



3M™ Aluminum Foil Tape 1115B with Electrically Conductive Acrylic Adhesive

Data Sheet **June 2021**

Product Description 3M™ Aluminum Foil Tape 1115B is a 5.7-mil (0.145 mm) thick tape composed of a 4.5-mil (0.114 mm) flat aluminum foil backing coated on one side with a non-corrosive, electrically conductive acrylic pressure-sensitive adhesive supplied on a removeable liner.

- Commonly used for EMI/RFI shielding applications in the electronics industry and for grounding applications requiring electrical conductivity from the application substrate through the conductive adhesive to the foil backing
- Can be die-cut and offers a multitude of uses in electrical design and test laboratories for prototyping, design and troubleshooting
- Adhesive requires no moisture, solvents, heat or other manner of preparation to affect application

Properties

Physical Properties	Value Imperial (Metric)	Electrical Properties	Value Imperial (Metric)
Color - Visual	Silver	Electrical Resistance ³ - Maximum	0.010 Ω/in ²
Adhesive	Electrically Conductive Acrylic	Shielding Effectiveness ² - Average 300 kHz – 2.5 GHz	66 dB
Backing	Aluminum Foil - Flat		
Mechanical Properties	Value Imperial (Metric)		
Backing Thickness - Nominal	4.5 mil (0.114 mm)		
Total Thickness ¹	5.7 +/- 0.4 mils (0.145 +/- 0.010 mm)		
Adhesion to Steel ¹ - Minimum	35 oz/in (3.8 N/cm)		
Breaking Strength ¹ - Minimum	40.7 lb/in (71 N/cm)		

Notes:

1. ASTM D1000 Test Method - properties measured at room temperature 73°F (23°C) unless otherwise stated
2. ASTM D4935 Test Method - properties measured at room temperature 73°F (23°C) unless otherwise stated
3. Test Method: MIL-STD-202 Method 307 maintained at 5 psi (3.4 N/cm²) measured over a 1 in² surface area
 - a. Silver coated glass beads embedded in acrylic adhesive provide the electrical path between application substrate and foil backing

Shielding Effectiveness Many factors determine the true shielding effectiveness of a shielding tape, including type and thickness of foil, adhesive type, intimacy of contact, smoothness of application surface, frequency of the EMI signal, etc.

Agency Approvals & Self Certifications • For Regulatory information including RoHS, REACH, please visit www.3M.com/regs

Shelf Life & Storage This product has a 5-year shelf life (from date of manufacture) when stored in humidity-controlled storage (50°F/10°C to 80°F/27°C and <75% relative humidity).

Availability 3M™ Aluminum Tape 1115B available from 3M authorized distributors/converters
Also available from 3M.com/oem or call 1.800.245.3573.

3M™ Aluminum Foil Tape 1115B with Electrically Conductive Acrylic Adhesive

TECHNICAL STATEMENT

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product in accordance with all applicable instructions and with appropriate safety equipment, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement or repair of the 3M product or refund of the purchase price. Warranty claims must be made within one (1) year from the date of 3M's shipment.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by applicable law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

Disclaimer: 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit www.3M.com

3M is a trademarks of 3M Company.



Electrical Markets Division
13011 McCallen Pass, Bldg. C
Austin, TX 78753
Phone: 800.676.8381
www.3M.com/oem

Please Recycle. Printed in USA.
© 3M 2021. All Rights Reserved.
78-8127-9689-0 Rev B