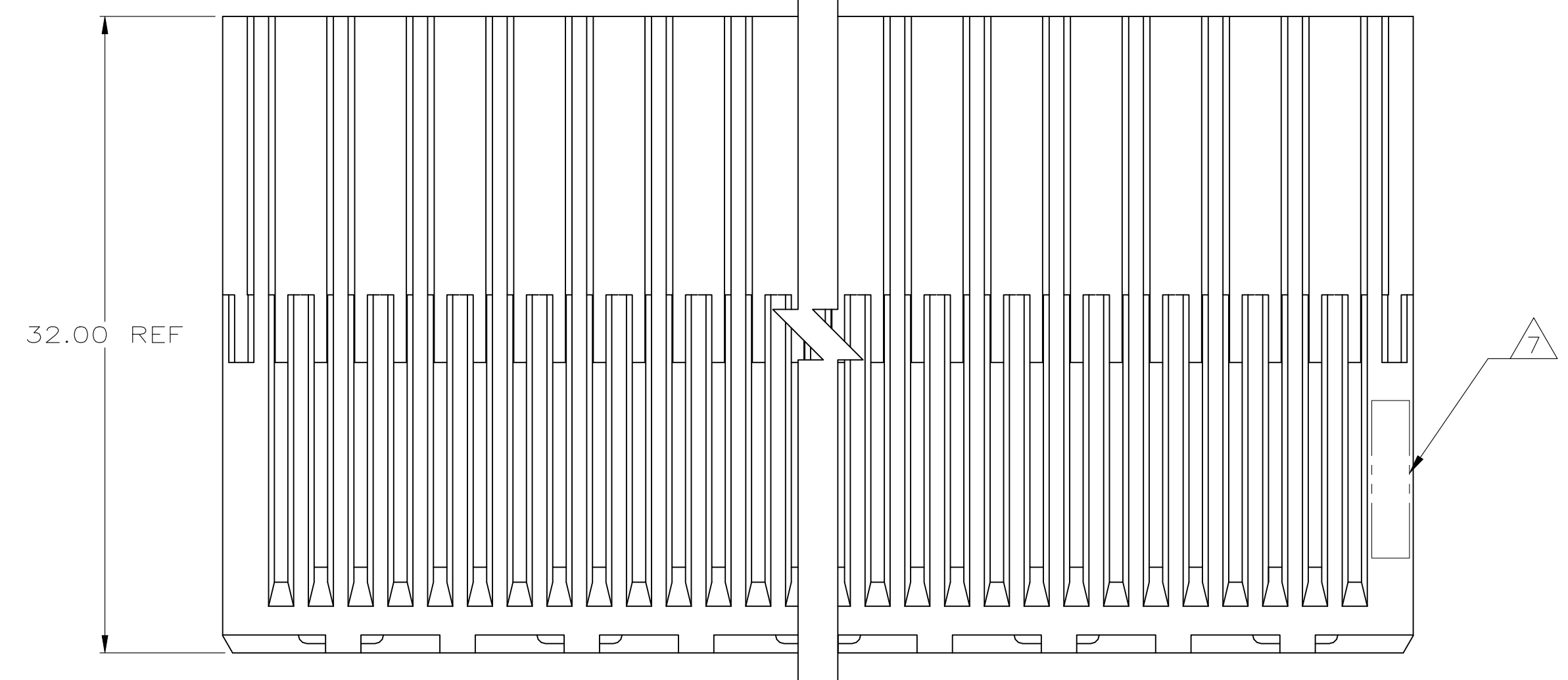
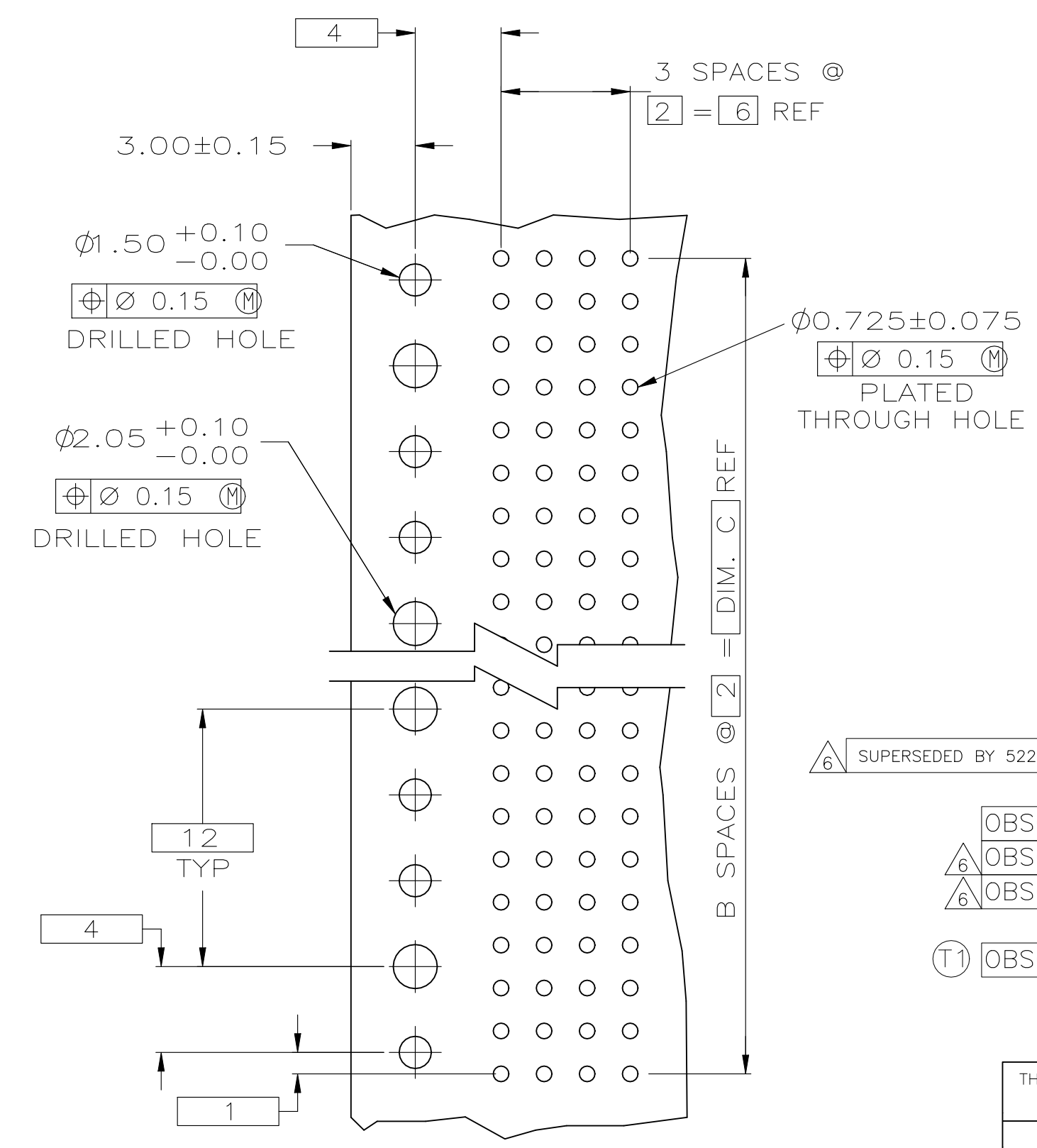
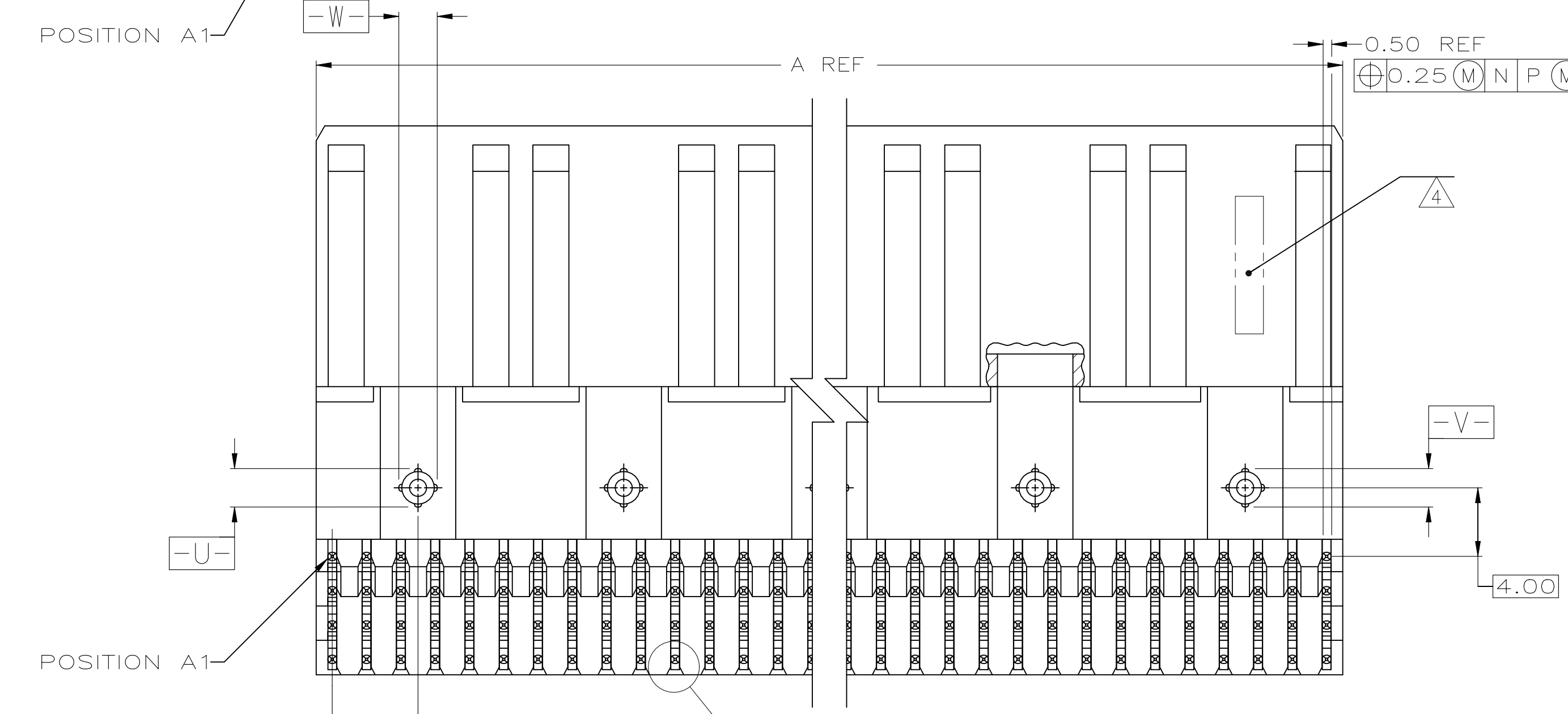
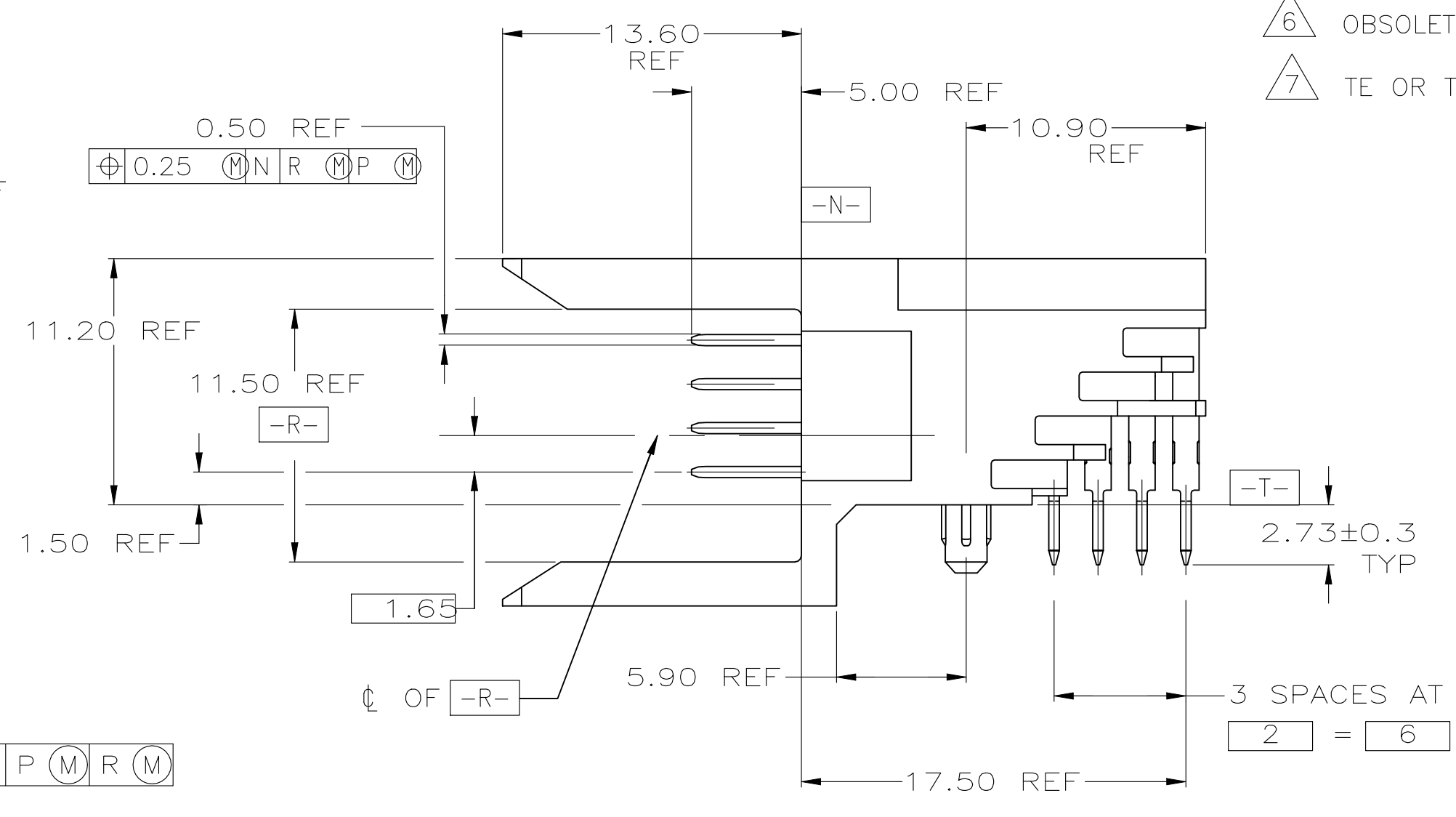
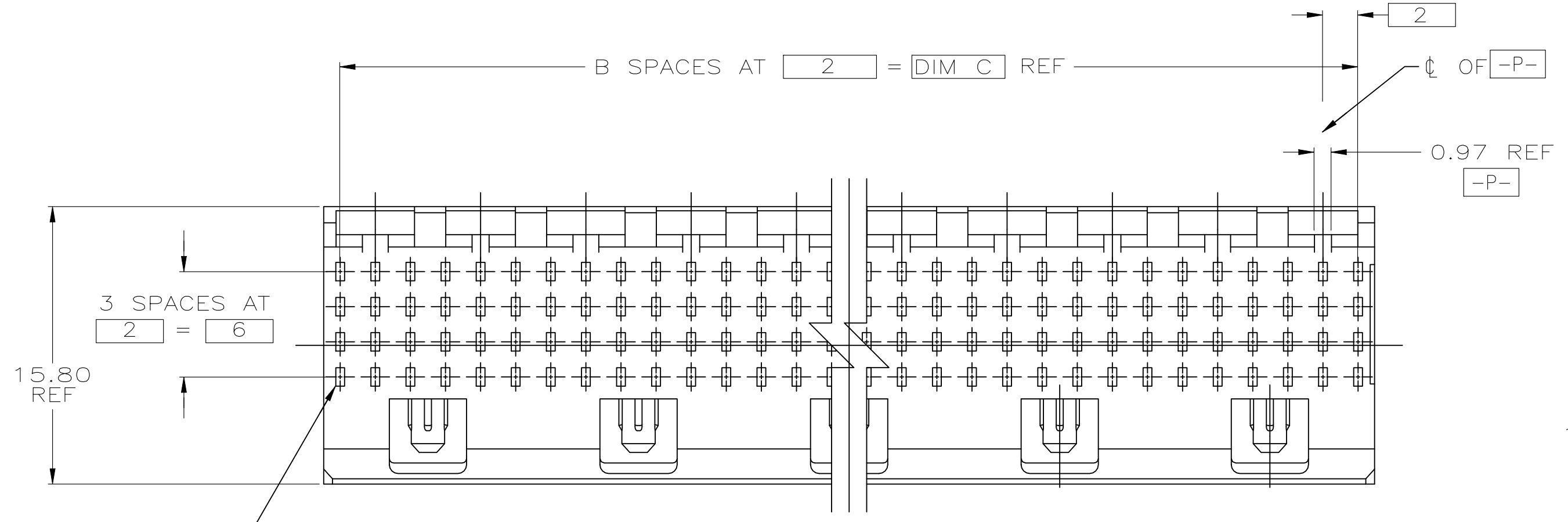


REVISIONS					
REV	DATE	DESCRIPTION	BY	CHK	APP'D
T1	20JAN2022	REVISED PER ECN-22-135240	NV	HL	



- 1 HOUSING MATERIAL: LIQUID CRYSTAL POLYMER
COLOR: NATURAL.
- 2 CONTACT MATERIAL: PHOSPHOR BRONZE PER UNS
ALLOY NO. C51100, TEMPER: H04.
- 3 CONTACT FINISH:
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL.
ON MATING SURFACES:
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA
UNCONTROLLED ENVIRONMENT.
ON LEADS
0.00381 MIN TIN-LEAD OVER UNDERPLATE.
LUBRICATION (ENTIRE CONTACT):
SURFACE CONDITIONER PER AMP SPEC 112-1002 AFTER PLATING.
- 4 PART MARKING PER TE CONNECTIVITY SPEC 115-9009 LOCATED APPROXIMATELY
AS SHOWN BETWEEN RIBS/SLOTS ON EITHER SIDE OF HOUSING AT
MANUFACTURER'S DISCRETION.
- 5 PART TO BE MARKED WITH DATE CODE ONLY.
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 7 TE OR TE CONNECTIVITY LOGO IS LOCATED.



RECOMMENDED CIRCUIT PATTERN
PER IPC-D300 TYPE II, CLASS C
(COMPONENT SIDE)

REV	DATE	DESCRIPTION	BY	CHK	APP'D
82	41	83.88	3	168	223513-8
34	17	35.88	3	72	223513-7
58	29	59.88	3	120	223513-6
70	35	71.88	3	144	223513-5
94	47	95.88	3	192	223513-4
46	23	47.88	3	96	223513-3
22	11	23.88	3	48	223513-2
10	5	11.88	3	24	223513-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN R. BUCHHEISTER 06/JUL/95	TE Connectivity
mm	0. PLC ± -	CHK D. BAECHTLE 04/AUG/95	
	1. PLC ± 0.13	APP'D D. BAECHTLE 08/AUG/95	ASSEMBLY, PIN, SIGNAL, RIGHT ANGLE, 4 ROW, Z-PACK 2mm FB
	2. PLC ± 0.13	PRODUCT SPEC	
	3. PLC ± -	APPLICATION SPEC	
	4. PLC ± -	SIZE CAGE CODE DRAWING NO	RESTRICTED TO
	ANGLES ± -	WEIGHT 0.000000 A1 00779 C=223513	
MATERIAL 1 2	FINISH 3	CUSTOMER DRAWING	SCALE 4:1 SHEET 1 of 1 REV T1