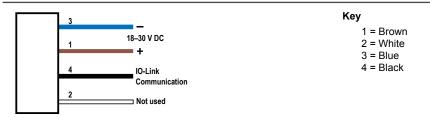
Wiring Diagram



IO-Link®

IO-Link[®] is a point-to-point communication link between a master device and a sensor and/or light. It can be used to automatically parameterize sensors or lights and to transmit process data. For the latest IO-Link protocol and specifications, please visit www.io-link.com.

For the latest IODD files, please refer to the Banner Engineering Corp website at: www.bannerengineering.com.

IO-Link Process Data In (Device to Master)

Use process data to read the device output state. When the device is in Four State Full Logic mode, use process data to read the device logic state in addition to the output state.

Name	Description
Output State Area 1	Output state follows touch button input
Output State Area 2	Output state follows touch button input
Device State	Current state (State 1, State 2, State 3, State 4). Only available with Operation Mode set to Four State Full Logic or Multicolor

IO-Link Process Data Out (Master to Device)

Use process data out to define device states. Use parameter data to define device modes, states, touch settings, output settings, and custom colors.

Advanced Mode

Use process data to control the display, delays, color, intensity, flash, and other animation types. Process data is also used to control the sequence value dynamically. Use parameter data to create custom colors, intensity, speeds, and to define output and touch settings.

Four State Full Logic Mode

Use process data to control the display, to define the Job Input state, and to read the touch button state and device state (State 1, State 2, State 3, State 4). See below for more information about how to achieve legacy logic types (C, D, E, and H). Use parameter data to change color, intensity, flash, speed, select animation type, and define output settings.

Multicolor Mode

Use process data to control the display and to activate the defined device state. Use parameter data to define output settings, control delays, color, intensity, flash, and other animation types for State 1, State 2, State 3, and State 4.

Definitions for device states in Advanced Mode, Four State Full Logic Mode, and Multicolor Mode			
Name	Description		
Animation Type			
Off	Indicator is off		
Steady	Color 1 is solid on at defined intensity		
Flash	Color 1 flashes at defined speed, color intensity, and pattern		
Two Color Flash	Color 1 and Color 2 flash alternately at defined speed, color intensities, and pattern		
50/50	Color 1 is displayed on 50% of the indicator and Color 2 is displayed on the other 50% of the indicator at the defined color intensities		
50/50 Rotate	Color 1 is displayed on 50% of the indicator and Color 2 is displayed on the other 50% of the indicator while rotating at the defined speed, color intensities, and rotational direction		
Chase	Color 1 is displayed as a single spot against the background of Color 2 while rotating at the defined speed, color intensities, and rotational direction		
Intensity Sweep	Color 1 repeatedly increases and decreases intensity between 0% to 100% at defined speed and color intensity		

Definitions for device states in Advanced Mode, Four State Full Logic Mode, and Multicolor Mode				
Name	Description			
Color Sweep	Color 1 and Color 2 transition alternately at defined speed and color intensities			
Sequence	Color 1 increments against the background of Color 2 at defined Dynamic or Static Sequence Value (Advanced mode and other modes respectively)			
Wave	Color 1 increments in a sweeping pattern around the perimeter of the device			
Double Wave	Color 1 increments against the background of Color 2 in a sweeping pattern around the perimeter of the device			
Steady Area 1	Color 1 is solid on at defined intensity on Touch Area 1 of the device			
Steady Area 2	Color 1 is solid on at defined intensity on Touch Area 2 of the device			
Alternate Area 1/Area 2	Color 1 and Color 2 flash alternately on the top and bottom of the device			
Animation Direction	Defines the direction of rotation for the 50/50 rotate, chase, and sequence animations (CW or CCW)			
Animation Pattern	Defines the flash pattern for flash and two color flash animations (normal, strobe, three pulse, SOS, or random)			
Animation Speed	Defines the animation speed (slow, medium, fast, or custom)			
Off Delay Type	Defines if the Off Delay should be measured from when the conditions for the State began (Leading Edge) or from when the conditions ended (Trailing Edge)			
Off Delay (ms)	The duration of the animation Off Delay. Leading Edge Off Delays can be used to ensure the animation is active for at least a minimum amount of time.			
Dynamic/Static Sequence Value	Defines the span of Color 1 in the Sequence animation [0-255]. 0 means no portion of the animation will be Color 1, and it increases in a circular manner to 255 which indicates the full circumference will be Color 1. In Advanced Mode, this is in process data and is called Dynamic Sequence Value. In the other modes, this is in parameter data and is called Static Sequence Value.			
Sequence Shift	Shifts the beginning of the sequence animation to the specified LED (LED1 at 12 o'clock continuing in the direction indicated by the Animation Direction parameter			
Color 1	Defines Color 1 of defined animation			
Color 1 Intensity	Defines the intensity of Color 1 in the animation (high, medium, low, off, or custom)			
Color 2	Defines Color 2 of defined animation			
Color 2 Intensity	Defines the intensity of Color 2 in the animation (high, medium, low, off, or custom)			

Display Process Data

Name	Description
Number	Defines the number that will be displayed on the device
String (ASCII)	Defines the ASCII string that will be displayed on the device

Four State Full Logic Mode State Descriptions

Use process data job input and the touch button input to dictate which one of these states the device should be in. Use parameter data to define the state characteristics.

- State 1: Process Data job input off and touch button inactive
- State 2: Process Data job input on and touch button inactive
- State 3: Process Data job input off and touch button active
- State 4: Process Data job input on and touch button active

			Legacy Lo	Legacy Logic Definitions (Four State Full Logic)		
Four State Full Logic		C Logic	State 1 is Off. State 2 is Color 1/Job Input. State 3 is Color 2/Acknowledge. State 4 is defined the same as State 3			
	Not Actuated	Actuated	D Logic	State 1 is Off. State 2 is Color 1/Job Input. State 3 is Off. State 4 is defined the same		
No Input	State 1	State 3	as State 2			
Job Input	State 2	State 4	E Logic	State 1 is Off. State 2 is Color 1/Job Input. State 3 is Color 2/Mispick. State 4 is defined the same as State 2		
			H Logic	State 1 is power, defined as Color 1. State 2 is defined the same as State 1. State 3 is Color 2/Sense. State 4 is defined the same as State 3		

LED Control Mode

Use process data to define the color and intensity of each individual LED. Use parameter data to define customer colors and intensities. LED1 is oriented at the 12 o'clock position continuing clockwise through LED8 near 11 o'clock position.

Name	Description
LED 1 ColorLED 8 Color Defines the color of the designated LED.	
LED 1 IntensityLED 8 Intensity Defines the intensity of the designated LED [Values: 0-10]	

Demo Mode

Cycles through color spectrum, 50/50 rotate, intensity sweep, and sequence mode. Touch, optical sensor, or push button speeds cycle rate up or down (can be either Momentary or Latching). Touch, optical sensor, or push button initiates state showing individually colored LEDs. When set to demo mode, the device will cycle through the defined sequence when power is applied regardless of its connection to an IO-Link master.

Touch Settings

Use Parameter Data to define the following settings.

Setting	Description	
Touch Sensitivity	Defines the sensitivity of the touch button as either Standard, High or Low. Low sensitivity resists false activation. High sensitivity can be used for improved touch response	
Function	Latching or Momentary Options. Momentary function toggles output on only during a touch button input. Latching function toggles output on or off for each touch, optical sensor, or push button input	
Mute Enable	Turning on mute disables the touch button input	
On Delay (ms)	Length of time the button needs to be pressed or the sensor needs to be blocked to trigger an active state. 0-60,000 ms	

Output Settings

Use Parameter Data to define the following settings.

Setting	Description
Output State	Normally Open or Normally Closed. Normally Open turns the output on with a touch button input. Normally Closed turns the output off with a touch button input
Off Delay Type	Leading Edge or Trailing Edge. Leading Edge delays will begin once a touch button has been sensed. Trailing edge delays will begin once the touch button has been released
Off Delay (ms)	Length of time before the output state returns to a touch button inactive state after the button has been released. 0-60,000 ms

Display Settings

Use parameter data to define the following settings.

Setting	Description		
Intensity	fines the intensity of the display: low, standard, or high		
Orientation	Defines the orientation of the display: standard or inverted		
Scroll Speed	Defines the speed of the scrolling message, if more than four digits are defined		
Startup Message Type	ines the type of message displayed: none, communication settings, or custom message		
Startup Message Delay	ength of time before the start message is displayed (ms)		
Encoding	Defines the type of encoding for the display: ASCII or Decimal Numeric		
Decimal Type	Defines the behavior of each of the four decimals on the display: off, steady, flashing, communication, power + communication, or activation		
Startup String	Defines the message displayed on the device on startup		

Specifications

Supply Voltage

18 V DC to 30 V DC

Supply Current

125 mA maximum current at 18 V DC 100 mA maximum current at 24 V DC 80 mA maximum current at 30 V DC

Supply Protection Circuitry

Protected against reverse polarity and transient voltages

Touch Dwell Time

If touch dwells for longer than 60 seconds, the output reverts to the untouched state

Touch Response Time 300 ms maximum

Operating Conditions

-40 °C to +50 °C (-40 °F to +122 °F) Humidity: 90% at +50 °C maximum relative humidity (non-condensing) Storage: -40 °C to +70 °C (-40 °F to +158 °F)

Environmental Rating

IP67, IP69K per DIN 40050-9

IO-Link Interface

Supports Smart Sensor Profile: No Baud Rate: 38400 bps (COM2) Process Data In: 16 bits (2 bytes) Process Data Out: 152 bits (19 bytes) IODD Files: Provides all programming options, plus additional functionality

Certifications



Banner Engineering Europe Park Lane, Culliganlaan 2F bus 3, 1831 Diegem, BELGIUM

Turck Banner LTD Blenheim House, Blenheim Court, Wickford, Essex SS11 8YT, Great Britain

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Default Indicator Characteristics

Mounting
M30 x 1

1.5 threaded base, maximum torque 4.5 N·m (40 in·lbf) M30

Construction

Base, Dome, and Nut: Polycarbonate

Vibration and Mechanical Shock

Meets IEC 60068-2-6 requirements (Vibration: 10 Hz to 55 Hz, 1.0 mm amplitude, 5 minutes sweep, 30 minutes dwell) Meets IEC 60068-2-27 requirements (Shock: 30G 11 ms duration, half sine wave)

Connections

Integral 4-pin M12 male quick-disconnect connector or 150 mm (6 in) PVC cable with a 4-pin M12 male quick-disconnect connector, depending on model

Models with a quick disconnect require a mating cordset

Required Overcurrent Protection



WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply. Supply wiring leads < 24 AWG shall not be spliced. For additional product support, go to www.bannerengineering.com.

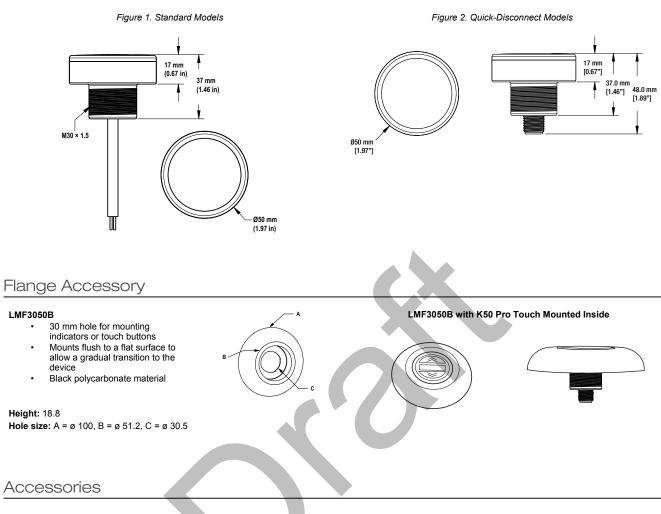
Supply Wiring (AWG)	Required Overcurrent Protection (Amps)		
20	5.0		
22	3.0		
24	2.0		
26	1.0		
28	0.8		
30	0.5		

Color	Dominant Wavelength (nm) or	Color Coordinates 1		Lumen Output (Typical at
	Color Temperature (CCT)	x	У	25 °C)
Green	522	0.154	0.700	3.2
Red	620	0.689	0.309	1.7
Yellow	576	0.477	0.493	4.7
Blue	466	0.140	0.054	0.6
White	5700K	0.328	0.337	4.7
Cyan	493	0.170	0.340	3.6
Magenta	_	0.379	0.172	2.1
Amber	589	0.556	0.420	3.2
Rose	_	0.515	0.220	1.9
Lime Green	562	0.388	0.561	3.9
Sky Blue	486	0.155	0.247	3.8
Orange	599	0.616	0.370	2.5
Violet	-	0.217	0.089	1.2
Spring Green	508	0.177	0.536	3.3

Refer to the CIE 1931 (x,y) Chromaticity Diagram to show equivalent color with indicated color coordinates. Actual coordinates may differ ± 5%.

Dimensions

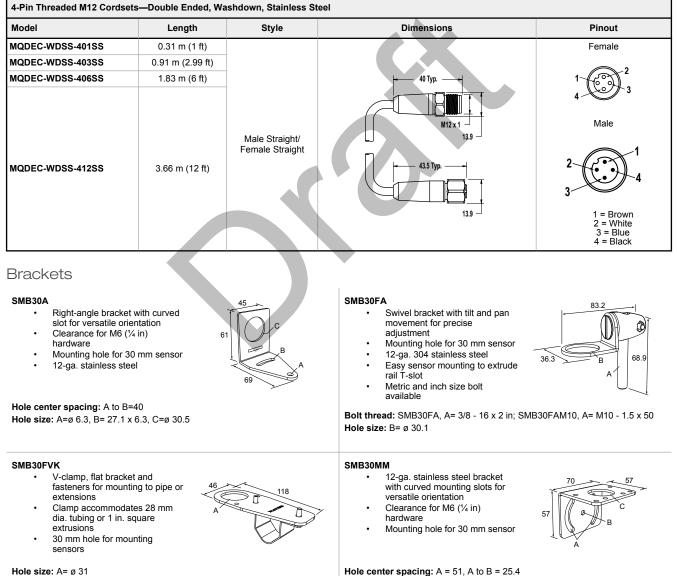
All measurements are listed in millimeters [inches], unless noted otherwise.



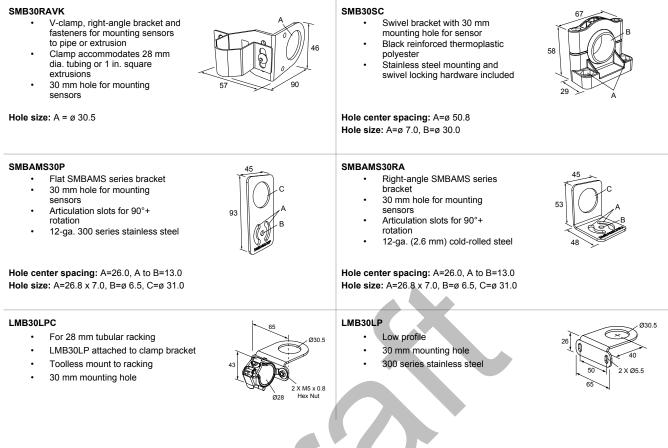
Cordsets

4-Pin Threaded M12 Cordsets—Double Ended					
Model	Length	Style	Dimensions	Pinout	
MQDEC-401SS	0.31 m (1 ft)	Male Straight/ Female Straight	40 Typ. [1.58"] M12 x 1 g 14.5 [0.57"]	Female	
MQDEC-403SS	0.91 m (2.99 ft)			$4 \xrightarrow{2} 3$	
MQDEC-406SS	1.83 m (6 ft)				
MQDEC-412SS	3.66 m (12 ft)				
MQDEC-420SS	6.10 m (20 ft)			Male	
MQDEC-430SS	9.14 m (30.2 ft)			Wale	
MQDEC-450SS	15.2 m (49.9 ft)		44 Typ. (1.73" M12 x 1 0 14.5 [0.57"]		
				1 = Brown 2 = White 3 = Blue 4 = Black	

4-Pin Threaded M12 Cordsets—Double Ended, Oil Resistant					
Model	Length	Style	Dimensions	Pinout	
MQDEC-401SS-PUR	0.3 m (0.98 ft)	Male Straight/ Female Straight	40 Typ. 11.58" M12 x 1 0 14.5 [0.57"] (17.3") (17.3"	Female	
MQDEC-403SS-PUR	1 m (3.28 ft)				
MQDEC-406SS-PUR	2 m (6.56 ft)			$\begin{array}{c}1\\4\end{array}$	
MQDEC-415SS-PUR	5 m (16.4 ft)				
MQDEC-430SS-PUR	10 m (32.8 ft)			Male 2 3 1 = Brown 2 = White 3 = Blue 4 = Black	



Hole size: A = 42.6 x 7, B = ø 6.4, C = ø 30.1



Banner Engineering Corp. Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

THIS LIMITED WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES WHETHER EXPRESS OR IMPLIED (INCLUDING, WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE), AND WHETHER ARISING UNDER COURSE OF PERFORMANCE, COURSE OF DEALING OR TRADE USAGE.

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For patent information, see www.bannerengineering.com/patents.

FCC Part 15

This device complies with Part 15 of the FCC Rules. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

Industry Canada

This device complies with CAN ICES-3 (B)/NMB-3(B). Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

Cet appareil est conforme à la norme NMB-3(B). Le fonctionnement est soumis aux deux conditions suivantes : (1) ce dispositif ne peut pas occasionner d'interférences, et (2) il doit tolérer toute interférence, y compris celles susceptibles de provoquer un fonctionnement non souhaité du dispositif.

