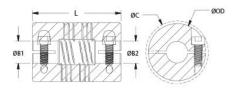




FCR16-8MM-1/4"-A

Ruland FCR16-8MM-1/4"-A, 8mm x 1/4" Six Beam Coupling, Aluminum, Clamp Style, 1.000" (25.4mm) OD, 1.500" (38.1mm) Length





Description

Ruland FCR16-8MM-1/4"-A is a clamp style six beam coupling with 8mm x 0.2500" bores, 1.000" (25.4mm) OD, and 1.500" (38.1mm) length. It is machined from a single piece of material and features two sets of three spiral cuts. This gives it higher torque capacity, lower windup, and larger body sizes than single or four beam couplings and allows for use in light duty power transmission applications such as coupling a servo motor to a lead screw. FCR16-8MM-1/4"-A is zero-backlash and has a balanced design for reduced vibration at high speeds of up to 6,000 RPM. Ruland supplies this spiral coupling with Nypatch® anti-vibration hardware that allows for even seating of the screw, repeated screw installations, prevents galling, and maintains high holding power. All hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. FCR16-8MM-1/4"-A is made from 7075 aluminum for lightweight and low inertia. It is machined from bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. FCR16-8MM-1/4"-A is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product Specifications

Product Specifications			
Bore (B1)	8 mm	Small Bore (B2)	0.2500 in
B1 Max Shaft Penetration	0.720 in (18.3 mm)	B2 Max Shaft Penetration	0.720 in (18.3 mm)
Outer Diameter (OD)	1.000 in (25.4 mm)	Bore Tolerance	+0.001 in / -0.000 in (+0.025 mm /
			-0.000 mm)
Length (L)	1.500 in (38.1 mm)	Clearance Diameter (C) MAX	1.117 in (28.37 mm)
Recommended Shaft Tolerance	+0.0000 / -0.0005 " (+0.000 / -0.013 mm)	Cap Screw	M4
Screw Material	Alloy Steel with Nypatch®	Hex Wrench Size	3.0 mm
Screw Finish	Black Oxide	Seating Torque	4.6 Nm
Number of Screws	2 ea	Dynamic Torque Reversing	8.25 lb-in (0.93 Nm)
Angular Misalignment	3°	Dynamic Torque Non-Reversing	16.5 lb-in (1.86 Nm)
Parallel Misalignment	0.015 in (0.38 mm)	Static Torque	33.0 lb-in (3.73 Nm)
Axial Motion	0.010 in (0.25 mm)	Torsional Stiffness	0.097 Deg/lb-in (0.86 Deg/Nm)
Moment of Inertia	0.0139 lb-in ² , 4.120 x10 ⁻⁶ kg-m ²	Maximum Speed	6,000 RPM
Full Bearing Support Required?	Yes	Nypatch® Anti-Vibration Hardware?	Yes
Zero-Backlash?	Yes	Balanced Design	Yes
Torque Wrench	<u>TW:BT-1R-1/4-41.0</u>	Recommended Hex Key	Metric Hex Keys
Material Specification	7075-T651 Extruded and Drawn Aluminum Bar	Temperature	-40°F to 225°F (-40°C to 107°C)
Finish Specification	Bright, No Plating	Manufacturer	Ruland Manufacturing
Country of Origin	USA	Weight (Ibs)	0.090800
UPC	634529192177	Tariff Code	8483.60.8000
UNSPC	31163003		
Note 1	Torque ratings are at maximum misalignment.		
Note 2	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
Note 3	Under normal/typical conditions the beams. In some cases, especially w undersized, slippage on the shaft is	based on the physical limitations/fai hubs are capable of holding up to th /hen the smallest standard bores are possible below the rated torque of the capacity in the shaft/hub connection	e rated torque of the machined e used or where shafts are he machined beams. Keyways are

	technical support for more assistance.		
Prop 65	AWARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov .		
Installation Instructions			
	 Align the bores of the FCR16-8MM-1/4"-A six beam coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (<i>Angular Misialignment:</i> 3°, <i>Parallel Misalignment:</i> 0.015 in (0.38 mm), <i>Axial Motion:</i> 0.010 in (0.25 mm)) Fully tighten the M4 screw on one hub to the recommended seating torque of 4.6 Nm using a 3.0 mm hex torque wrench. Before tightening the screws on the second hub, rotate the coupling by hand to allow it to reach its free length. Tighten the screws on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 0.720 in (18.3 mm). 		