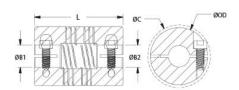




## FCR24-19MM-1/2"-SS

Ruland FCR24-19MM-1/2"-SS, 19mm x 1/2" Six Beam Coupling, Stainless Steel, Clamp Style, 1.500" (38.1mm) OD, 2.250" (57.2mm) Length





## **Description**

Ruland FCR24-19MM-1/2"-SS is a clamp style six beam coupling with 19mm x 0.5000" bores, 1.500" (38.1mm) OD, and 2.250" (57.2mm) length. It is machined from a single piece of material and features two sets of three spiral cuts. This gives it higher torque capacity, lower windup, and larger body sizes than single or four beam couplings and allows for use in light duty power transmission applications such as coupling a servo motor to a lead screw. FCR24-19MM-1/2"-SS is zero-backlash and has a balanced design for reduced vibration at high speeds of up to 6,000 RPM. Ruland supplies this spiral coupling with Nypatch® anti-vibration hardware that allows for even seating of the screw, repeated screw installations, prevents galling, and maintains high holding power. All hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. FCR24-19MM-1/2"-SS is made from 303 stainless steel for increased torque capacity. It is machined from bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. FCR24-19MM-1/2"-SS is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

	ations

Product Specifications				
Bore (B1)	19 mm	Small Bore (B2)	0.5000 in	
B1 Max Shaft Penetration	1.075 in (27.3 mm)	B2 Max Shaft Penetration	1.075 in (27.3 mm)	
Outer Diameter (OD)	1.500 in (38.1 mm)	Bore Tolerance	+0.001 in / -0.000 in (+0.025 mm / -0.000 mm)	
Length (L)	2.250 in (57.2 mm)	Clearance Diameter (C) MAX	1.642 in (41.71 mm)	
Recommended Shaft Tolerance	+0.0000 / -0.0005 " (+0.000 / -0.013 mm)	S Cap Screw	M6	
Screw Material	Alloy Steel with Nypatch®	Hex Wrench Size	5.0 mm	
Screw Finish	Black Oxide	Seating Torque	16 Nm	
Number of Screws	2 ea	Dynamic Torque Reversing	36.25 lb-in (4.10 Nm)	
Angular Misalignment	3°	<b>Dynamic Torque Non-Reversing</b>	72.7 lb-in (8.21 Nm)	
Parallel Misalignment	0.030 in (0.76 mm)	Static Torque	145.3 lb-in (16.42 Nm)	
Axial Motion	0.015 in (0.38 mm)	Torsional Stiffness	0.045 Deg/lb-in (0.40 Deg/Nm)	
Moment of Inertia	0.2814 lb-in <sup>2</sup> , 83.407 x10 <sup>-6</sup> kg-m <sup>2</sup>	Maximum Speed	6,000 RPM	
Full Bearing Support Required?	Yes	Nypatch® Anti-Vibration Hardware?	Yes	
Zero-Backlash?	Yes	Balanced Design	Yes	
Torque Wrench	TW:BT-4C-3/8-140	Recommended Hex Key	Metric Hex Keys	
Material Specification	Type 303 Austenitic, Non-Magnetic Bar	Temperature	-40°F to 350°F (-40°C to 176°C)	
Finish Specification	Bright, No Plating	Manufacturer	Ruland Manufacturing	
Country of Origin	USA	Weight (lbs)	0.739600	
UPC	634529193402	Tariff Code	8483.60.8000	
UNSPC	31163003			
Note 1	Torque ratings are at maximum misalignment.			
Note 2	Performance ratings are for guidance only. The user must determine suitability for a particular application.			
Note 3	Under normal/typical conditions the beams. In some cases, especially w	based on the physical limitations/fal hubs are capable of holding up to the when the smallest standard bores are possible below the rated torque of the	ne rated torque of the machined e used or where shafts are	

available to provide additional torque capacity in the shaft/hub connection when required. Please consult

technical support for more assistance.

## Prop 65

**MARNING** This product can expose you to chemicals including Ethylene Thiourea and Nickel (metallic), known to the State of California to cause cancer, and Ethylene Thiourea known to the State of California to cause birth defects or other reproductive harm. For more information go to <a href="https://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a>.

## **Installation Instructions**

- 1. Align the bores of the FCR24-19MM-1/2"-SS six beam coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (*Angular Misialignment*: 3°, *Parallel Misalignment*: 0.030 in (0.76 mm), *Axial Motion*: 0.015 in (0.38 mm))
- 2. Fully tighten the M6 screw on one hub to the recommended seating torque of 16 Nm using a 5.0 mm hex torque wrench.
- 3. Before tightening the screws on the second hub, rotate the coupling by hand to allow it to reach its free length.
- 4. Tighten the screws on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
- 5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 1.075 in (27.3 mm).