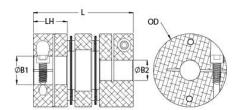




## DCD36-32MM-1"-A

Ruland DCD36-32MM-1"-A, 32mm x 1" Double Disc Coupling, Aluminum, Clamp Style, 2.250" (57.2mm) OD, 3.080" (78.2mm) Length





## **Description**

Ruland DCD36-32MM-1"-A is a clamp double disc coupling with 32mm x 1.0000" bores, 2.250" (57.2mm) OD, and 3.080" (78.2mm) length. It is zero-backlash and has a balanced design for reduced vibration at high speeds. The double disc design is comprised of two anodized aluminum hubs, two sets of thin stainless steel disc springs, and a center spacer allowing each disc to bend individually and accommodate all types of misalignment. DCD36-32MM-1"-A is lightweight and has low inertia making it well suited for applications with speeds up to 10,000 RPM. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. Ruland manufactures DCD36-32MM-1"-A to be torisionally rigid and an excellent fit for precise positioning stepper servo applications commonly found in semiconductor, solar, printing, machine tool, and test and measurement systems. It is machined from solid bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. DCD36-32MM-1"-A is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

ı	D	r	_	٨	h	ıc	4	C	n	_	ci	fi	0	sti	n	•
1	_								r 1	_			1 .	411		•

Bore (B1) B1 Min Shaft Penetration B1 Max Shaft Penetration	32 mm 0.600 in (15.2 mm)	Small Bore (B2) B2 Min Shaft Penetration	1.0000 in				
	0.600 in (15.2 mm)	D2 Min Chaft Danatration	0.000: (4=0)				
B1 Max Shaft Penetration		bz win Shart Penetration	0.600 in (15.2 mm)				
	1.050 in (26.7 mm)	B2 Max Shaft Penetration	1.458 in (37.0 mm)				
Outer Diameter (OD)	2.250 in (57.2 mm)	Bore Tolerance	+0.001 in / -0.000 in (+0.03 mm /				
			-0.00 mm)				
Length (L)	3.080 in (78.2 mm)	Hub Width (LH)	1.050 in (26.7 mm)				
Recommended Shaft Tolerance	+0.0000 / -0.0005 " (+0.000 / -0.013 mm)	Forged Clamp Screw	M6				
Screw Material	Alloy Steel	Hex Wrench Size	5.0 mm				
Screw Finish	Black Oxide	Seating Torque	16 Nm				
Number of Screws	2 ea	Dynamic Torque Reversing	112.5 lb-in (12.73 Nm)				
Angular Misalignment	2.0°	<b>Dynamic Torque Non-Reversing</b>	225 lb-in (25.45 Nm)				
Parallel Misalignment	0.012 in (0.30 mm)	Static Torque	450 lb-in (50.9 Nm)				
Axial Motion	0.030 in (0.76 mm)	Torsional Stiffness	769 lb-in/Deg (86.9 Nm/Deg)				
Moment of Inertia	0.6396 lb-in <sup>2</sup> (1.872 x 10 <sup>-4</sup> kg-m <sup>2</sup> )	Maximum Speed	10,000 RPM				
Full Bearing Support Required?	Yes	Zero-Backlash?	Yes				
Balanced Design	Yes	Torque Wrench	TW:BT-4C-3/8-140				
Recommended Hex Key	Metric Hex Keys	Material Specification	Hubs and Center Spacer:				
			2024-T351 Aluminum Bar				
			Disc Springs: Type 302 Stainless Steel				
Temperature	-40°F to 200°F (-40°C to 93°C)	Finish Specification	Sulfuric Anodized MIL-A-8625 Type				
			II, Class 2 and ASTM B580 Type B				
Manufacturer	Ruland Manufacturing	Country of Origin	Black Anodize USA				
	0.812000	UPC	634529208557				
Tariff Code	8483.60.8000	UNSPC	31163008				
Note 1	Stainless steel hubs are available u	*****	31103000				
Note 2	Torque ratings are at maximum mis	•					
Note 3	Performance ratings are for guidance only. The user must determine suitability for a particular application.						
Note 3 Note 4		•	ilure point of the disc springs. Under				

cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional torque capacity in the shaft/hub connection when required. Please consult technical support for more assistance.

## Prop 65

**MARNING** This product can expose you to chemicals including Ethylene Thiourea and Nickel (metallic), known to the State of California to cause cancer, and Ethylene Thiourea known to the State of California to cause birth defects or other reproductive harm. For more information go to <a href="https://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a>.

## Installation Instructions

- 1. Align the bores of the DCD36-32MM-1"-A double disc coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (*Angular Misialignment*: 2.0°, *Parallel Misalignment*: 0.012 in (0.30 mm), *Axial Motion*: 0.030 in (0.76 mm))
- 2. Fully tighten the M6 screw on the first hub to the recommended seating torque of 16 Nm using a 5.0 mm hex torque wrench.
- 3. Before tightening the screw on the second hub, rotate the coupling by hand to allow it to reach its free length.
- Tighten the screw on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
- 5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 1.050 in (26.7 mm) for bore 1 and 1.458 in (37.0 mm) for bore 2.