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COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	
△					△					
△					△					
<b>APPLICATION STANDARD</b>										
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C			STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C				
	VOLTAGE	AC 50 V			OPERATING HUMIDITY RANGE	RELATIVE HUMIDITY : 95 % MAX (NO DEW CONDENSATION IS PERMITTED)				
	CURRENT	0.3 A								
<b>SPECIFICATIONS</b>										
ITEM		TEST METHOD			REQUIREMENT			QT	AT	
<b>CONSTRUCTION</b>										
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING			X	X	
MARKING		CONFIRMED VISUALLY.						X	X	
<b>ELECTRICAL CHARACTERISTICS</b>										
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).			60 mΩ MAX.			X		
INSULATION RESISTANCE		100 V DC.			100 MΩ MIN.			X		
VOLTAGE PROOF		150 V AC FOR 1 min.			NO FLASHOVER OR BREAKDOWN.			X	X	
<b>MECHANICAL CHARACTERISTICS</b>										
INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR.			INSERTION FORCE: 48 N MAX. WITHDRAWAL FORCE: 5.2 N MIN.			X		
MECHANICAL OPERATION		50 TIMES INSERTION AND EXTRACTIONS.			1)CONTACT RESISTANCE: 70 mΩ MAX. 2)NO DAMAGE, CRACK AND LOOSENESS OF PART.			X		
VIBRATION		FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, AT 10 CYCLES FOR 3 DIRECTIONS.			1)NO ELECTRICAL DISCONTINUITY OF 1 μs MIN. 2)NO DAMAGE, CRACK AND LOOSENESS OF PART.			X		
SHOCK		490 m/s <sup>2</sup> DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.						X		
<b>ENVIRONMENTAL CHARACTERISTICS</b>										
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90~95 %, 96 h.			1)CONTACT RESISTANCE: 70 mΩ MAX. 2)INSULATION RESISTANCE: 100 MΩ MIN.			X		
RAPID CHAGE OF TEMPERTURE		TEMPERTURE -55→15~35→ 85→15~35°C TIME 30→ 2~ 3→ 30→ 2~ 3min. UNDER 5 CYCLES.			3)NO DAMAGE, CRACK AND LOOSENESS OF PART.			X		
DRY HEAT COLD		EXPOSED AT 85 °C, 96 h. EXPOSED AT -55 °C, 96 h.			1)CONTACT RESISTANCE: 70 mΩ MAX. 2)NO DAMAGE, CRACK AND LOOSENESS OF PART.			X		
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.			NO HEAVY CORROSION.			X		
SULPHUR DIOXIDE		EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD:JIS C 0090)			1)CONTACT RESISTANCE: 70 mΩ MAX. 2)NO HEAVY CORROSION.			X		
RESISTANCE TO SOLDERING HEAT		REFLOW :RECOMMENDED TEMPERATURE PROFILE  250°C MAX → 180°C → 220°C 25°C → 150°C → 180°C → 220°C (60 S) → (90~150 S) → (30 S) → (60 S) TO BE TESTED UNDER THE ABOVE CONDITIONS.			NO MELTING OF RESIN WHICH AFFECTS THE PERFORMANCE OF COMPONENT.			X		
SOLDRABILITY		SOLDERED AT SOLDER TEMPERATURE, 240 °C FOR IMMERSION DURATION, 3 s.			NO PINHOLE OR DEWETTING ON SOLDERED SURFACE.			X		
REMARKS				DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED		
				K. Doi	K. Doi	K. Ogawa	K. Ogawa			
UNLESS OTERWISE SPECIFIED ,REFER TO JIS C 5402.				'04.12.01	'04.12.01	'04.12.02	'04.12.02			
NOTE QT: QUALIFICATION TEST AT: ASSURANCE TEST X: APPLICABLE TEST										
<b>HRS</b> HIROSE ELECTRIC CO.,LTD.				SPECIFICATION SHEET			PART NO. FX10B - 80P/8 - SV (91)			
CODE NO.(OLD)		DRAWING NO.		CODE NO.				1		
CL		ELC4 - 151948 - 21		CL 570 - 0021 - 2 - 91				1		

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