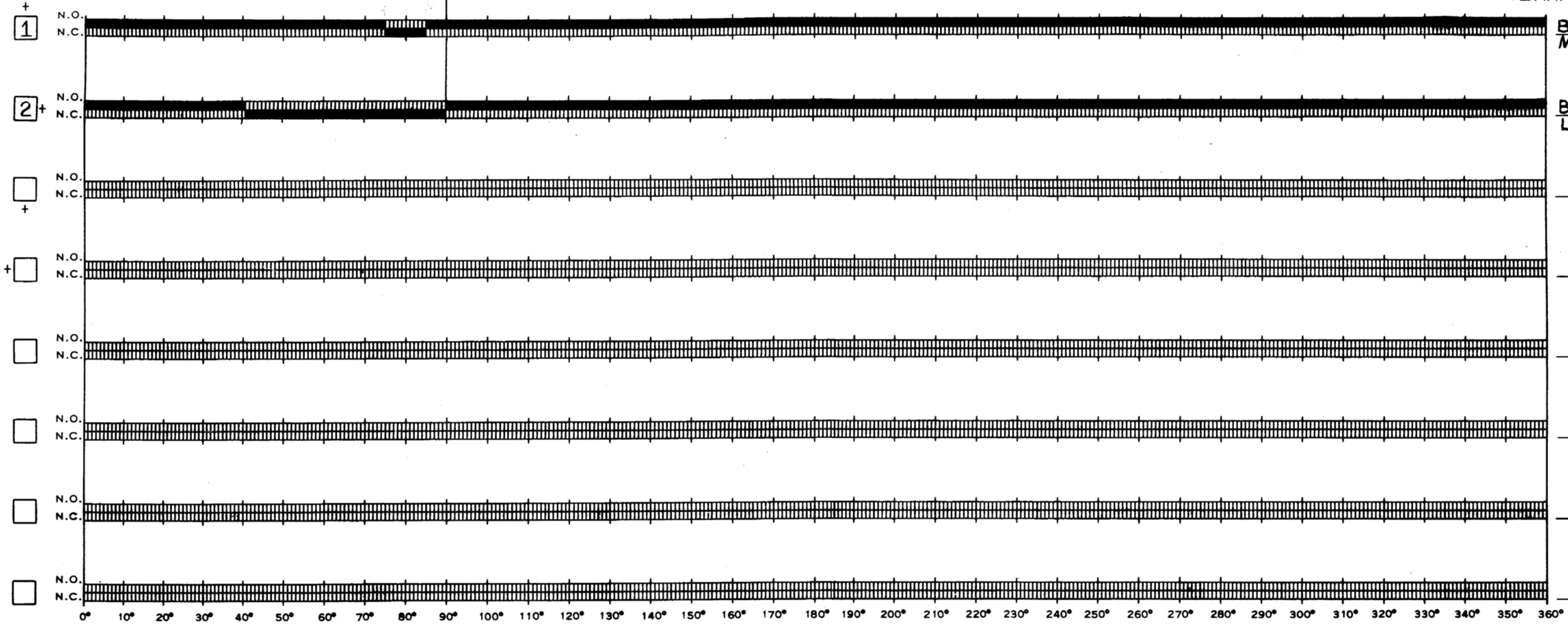


← DIRECTION OF ROTATION →

CIR. NO. 90°

270° CAM NO.
72 HR.



B2-1999-1
MOTOR

B2-1999-13
LOAD

MOTOR CONTROL SWITCH NEAREST THE MOTOR LOAD SWITCH NO. 2 FURTHEST FROM MOTOR

$$\frac{270}{1} = \frac{72 \text{ HR}}{16 \text{ MIN}}$$

$$\frac{\quad}{\quad} = \frac{\quad}{\quad}$$

NOTES & INSTRUCTIONS:

- 1) SET SWITCH #1, NEAREST THE MOTOR, TO TRANSFER 5° AFTER SWITCH #2 HAS TRANSFERRED.
- 2) SET SWITCH #2, FURTHEST FROM THE MOTOR, TO TRANSFER AT 0° WITH RESPECT TO THE DIAL.

ACCURACY AT OPERATING POINTS ± 2° = 32 MIN (MOTOR)
 ACCURACY BETWEEN 2 CIRCUITS ± ° =

571
 TIME LAPSE FROM N.C. TO N.O. _____
 1. LOCATE 1ST DROP-OFF FROM START IN ACTUAL DEGREES.
 2. FROM DROP-OFF POINT CUT NO. OF DEGREES SHOWN IN CUT (N.C.) PLUS _____°, MINUS TOOL WIDTH.

				CRAMER DIVISION			
				CONRAC CORP. OLD SAYBROOK, CONNECTICUT			
				CUSTOMER		UNIT	
						271J-BH	
REL	15260	3/6/89		ORDER NO.	CYB	DATE	SPECIAL INSTRUCTIONS
	-21					3-7-89	11086
REV.	E.O.	DATE	CK.	DRAWN	DATE	APPROVED	DATE
					3-6-89	AS	3-7-89