

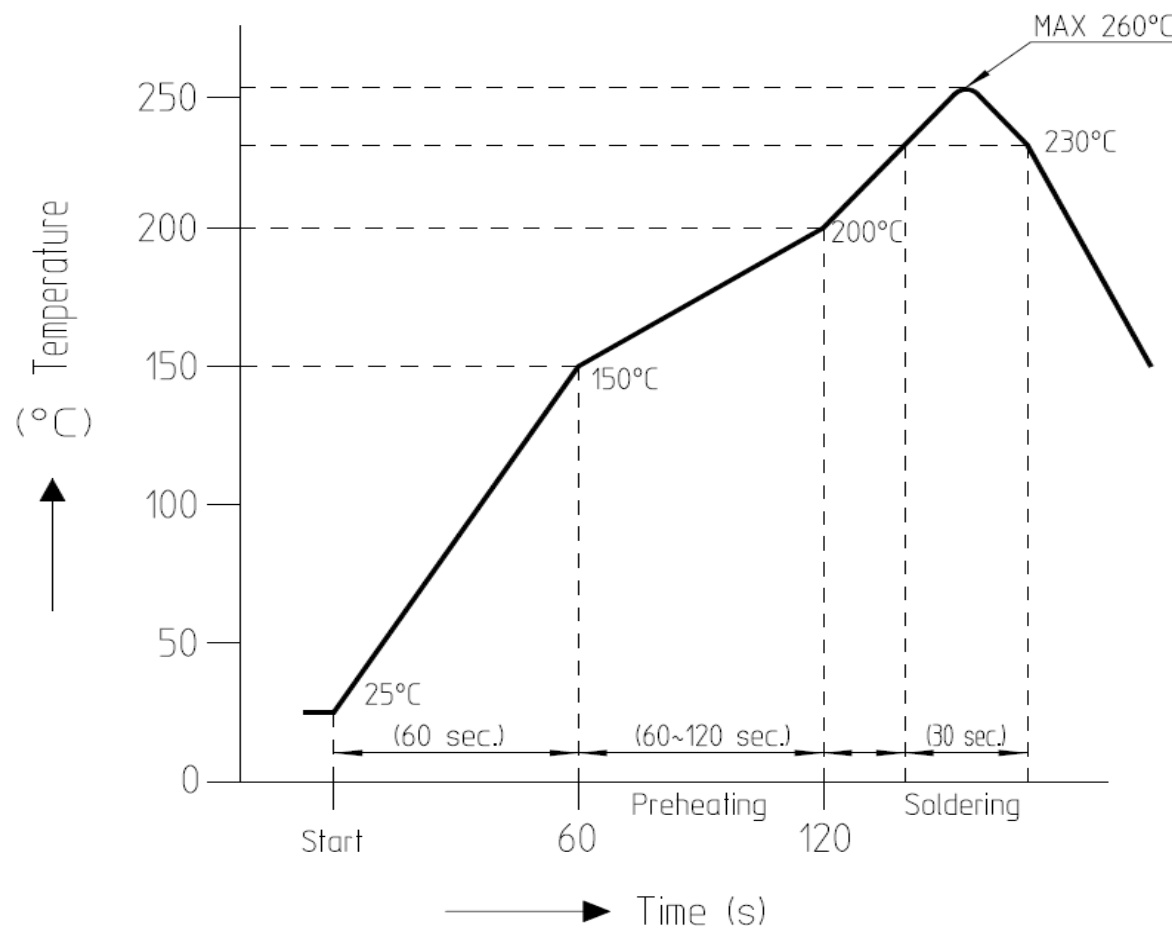


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COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		
△1	3	RE-5-1588	N.J.W	A.B.H	17.02.27	△3	2	RE-5-2373	P.J.H	A.B.H	20.04.24
△2	9	RE-5-1840	K.C.J	A.B.H	17.12.12	△4	2	RE-5-2935	K.C.J	A.B.H	23.01.11
<b>APPLICABLE STANDARD</b>											
RATING	OPERATING TEMPERATURE RANGE	-40℃ ~ 85℃ (NOTE1) △4			STORAGE TEMPERATURE RANGE	-10℃ TO 60℃ (WITH PACKING) △4					
	VOLTAGE	AC 10V			OPERATING OR STORAGE HUMIDITY RANGE	95% MAXIMUM (NON-CONDENSING)					
	CURRENT	0.5A									
<b>SPECIFICATIONS</b>											
ITEM		TEST METHOD			REQUIREMENTS			QT	AT		
<b>CONSTRUCTION</b>											
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT			ACCORDING TO DRAWING			X	X		
MARKING								X	X		
<b>ELECTRICAL CHARACTERISTICS</b>											
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD IEC60512-2-1		OPEN VOLTAGE 20 mV AC MAX TEST CURRENT 1mA			INITIALLY 100mΩ MAXIMUM (NOTE2)			X	-		
INSULATION RESISTANCE IEC60512-3-1 △2		MEASURE WITHIN 1 MINUTE AFTER APPLYING 500V DC			INITIALLY 1000MΩ MINIMUM			X	-		
VOLTAGE PROOF IEC60512-4-1 △2		500Vrms AC IS APPLIED FOR 1 MINUTE			① NO FLASHOVER OR BREAKDOWN ② CURRENT LEAKAGE 1mA MAXIMUM			X	X		
<b>MECHANICAL CHARACTERISTICS</b>											
MECHANICAL OPERATION [OFFICE ENVIRONMENT] EIA364B class 1.1		5,000 TIMES INSERTION AND WITHDRAWAL SHALL BE MADE AT THE CYCLE RATE LESS THAN 10 CYCLES PER 1MINUTE  NOTE: AFTER EACH 10 CYCLES STOP THE INSERTION AND REST THE CONNECTOR FOR 5 TO 10 MINUTES.  CARD SURFACE SHALL BE CLEANED BY AIR BLOW: AT EACH 100 CYCLES INTERVAL(10 TIMES) FROM START TO 1,000 CYCLES.  AT EACH 1,000 CYCLES INTERVAL(4 TIMES) FROM 1,001 CYCLES TO 5,000CYCLES.			① CONTACT RESISTANCE: AFTER TEST 50mΩ MAXIMUM CHANGE  ② NO MECHANICAL DAMAGE SHALL OCCUR ON THE PARTS.			X	-		
CARD INSERTION FORCE		MEASURED BY APPLICABLE CARD AT 25±3mm/min			1 TO 7N (NOTE3)			X	-		
CARD EJECTION FORCE											
VIBRATION AND HIGH FREQUENCY IEC60512-6-4 △2		FREQUENCY 10 TO 55 TO 10 Hz/min, SINGLE AMPLITUDE 0.75mm FOR 4h IN X,Y,Z 3 DIRECTIONS, TOTAL 12h			① NO ELECTRICAL DISCONTINUITY OF 1us ② NO MECHANICAL DAMAGE SHALL OCCUR ON THE PARTS.			X	-		
SHOCK IEC60512-6-3 △2		ACCELERATION 490m/s <sup>2</sup> STANDARD HOLDING TIME 11ms, SEMI-SINE WAVE FOR 3 TIMES IN 3 DIRECTIONS, TOTAL 18 TIMES.			③ CONTACT RESISTANCE AFTER TEST 50mΩ MAXIMUM CHANGE			X	-		
<b>REFERENCE DRAWING</b>											
REMARKS				DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED			
(NOTE1) : INCLUDE THE TEMPERATURE RISE BY CURRENT (NOTE2) : CONTACT RESISTANCE INCLUDES CONDUCTOR RESISTANCE UNLESS OTHERWISE SPECIFIED. THE TEST SHOULD BE DONE UNDER TEMP 15 TO 35℃. AIR PRESSURE 86 TO 106kPA, RELATIVE HUMIDITY 25 TO 85%. (NOTE3) : IT MAY BE CHANGED ACCORDING TO THE TRAY/CARD MATERIAL AND DIMENSIONS. △3				M.J.CHEON 15.05.18	M.J.CHEON 15.05.18	M.J.CHEON 15.05.18	H.C.SONG 15.05.18				
NOTE △1 QT: QUALIFICATION TEST AT: ASSURANCE TEST X: APPLICABLE TEST											
HIROSE KOREA CO.,LTD.				SPECIFICATION SHEET			PART NO. KP13C-6S-SF(800)				
CODE NO.(OLD) CL		DRAWING NO. ELC4-631874			CODE NO. CL 6530-0007-2-800			1 2			

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SPECIFICATIONS				
ITEM	TEST METHOD	REQUIREMENTS	QT	AT
<b>ENVIRONMENTAL CHARACTERISTICS</b>				
RAPID CHANGE OF TEMPERATURE IEC60512-11-4	5 CYCLES(1CYCLE=1HOUR) WITH CARD MATED CONDITION (TEMPERATURE : -55℃ TO 85℃, RELOCATION TIME TO CHAMBER : WHITIN 5MIN)	① CONTACT RESISTANCE : AFTER TEST 50mΩ MAXIMUM CHANGE  ② INSULATION RESISTANCE : AFTER TEST 100MΩ MINIMUM  ③ NO MECHANICAL DAMAGE OR HEAVY CORROSION SHALL OCCUR ON THE PARTS.	X	-
DRY HEAT IEC60512-11-9	EXPOSED AT 85℃ FOR 96 HOURS WITH CARD MATED CONDITION		X	-
COLD IEC60512-11-10	EXPOSED AT -40℃ FOR 96 HOURS WITH CARD MATED CONDITION		X	-
DAMP HEAT STEADY STATE IEC60512-11-3	EXPOSED AT 40℃, 90 TO 95%RH, 96 HOURS WITH CARD MATED CONDITION		X	-
CORROSION SALT MIST IEC60068-2-11	EXPOSED AT 35±2℃, 5% SALT WATER SPRAY FOR 48Hr		X	-
RECOMMENDED TEMPERATURE PROFILE	SEE THE FOLLOWING CONDITION, NUMBER OF CYCLE 1 TIME (NOTE4)	NO MECHANICAL DAMAGE OR HEAVY CORROSION SHALL OCCUR ON THE PARTS.	X	-
(NOTE4) 				



**REFERENCE DRAWING**

NOTE  QT: QUALIFICATION TEST AT: ASSURANCE TEST X: APPLICABLE TEST

HIROSE KOREA CO.,LTD.	SPECIFICATION SHEET	PART NO. KP13C-6S-SF(800)
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CODE NO.(OLD)	DRAWING NO.	CODE NO.	2/
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CL	ELC4-631874	CL 6530-0007-2-800	✓ 2
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