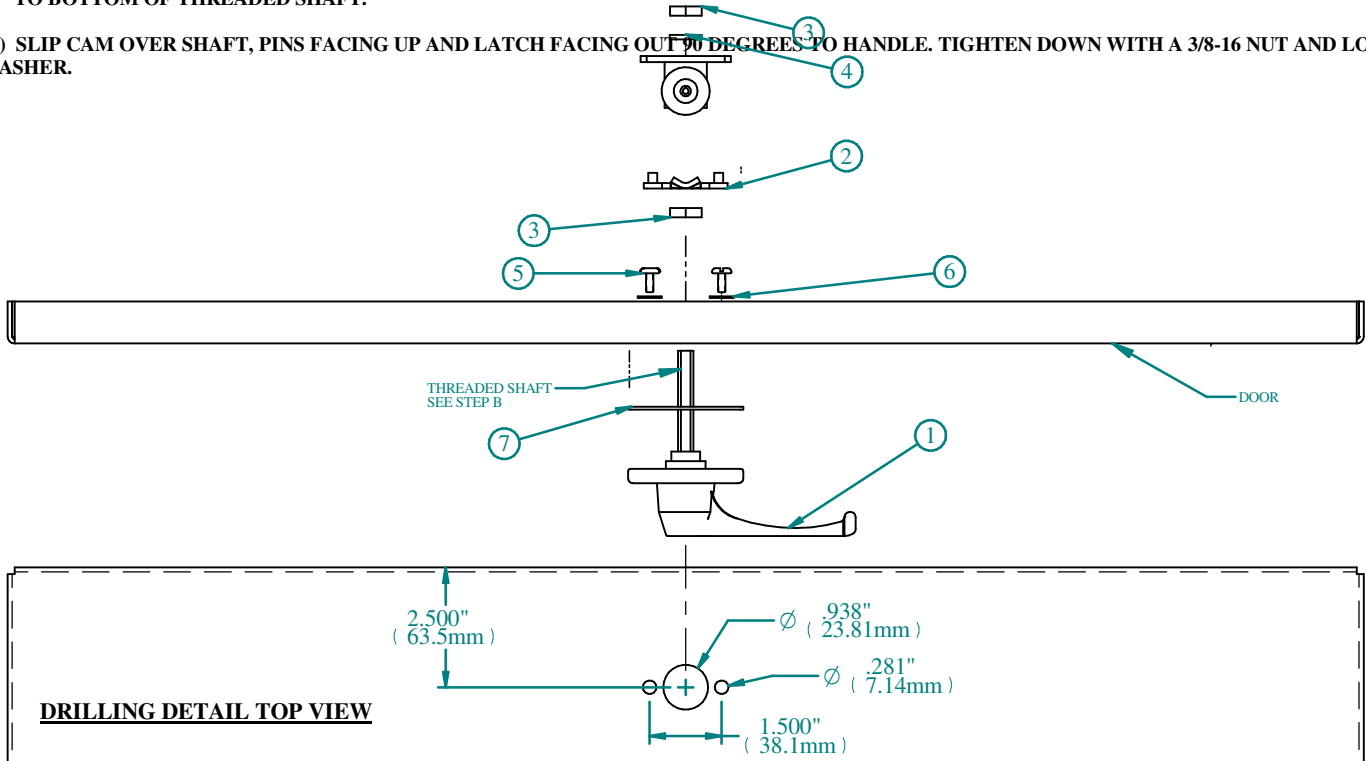


## ASSEMBLY INSTRUCTIONS

(A) MEASURE, MARK AND DRILL DOOR (SEE DRILLING DETAIL), DRILL TWO .281(7.1mm) HOLES AND ONE .938(23.9mm). SEE DRILLING DETAIL OF THE TOP VIEW OF THE DOOR BELOW.

(B) MOUNT HANDLE USING 10-32 SCREWS AND #10 FLAT WASHERS. IF DOOR THICKNESS IS 12 GA. OR HEAVIER, DISCARD #10 FLAT WASHER. WIND 3/8-16 NUT TO BOTTOM OF THREADED SHAFT.

(C) SLIP CAM OVER SHAFT, PINS FACING UP AND LATCH FACING OUT 90 DEGREES TO HANDLE. TIGHTEN DOWN WITH A 3/8-16 NUT AND LOCK WASHER.



PART #	QTY.	DESCRIPTION
1	1	L HANDLE (LOCKING OR NON LOCKING)
2	1	CAM
3	2	3/8-16 HEX NUT
4	1	3/8 LOCK WASHER
5	2	10-32 X 3/8 SCREW
6	2	WASHER FLAT #10 ZP SAE
7	1	GASKET

