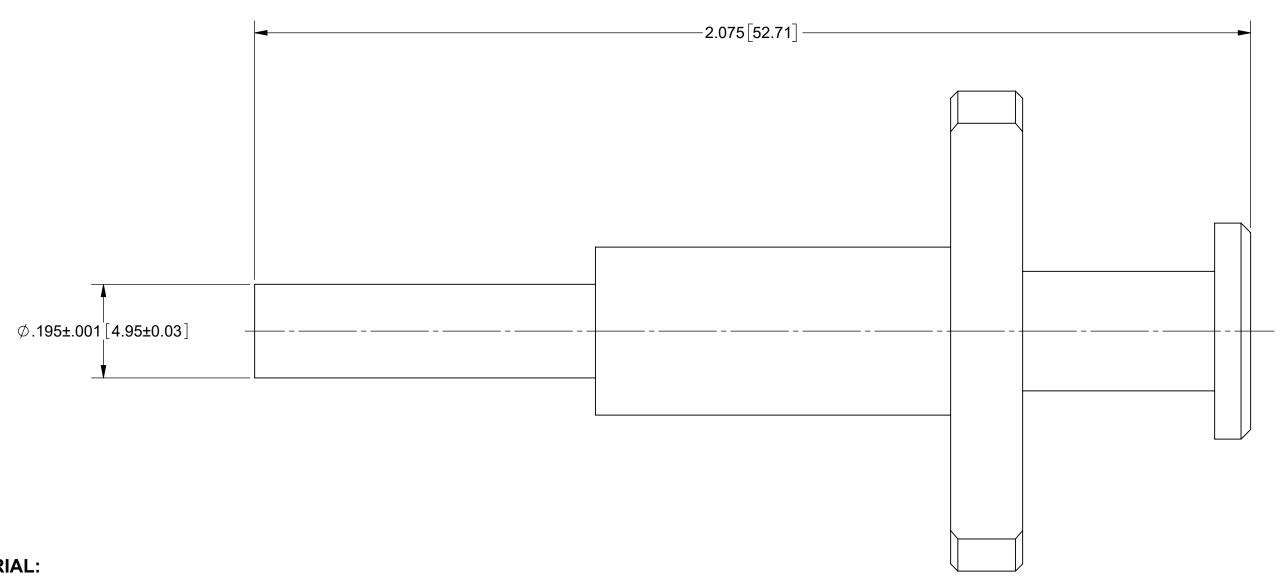
PRODUCT DATA DRAWING

	REVISION HISTORY					
REV	DESCRIPTION	DATE	APPROVED			
-	NRN 45636	03/21				
Α	DCN 51403	02/22	SEE PDM			



MATERIAL:

STAINLESS STEEL PER ASTM A630, ALLOY UNS S17400, CONDITION A. BODY:

PUSH ROD &

STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1 PLUNGER:

SPRING: MUSIC WIRE

FINISH:

PUSH ROD & PLUNGER:

PASSIVATED PER AMS-2700.

ELECTROLESS NICKEL PER SAE 2404, CLASS 1 BODY:

NOTES:

1. REMOVAL TOOL FOR 3211-60351 AND SIMILAR VITA 67.3 PLUG-IN CONTACTS.

MATERIAL:	SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1°0′	UNLESS OTHERWISE SPECIFIED		Amphenol			
FINISH: SEE NOTES		DECIMAL: .X ±.030 X°X' ±15'XX ±.010XX ±.010XXX ±.005 INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS] 2) ALL DIMENSIONS ARE AFTER PLATING, 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63MIL-STD-10. 6) DIA:S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS		www.svmicrowave.com			
SURFACE AREA: N/A					SMPM PANEL MOUNT			
PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING					REMOVAL TOOL			
		THIRD ANGLE PROJECTION	DRAWN:	JPM 03/01/21				
ANY REPRODU	E PROPERTY OF SV MICROWAVE, INC. DUCTION IN PART OR AS A WHOLE HE WRITTEN PERMISSION OF AVE, INC IS PROHIBITED.		CHECKED:	SEE PDM	SIZE DWG. N	o. 500-32	500-32-044	
			APPROVED:	SEE PDM	SCALE: 5:	ı	SHEET 1 OF 1	