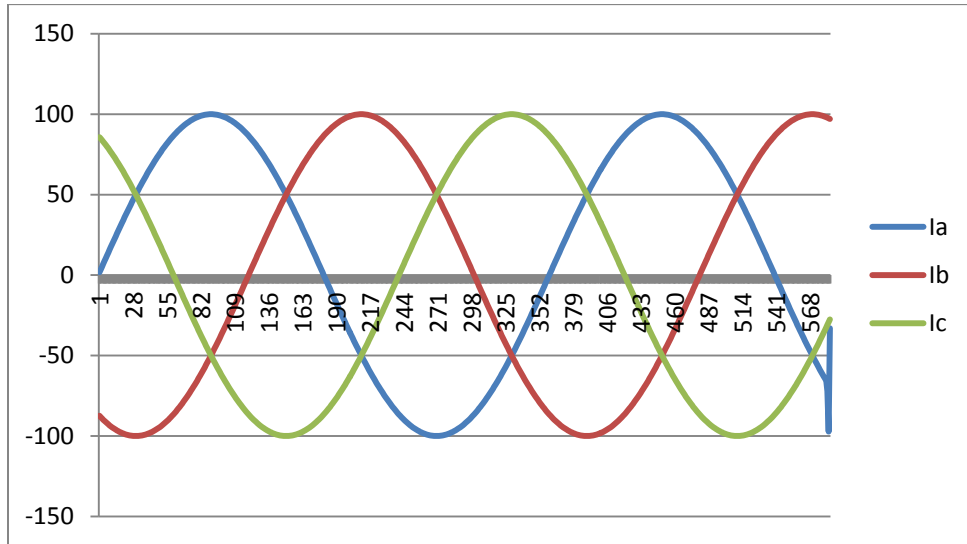
Figure 20. state axis current add compensation
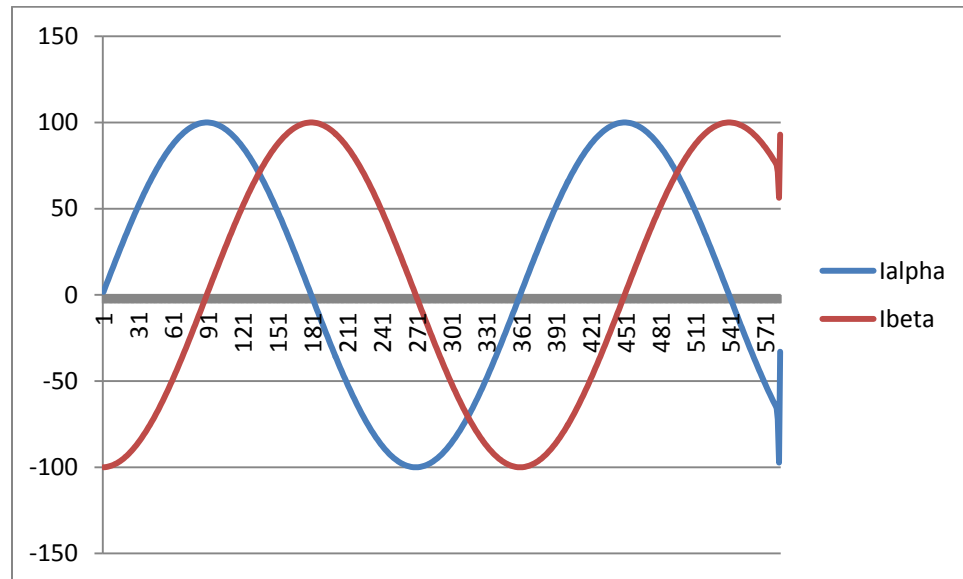
Figure 21. rotor axis current adds compensation
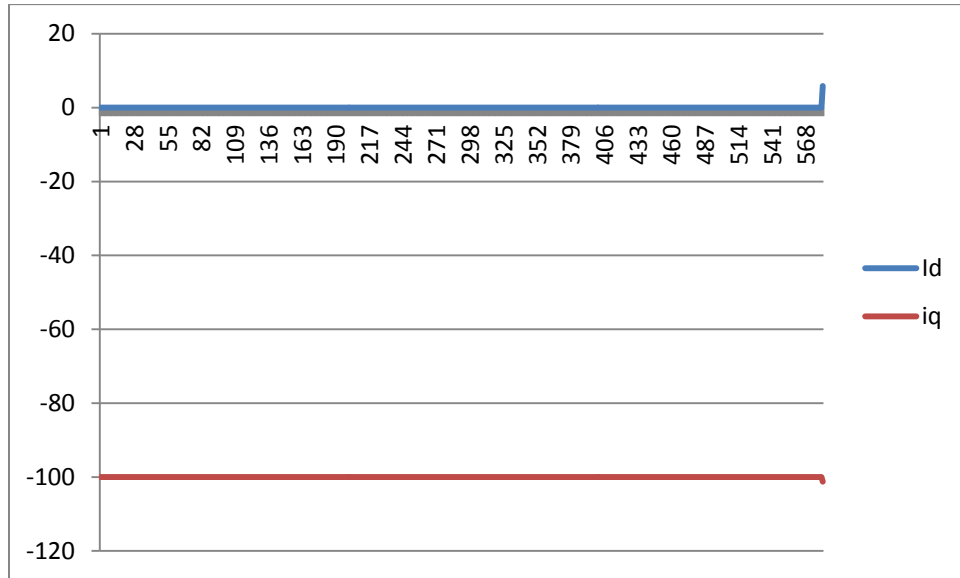
4.1.2 Test waveform of run motor

By the theory of the up expound, realize the algorithm and obtain the perfect performance, as show as below figure no compensation and added compensation waveform:

Figure 22. no dead-time compensation waveform of first motor
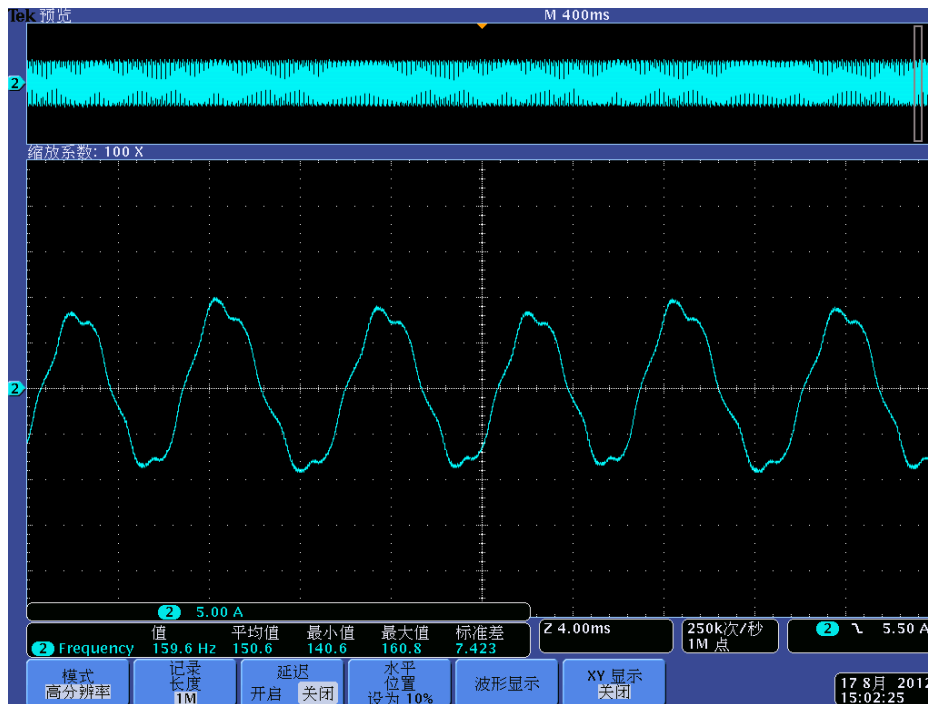
Figure 23. added dead-time compensation of first motor
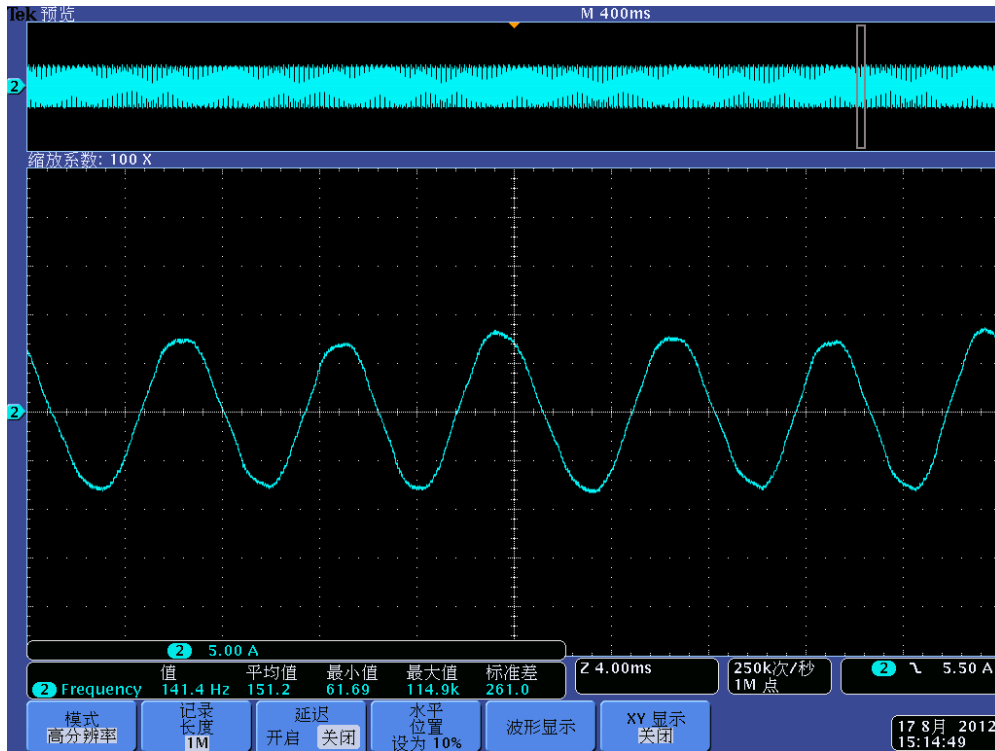
Figure 24. zoom out no dead-time compensation of first motor
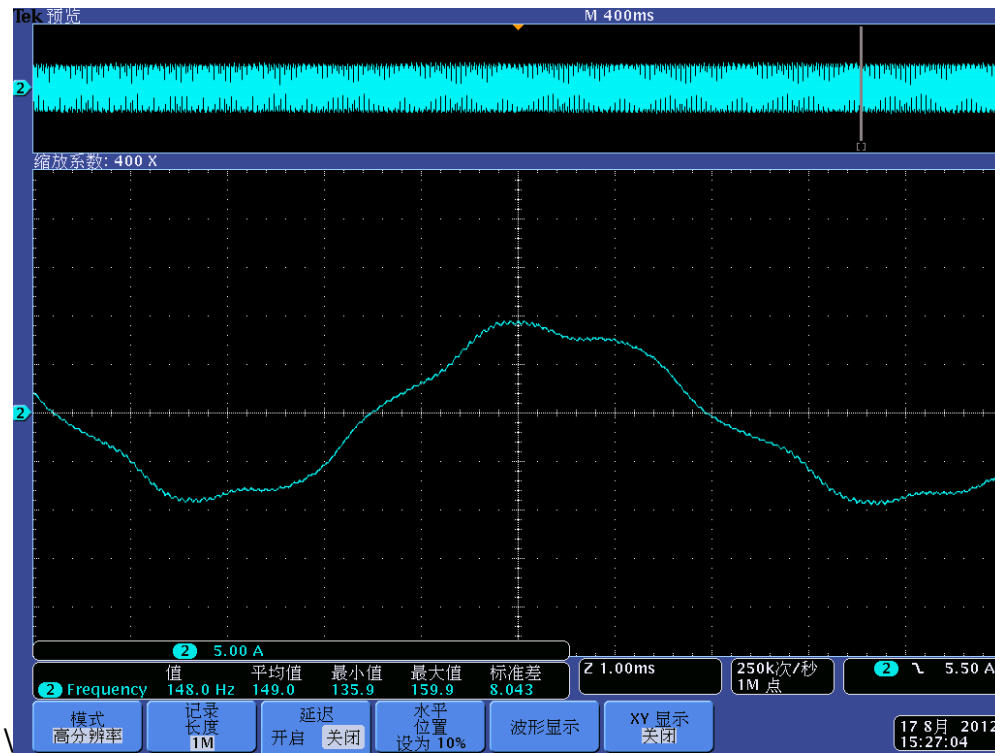
Figure 25. zoom out added dead-time compensation of first motor
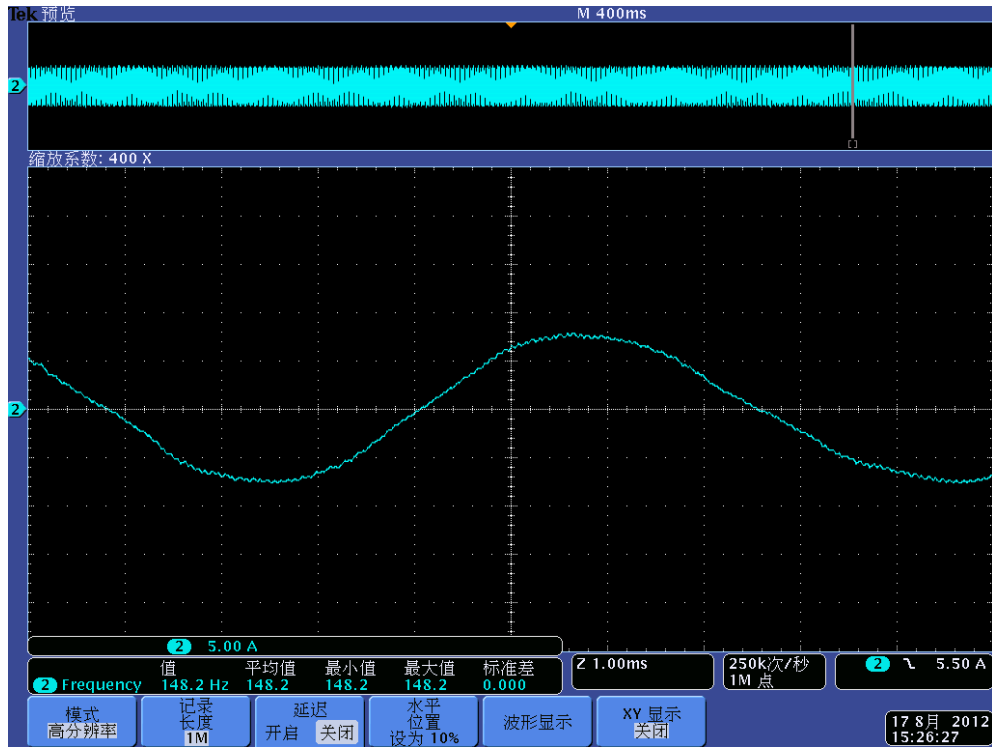
Figure 26. no dead-time compensation waveform of other motor
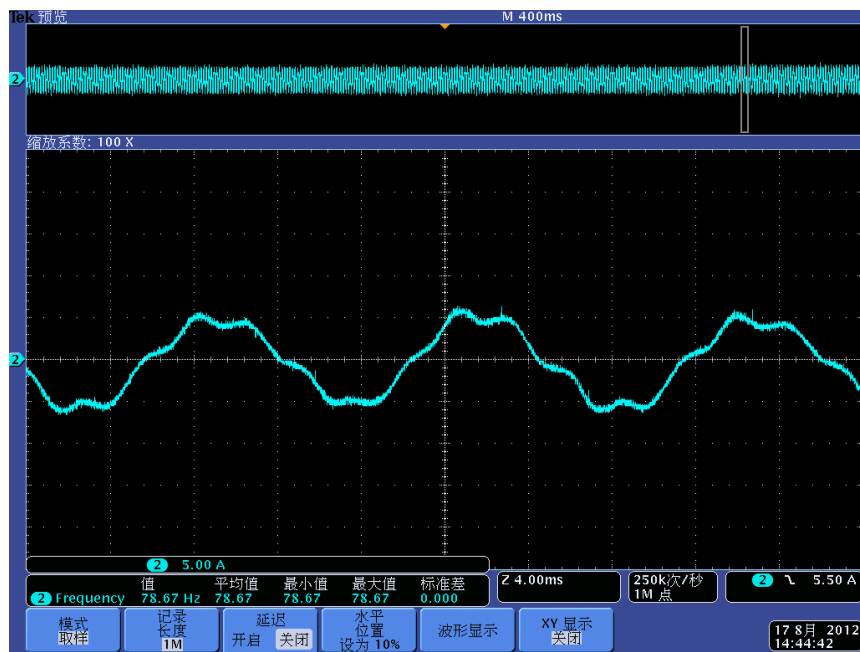
Figure 27. added dead-time compensation waveform of other motor
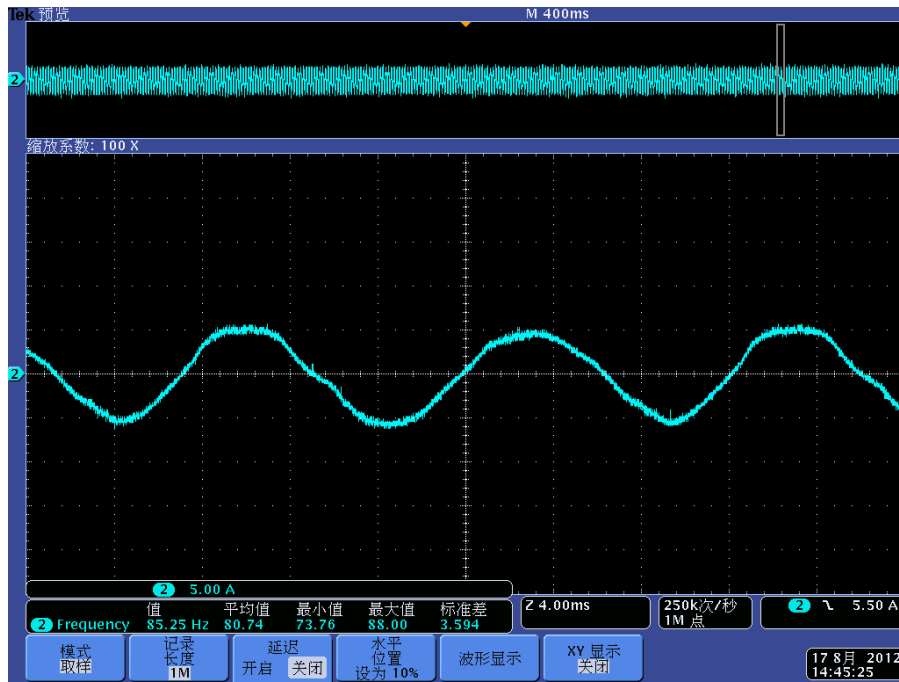
Figure 28. no dead-time compensation waveform of open loop control
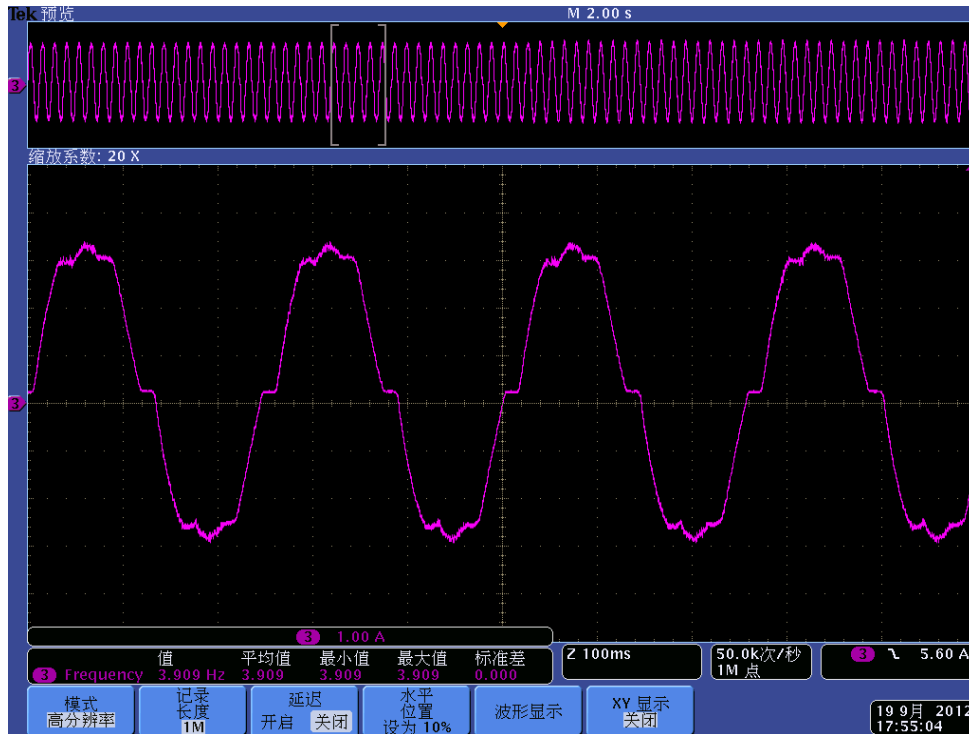
Figure 29. dead-time compensation changing waveform of open loop control
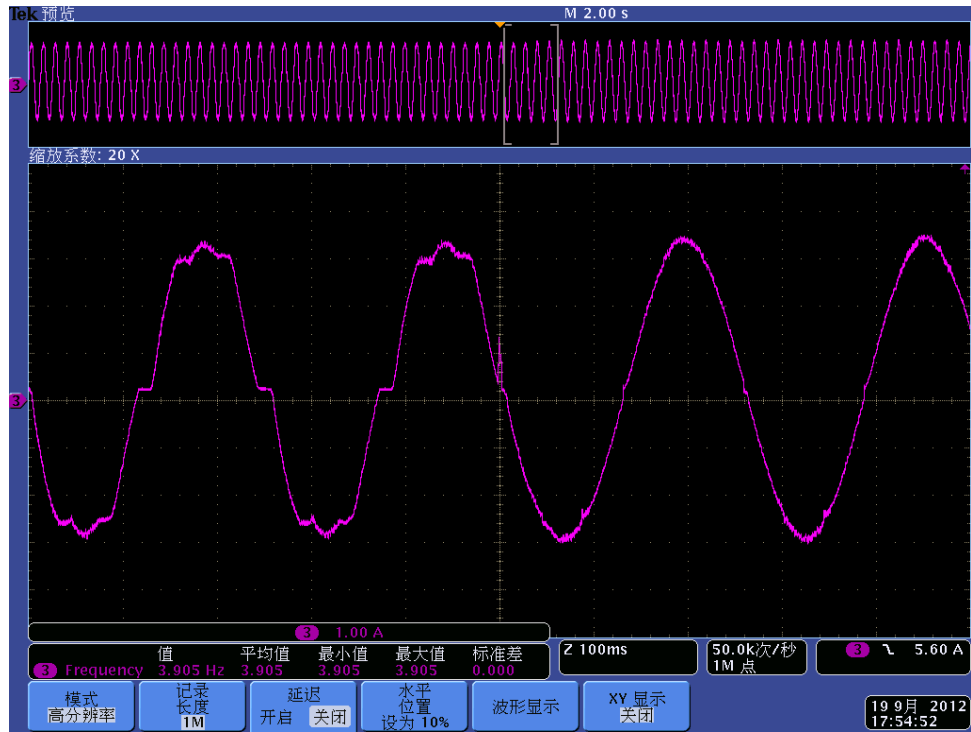
Figure 30. add dead-time compensation waveform of open loop control
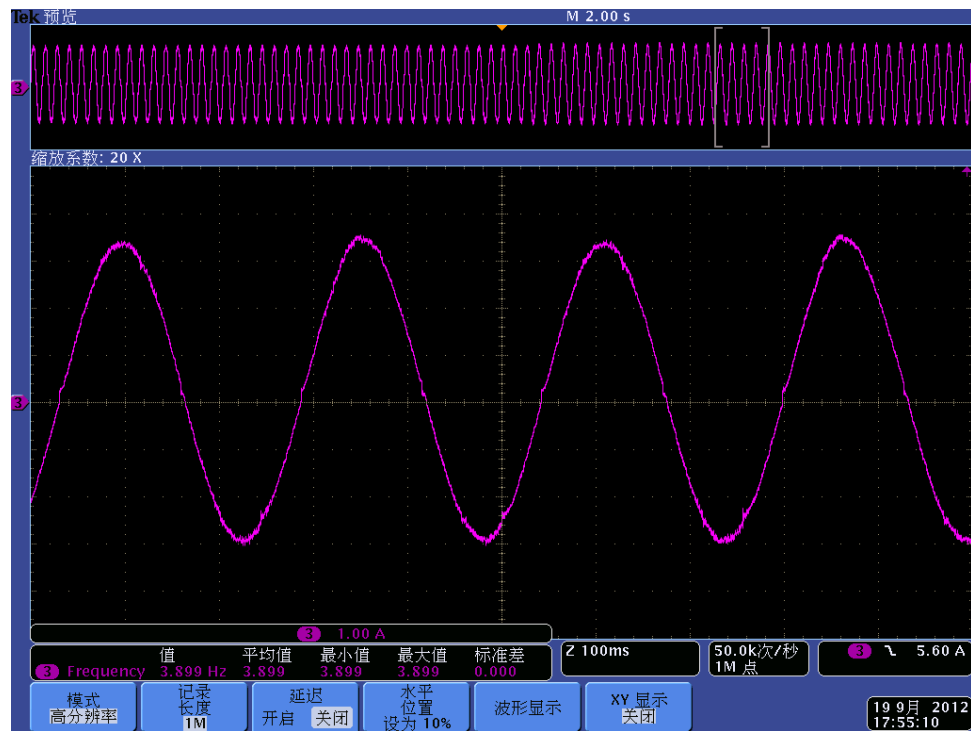
From above, dead-time compensation works very well. From the test motors purpose, also decrease the yawp and harmonious wave. So the dead-time compensation theory can carry into execution.

5 Conclusion

As for a vector control system of a permanent magnet synchronous motor, this paper analyzes the influence of dead-time on output voltage in detail, and discusses the relationship between the position of output voltage vector and

the direction of three-phase current in a space vector figure. In addition, a method of dividing three-phase current into six regions and a control strategy that compensates only one phase voltage in every region are proposed in the paper. The proposed scheme can acquire the direction of three-phase current judging by the position of output voltage, and it avoids the phenomenon of several zero-crossing in current sampling. At last, experiments which are uncompensated and compensated are carrier out with the Fujitsu MB9Bxxxx/MB9Axxxx Series, and the results verify this method has a good compensation effect.

6 Document History

Document Title: AN205406 - Dead Time Compensation implementation in MB9Bxxxx/MB9Axxxx Series

Document Number: 002-05406

Revision	ECN	Orig. of Change	Submission Date	Description of Change
**	—	FCZH	08/27/2012	Initial release
			09/15/2012	Added more test waveform
*A	5042015	FCZH	12/17/2015	Converted Spansion Application Note "MCU-AN-510122-E-11" to Cypress format
*B	5807441	AESATMP8	07/13/2017	Updated logo and Copyright.

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