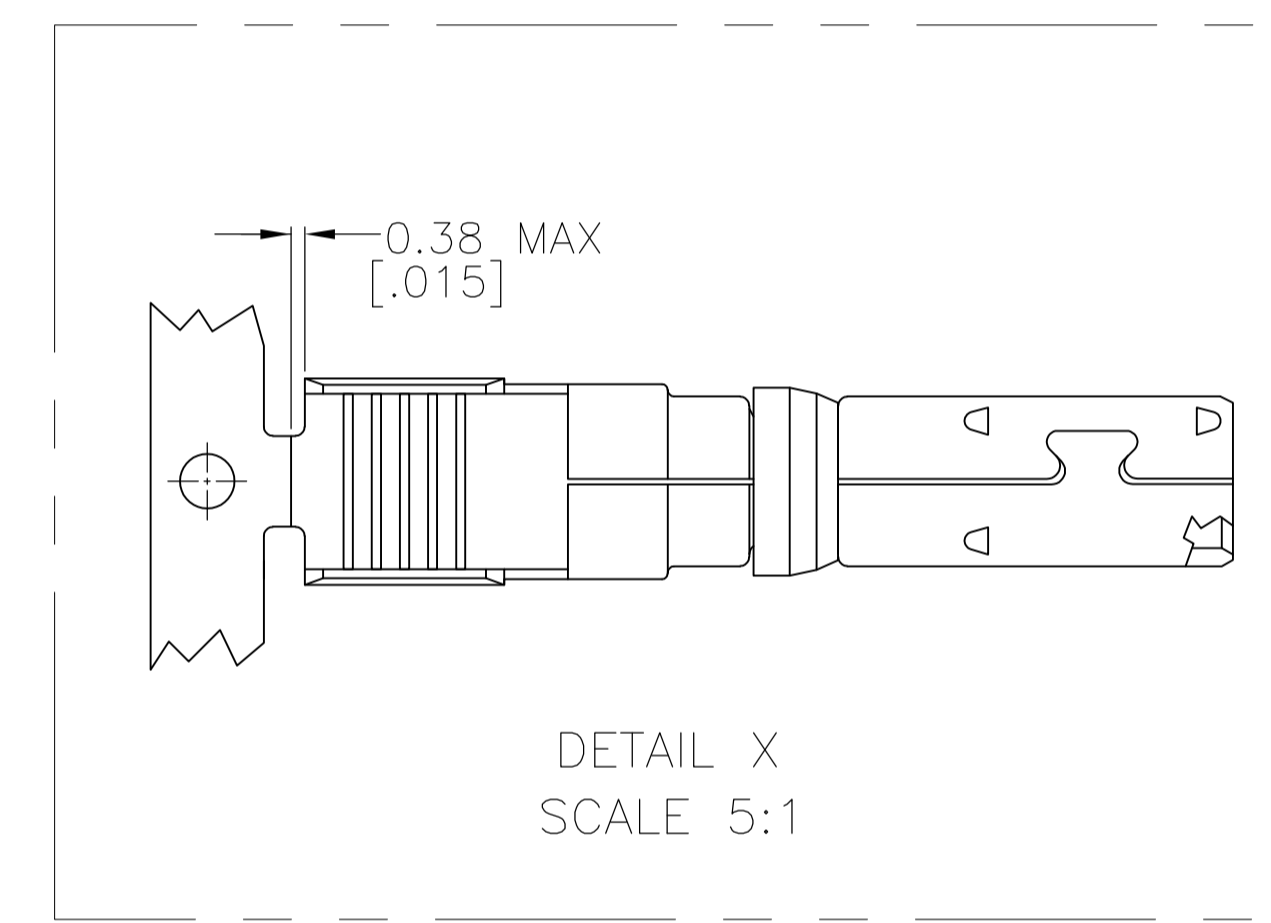


- △1 WIRE SIZE AND AMP LOGO APPEAR ON OUTSIDE OF WIRE BARREL.
- △2 SOCKET CONTACT: 0.38[m] [.000015] MIN GOLD PER MIL-G-45204 ON CONTACT MATING END, GOLD FLASH ON REMAINDER , ALL OVER 1.27[m] [.000050] MIN NICKEL PER QQ-N-390.  
CONTACT STRIP: 0.76[m] [.000030] MIN GOLD PER MIL-G-45204 OVER 1.02[m] [.000040] MIN NICKEL PER QQ-N-390.  
RETENTION CLIP: 2.54[m] [.000100] MIN NICKEL PER QQ-N-290.
- △3 RETENTION CLIP: PHOSPHOR BRONZE PER QQ-B-750.  
SOCKET CONTACT: COPPER PER QQ-C-576.  
CONTACT STRIP: BERYLLIUM COPPER PER QQ-C-533.
- △4 SOCKET CONTACT: 1.27[m] [.000050] MIN SILVER PER QQ-S-365, ALL OVER 1.27[m] [.000050] MIN NICKEL PER QQ-N-290.  
CONTACT STRIP: 5.08[m] [.000200] MIN SILVER PER QQ-S-365, ALL OVER 1.02[m] [.000040] MIN NICKEL PER QQ-N-290.  
RETENTION CLIP: 2.54[m] [.000100] MIN NICKEL PER QQ-N-290.
- △5 CONTACTS WITHOUT RETENTION CLIPS ARE TO BE USED ONLY WITH THE FORGE DRAWER CONNECTORS.



NO	△5	DETAIL X	213843-7
	△4	-	213843-5
YES	△2	DETAIL X	213843-4
	△4	DETAIL X	213843-3
	△2	-	213843-2
RETENTION CLIP	FINISH	LOOSE PIECE	PART NUMBER
	△4	-	213843-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN C. OBERMAN 21 MAR 96		TE Connectivity	
DIMENSIONS: mm [INCHES]		CIK R. STONE 25 MAR 96			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G. STEINHÄUER 26 MAR 96		NAME	
0 PLC ± -		PRODUCT SPEC		SOCKET CONTACT ASSEMBLY, 8-10 AWG, POWERBAND, METRIMATE	
1 PLC ± -		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO	
2 PLC ± -		WEIGHT		A1 00779 C=213843	
3 PLC ± -		CUSTOMER DRAWING		RESTRICTED TO	
4 PLC ± -		SCALE 10:1		SHEET 1 OF 1	
ANGLES ± -		REV B2			
FINISH SEE TABLE					